

William Etter - Alberta Tactical Rifle Supply - Modern Varmint Rifle

From: Nicolas Conway
To: Brouillette, Michael; Etter, William; Glass, Kimberley; Guay, Daniel;...
Date: 2015/08/06 12:46 PM
Subject: - Modern Varmint Rifle
CC: Nicolas.Conway@rcmp-grc.gc.ca

Received today from . the following firearm for classification inspection.

Modern Varmint Rifle, serial number .

The firearm is in new condition and comes with a single 5 round magazine.

It has been entered into our protected inventory and is in the inspection cage.

Nicolas Conway
Firearms Technologist,
Specialized Firearms Support Services (SFSS),
Firearms Reference Table Section (FRT),
Firearms Collection Custodian
Room 92, Labs Building,
1200 Vanier Parkway,
Royal Canadian Mounted Police, Ottawa, Ontario, Canada, K1A 0R2
Nicolas.Conway@rcmp-grc.gc.ca
(613) 991-1061
Fax (613) 993-2805

William Etter - Re: Alberta Tactical Rifle Supply - Modern Varmint Rifle

From: Pamela Riley
To: Brouillette, Michael; Conway, Nicolas; Etter, William; Glass, Kimberl...
Date: 2015/08/27 2:57 PM
Subject: Re: - Modern Varmint Rifle
CC: Nicolas.Conway@rcmp-grc.gc.ca

Does anyone have background on this inspection to add to the file?
Pam

>>> Nicolas Conway 2015/08/06 12:46 PM >>>
Received today from the following firearm for classification inspection.

Modern Varmint Rifle, serial number

The firearm is in new condition and comes with a single 5 round magazine.

It has been entered into our protected inventory and is in the inspection cage.

Nicolas Conway
Firearms Technologist,
Specialized Firearms Support Services (SFSS),
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Room 92, Labs Building,
1200 Vanier Parkway,
Royal Canadian Mounted Police, Ottawa, Ontario, Canada, K1A 0R2
Nicolas.Conway@rcmp-grc.gc.ca
(613) 991-1061
Fax (613) 993-2805

William Etter - Re: Fw: Mossberg Blaze-47; .22LR rifle

From:**To:** William.Etter@rcmp-grc.gc.ca; jyoung@aernet.ca**Date:** 2015/08/14 12:19 PM**Subject:** Re: Fw: Mossberg Blaze-47; .22LR rifle

Mr. ETTER...yes, thank-you, I'm actually quite familiar with the definition of "rhetorical question"...and, no - that wasn't one.

And, with due respect, things are already suitably 'stirred-up', as you put it, where the M'berg Blaze rifles are concerned. It's going to get worse.

Mr. ETTER, you should know that I have the greatest respect for the law as well as for those sworn to fairly uphold and properly apply it.

That is simply not the case here, and elsewhere in a number of the decisions -which in my view- have been erroneously taken by the unit over which you have charge.

Kind regards,

From: "William Etter" <William.Etter@rcmp-grc.gc.ca>**Date:** Fri, 14 Aug 2015 11:27:12 -0400**To:****Subject:** Re: Fw: Mossberg Blaze-47; .22LR rifle

Dear

I am going to assume that yours is a rhetorical question. One that has no answer. I am not inclined to avoid controversy but all my higher-ups get annoyed with me for stirring things up. Everyone has a person they report to, including the RCMP Commissioner.

In the days of ancient Rome and Greece the bearer of bad news was often slain. History tends to repeat itself.

Give me a phone call if you wish.

Regards

Bill Etter

William (Bill) Etter
Chief Firearms Technologist
Specialized Firearms Support Services
Firearms Investigative & Enforcement Services Directorate
RCMP - CFP

Specialized Policing Services

613-993-6684

>>>

2015/08/14 10:57 AM >>>

Dear Mr. Bill ETTER,

Thank-you for your message. It is good to finally receive a response with respect to this matter.

I'm curious, since when has the Mounted Police attempted to avoid controversy by keeping its nose out of politically sensitive matters?

Respectfully,

From: "William Etter" <William.Etter@rcmp-grc.gc.ca>

Date: Fri, 14 Aug 2015 10:19:51 -0400

To:

Cc: Mario Lussier<mario.lussier@rcmp-grc.gc.ca>

Subject: Re: Fw: Mossberg Blaze-47; .22LR rifle

Dear

The matters referred to below have the potential to be controversial and will not be addressed during the political campaign leading to the election.

I will answer your questions in October after the general election.

Respectfully

William Etter

William (Bill) Etter

Chief Firearms Technologist

Specialized Firearms Support Services

Firearms Investigative & Enforcement Services Directorate

RCMP - CFP

Specialized Policing Services

613-993-6684

>>>

2015/08/13 5:38 PM >>>

Re-sending...

Please respond.

Good day,

Please provide detailed report as to why, and when, subject firearm was classified as PROHIBITED.

Kindly reference the specific criteria which resulted in the prohibited classification.

Finally, please identify yourself when responding.

Thank-you and kind regards,

-----Original Message-----

To: RCMP-CFP-Ident

Subject: Fw: Mossberg Blaze-47; .22LR rifle

Sent: Jul 30, 2015 16:05

Re-sending...

-----Original Message-----

To: RCMP-CFP-Ident

Subject: Fw: Mossberg Blaze-47; .22LR rifle

Sent: Jul 9, 2015 18:19

Re-sending...

-----Original Message-----

From: .

To: RCMP-CFP-Ident

Subject: Mossberg Blaze-47; .22LR rifle

Sent: Jun 24, 2015 17:11

Good day,

Please provide detailed report as to why, and when, subject firearm was classified as PROHIBITED.

Thank-you and kind regards,

William Etter - Re: FRT # for the IWI Tavor SAR 21

From: FRT-TRAF
To:
Date: 2015/08/17 11:57 AM
Subject: Re: FRT # for the IWI Tavor SAR 21

Good afternoon,

I do not have a decision on the Tavor SAR 21. The inspection is still pending.

Thank you,
Pamela.

Specialized Firearms Support Services/Services spécialisés de soutien en matière d'armes à feu
Firearms Investigative & Enforcement Services/Services d'enquête et d'application de la loi en matière d'armes à feu
Canadian Firearms Program/Programme canadien des armes à feu
Royal Canadian Mounted Police/Gendarmerie royale du Canada

Fax: 613-993-2805
Email: ftr-traf@rcmp-grc.gc.ca

>>> 2015/07/19 2:46 PM >>>
Hello Pamela,

Any progress in getting the FRT # issued for my Tavor SAR 21 ?

Regards,

On 2015-02-13, at 3:36 PM, FRT-TRAF FRT-TRAF wrote:

Good afternoon,

I can confirm that Specialized Firearms Support Services has as sample of a TAVOR SAR 21 and is in the inspection process to determine the legal classification. Once completed we can provide you with an FRT # if you require. The same information will be provided to the business who submitted the firearm for inspection.

Thank you,
Pamela.

Specialized Firearms Support Services/Services spécialisés de soutien en matière d'armes à feu
Firearms Investigative & Enforcement Services/Services d'enquête et d'application de la loi en matière d'armes à feu
Canadian Firearms Program/Programme canadien des armes à feu

Royal Canadian Mounted Police/Gendarmerie royale du Canada

Fax: 613-993-2805

Email: frt-traf@rcmp-grc.gc.ca

>>>

2015/02/08 1:11 PM >>>

Good day,

I am looking to have information on an IWI TAVOR SAR 21 that was summited by a firearms importer, IRUNGUNS, on my behalf to obtain an FRT number.

Can you steer me in the right direction to get that infos ?

Please advise.

Best Regards,

William Etter - Re: Legal Classification Change (FRN 158767)

From: Jacinthe Gagné
To: Perry, Michael; Renaud, Nadine
Date: 2015/08/19 4:39 PM
Subject: Re: Legal Classification Change (FRN 158767)
CC: # CFR Firearms Records Analysis Section; Etter, William; Glass, Kimber...

Good afternoon Nadine,

Would it be possible to send the FRT legal class change to the following to the FRAS email address from now on?

CFR_LSU@rcmp-grc.gc.ca

Thanks and have a great day!

Jacinthe

Jacinthe Gagné Thorne
 Section Head, Registration / Chef de section, enregistrement
 Canadian Firearms Program / Programme canadien des armes à feu
 Tel/Tél: 613-843-6208
 Fax/télécopieur: 613-825-0297
Jacinthe.Gagne@rcmp-grc.gc.ca
 Royal Canadian Mounted Police
 Gendarmerie Royale du Canada
 73 Leikin, Ottawa On K1A 0R2
 M1, 3rd Floor / 3ième étage
 Mailstop / Arrêt postal 6
 >>> Nadine Renaud 2015/08/10 11:34 AM >>>
 Good morning,


A change has been made to the child legal classification for the following FRT record:

FRN: 158767-1
 Make: Inland Manufacturing
 Model: 1911 Custom Carry

The child was changed from "Non-Restricted" to "Restricted".

Thank you,

Nadine Renaud

 nadine.renaud@rcmp-grc.gc.ca

RCMP/Canadian Firearms Program
 GRC/ Programme canadien des armes à feu
 FIESD/ Specialized Firearms Support Services (SFSS)
 DSEALAF/ Services spécialisés de soutien en matière d'armes à feu (SSSAF)
 ☒ 1,200 Vanier Parkway, Room/pièce 504, Ottawa, Ontario K1O 0R2



William Etter - Re: Legal Classification Change (FRN 158767)

From: Nadine Renaud
To: Gagné, Jacinthe; Perry, Michael
Date: 2015/08/20 7:06 AM
Subject: Re: Legal Classification Change (FRN 158767)
CC: Etter, William; Glass, Kimberley; Guay, Daniel

Will do,
Thank you Jacinthe.

>>> Jacinthe Gagné 2015/08/19 4:39 PM >>>
Good afternoon Nadine,

Would it be possible to send the FRT legal class change to the following to the FRAS email address from now on?

CFR.LSU@rcmp-grc.gc.ca

Thanks and have a great day!
Jacinthe

Jacinthe Gagné Thorne
Section Head, Registration / Chef de section, enregistrement
Canadian Firearms Program / Programme canadien des armes à feu
Tel/Tél: 613-843-6208
Fax/télécopieur: 613-825-0297
Jacinthe.Gagne@rcmp-grc.gc.ca
Royal Canadian Mounted Police
Gendarmerie Royale du Canada
73 Leikin, Ottawa On K1A 0R2
M1, 3rd Floor / 3ième étage
Mailstop / Arrêt postal 6

>>> Nadine Renaud 2015/08/10 11:34 AM >>>
Good morning,


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FRN: 158767-1
Make: Inland Manufacturing
Model: 1911 Custom Carry

The child was changed from "Non-Restricted" to "Restricted".

Thank you,

Nadine Renaud

 nadine.renaud@rcmp-grc.gc.ca
RCMP/Canadian Firearms Program

GRC/ Programme canadien des armes à feu
FIESD/ Specialized Firearms Support Services (SFSS)
DSEALAF/ Services spécialisés de soutien en matière d'armes à feu (SSSAF)
☒ 1,200 Vanier Parkway, Room/pièce 504, Ottawa, Ontario K1O 0R2



William Etter - Fwd: Legal Classification Changes (FRN 142362, 142363, 142369)

From: Nadine Renaud
To: Zhang, Grace
Date: 2015/08/21 7:37 AM
Subject: Fwd: Legal Classification Changes (FRN 142362, 142363, 142369)
CC: CFR_LSU@rcmp-grc.gc.ca; Etter, William; Glass, Kimberley; Guay, Daniel

Good morning Grace,

Legal Classification changes have been made under authority P.C. 2015-1177 for the following FRT records:

FRN: 142362, 142362-2, 142362-3

Make: CZ

Maodel: CZ858 Tactical-2 P Proofed 2007 or later

The Parent and child (-2 and -3) were changed from "Prohibited" to "Non-Restricted".

FRN: 142363, 142363-2, 142363-3

Make: CZ

Maodel: CZ858 Tactical-2 V Proofed 2007 or later

The Parent and child (-2 and -3) were changed from "Prohibited" to "Non-Restricted".


FRN: 142369, 142369-1, 142369-3

Make: CZ

Maodel: CZ858 Tactical-4 P Proofed 2007 or later

The Parent and child (-1 and -3) were changed from "Prohibited" to "Restricted".

Nadine Renaud

 nadine.renaud@rcmp-grc.gc.ca

RCMP/Canadian Firearms Program

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FIESD/ Specialized Firearms Support Services (SFSS)

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William Etter - Legal Classification Changes (FRN 119482, 146395, 124216, 124218, 119587, 129006, 118907, 119588, 119485, 119484)

From: Nadine Renaud
 To: Zhang, Grace
 Date: 2015/08/21 8:17 AM
 Subject: Legal Classification Changes (FRN 119482, 146395, 124216, 124218, 119587, 129006, 118907, 119588, 119485, 119484)
 CC: CFR_LSU@rcmp-grc.gc.ca; Etter, William; Glass, Kimberley; Guay, Daniel

Good morning Grace,

Legal Classification changes have been made under authority P.C. 2015-1177 for the following FRT records:

FRN: 119482, 119482-1, 119482-2

Make: Swiss Arms

Maodel: Classic Green

The Parent and child (-1 and -2) were changed from "Prohibited" to "Non-Restricted".

FRN: 146395, 146395-1, 146395-2

Make: Swiss Arms

Maodel: Classic Green

The Parent and child (-1 and -2) were changed from "Prohibited" to "Non-Restricted".

FRN: 124216, 124216-1, 124216-2, 124216-3

Make: Swiss Arms

Maodel: Classic Green Carbine

The Parent and child (-1 and -3) were changed from "Prohibited" to "Restricted".

The child (-2 Non-Commercial Customization) was changed from "Prohibited" to "Non-Restricted".

FRN: 124218, 124218-1, 124218-2

Make: Swiss Arms

Maodel: Classic Green CQB

The Parent and child (-1) was changed from "Prohibited" to "Restricted".

The child (-2 Non-Commercial Customization) was changed from "Prohibited" to "Non-Restricted".

FRN: 119587, 119587-1, 119587-2, 119587-3, 119587-4

Make: Swiss Arms

Maodel: Black Special

The Parent and child (-1, -2 and -4) were changed from "Prohibited" to "Non-Restricted".

The child (-3 Non-Commercial Customization) was changed from "Prohibited" to "Restricted".

FRN: 129006, 129006-1, 129006-2, 129006-3

Make: Swiss Arms

Maodel: Black Special Carbine

The Parent and child (-1 and -2) were changed from "Prohibited" to "Restricted".

The child (-3 Non-Commercial Customization) was changed from "Prohibited" to "Non-Restricted".

FRN: 118907, 118907-1, 118907-2

Make: Swiss Arms

Maodel: Blue Star

The Parent and child (-1 and -2) were changed from "Prohibited" to "Non-Restricted".

FRN: 119588, 119588-1, 119588-2

Make: Swiss Arms

Maodel: Heavy Metal

The Parent and child (-1 and -2) were changed from "Prohibited" to "Non-Restricted".

FRN: 119485, 119485-1, 119485-2

Make: Swiss Arms

Maodel: Red Devil

The Parent and child (-1 and -2) were changed from "Prohibited" to "Non-Restricted".

FRN: 119484, 119484-1, 119484-2

Make: Swiss Arms

Maodel: Swiss Arms Edition

The Parent and child (-1 and -2) were changed from "Prohibited" to "Non-Restricted".

Nadine Renaud

✉ nadine.renaud@rcmp-grc.gc.ca

RCMP/Canadian Firearms Program

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DSEALAF/ Services spécialisés de soutien en matière d'armes à feu (SSSAF)

✉ 1,200 Vanier Parkway, Room/pièce 504, Ottawa, Ontario K1O 0R2



William Etter - Policy #7 - Semi-Automatic Versions of the US Machine Gun - M60.doc

From: William Etter
To: Renaud, Nadine
Date: 2015/10/28 7:36 AM
Subject: Policy #7 - Semi-Automatic Versions of the US Machine Gun - M60.doc
CC: Glass, Kimberley
Attachments: Policy #7 - Semi-Automatic Versions of the US Machine Gun - M60.doc

Hi there:

This is (hopefully) the final DRAFT (Draft # 5) of the Policy # 7 document.

Bill

F.A. William (Bill) ETTER
Royal Canadian Mounted Police
Senior Firearms Technologist
Specialized Firearms Support Services
Firearms Investigative & Enforcement Services Directorate
NPS - Rm 504
P.O. Box 8885,
Ottawa, Ontario, Canada
K1G 3M8
613-993-6684

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SEMI-AUTOMATIC VERSIONS OF THE US MACHINE GUN M-60

M-60 Machine Gun

- (1.) – in the case of the US Machine gun, Model M60 and any variant or modified version of it, the rectangular assembly fabricated from metal, permanently assembled with rivets and/or by welding, from the butt socket forward to and including the front trunnion block, is the receiver/frame for all purposes of the Criminal Code, Section 2 definition of "firearm". This receiver assembly includes the following components:
 - a) trunnion block;
 - b) left side receiver rail;
 - c) right side receiver rail;
 - d) lower receiver rail;
 - e) lower receiver channel; and,
 - f) receiver bridge
- (2.) - for regulatory purposes, when the receiver/frame is further disassembled, the trunnion block where the manufacturer information and serial number are found, is used to establish the description for the purpose of firearms registration.
- (3.) - the classification of this firearm as a semi-automatic firearm is based on the presumption that none of the original six full automatic receiver parts/components were reused. This is what was understood to be the meaning of the claim by this manufacturer that this model is a "newly manufactured semi-automatic firearm".

INTERNAL NOTES

- (1) - when the start point is a full automatic firearm or an automatic firearm "kit" and the component of the receiver/frame with the manufacturer information and serial number stamped or inscribed upon it (in this case the trunnion) is a purpose-built "semi-automatic" component; if/when any of the remaining five portions of the full automatic receiver/frame is incorporated into the firearm receiver, the resulting firearm is a "Converted Automatic" firearm.
- (2) - the Criminal Code PART III, Section 84 para (c) definition - prohibited firearm means, "an automatic firearm, whether or not it has been altered to discharge only one projectile with one pressure of the trigger".

Proposed by F.A.W Etter (FI-02), Chief Firearms Technologist

Date

Reviewed by Kimberley Glass, Firearms QA & Training

Date

Approved by Murray A. Smith, Manager – SFSS

Date

William Etter - Re: Fw: Mossberg Blaze-47; .22LR rifle

From: William Etter
To:
Date: 2015/10/27 7:16 AM
Subject: Re: Fw: Mossberg Blaze-47; .22LR rifle
CC: Glass, Kimberley; Guay, Daniel; Lussier, Mario; Riley, Pamela

Dear

In response to your query: **criteria**

1. The Criminal Code of Canada PART III, Section 84 - Regulations appended thereto; PART I "Prohibited Firearms"

Former Prohibited Firearms Order, No 13

64. The firearm of the design known as the AK-47 Rifle and any variant or modified version of it except the Valmet Hunter, the Valmet Hunter Auto and the Valmet M78 rifles, but including the

(n) KKMPi69

(z22) Mitchell AK-22

(I have included two of the 22 LR Variants named by Regulations Paragraph 64 which guided our thoughts that 22 LR blow-back operated firearms could be variants of centre-fire gas operated rifles.)

2. When - FRT issued 2015-02-25.

I hope this helps with your deliberations.

William Etter

William (Bill) Etter
Chief Firearms Technologist
Specialized Firearms Support Services
Firearms Investigative & Enforcement Services Directorate
RCMP – CFP
Specialized Policing Services

>>>

2015/08/13 5:38 PM >>>

Re-sending...

Please respond.

Good day,



FRT Report

Network Version 3.18.0

Firearm Reference No.: 161986

Date: 2015/10/26

Page: 1 / 3

Summary

Make: Desert Ordnance
Model: M60E4
Manufacturer: US Ordnance Incorporated
Level: Draft
Type: Commercial Version
Action: Semi-Automatic
Country of Manufacturer: UNITED STATES OF AMERICA
Serial Numbering: Numbered
Legal Classification: Restricted

Calibre, Shots and Barrel Length

No Data Retrieved

Notes

Make - the MAKE is found marked "DESERT ORDNANCE LLC" above the (second line) address "McCARRAN NV 89434" above (third line) MODEL designation "M-60 SEMI AUTO 7.62mm" on the left side of the lower receiver channel behind the pistol grip.

Model - this firearm is a semi-automatic recreation of the US Machine Gun M60E4.
 - the MODEL designation is found on the trunnion (a component of the receiver/frame) of the firearm and is marked as "M60 E4".
 - features include: closed-bolt, striker fired, semi-automatic firearm; light machine gun pattern; with a bipod mounted on the operating rod tube; blued/parkerized finish; synthetic polymer butt with aluminum butt plate; aluminum fore end with three integral accessory rails; sight rail mounted on the top cover; adjustable sights; carrying handle, quick-change barrel; belt fed from the left side of the gun, with an ammunition carrier box mounting point on the left side of the gun; ambidextrous safety catch on the rear of the trigger housing.

Manufacturer - U.S. Ordnance Incorporated is a manufacturer based in Reno, Nevada that produces semi-automatic recreations of medium machine-guns.
 - the manufacturer's information is found on the trunnion (a component of the receiver/frame) of the firearm.

Type - designed and manufactured in semi-automatic fire configuration.

Action - gas-operated.
 - designed and manufactured in semi-automatic fire configuration.

Shots - belt-fed firearm.

Serial Number - numbered on the receiver - left side of trunnion beneath the rear sight.
 - example observed consisted of one roman alphabet letter followed by five arabic numerals. Example M60XXX.



FRT Report

Network Version 3.18.0

Firearm Reference No.: 161986

Date: 2015/10/26

Page: 2 / 3

Canadian Law Comments

1. The US Machine Gun, Model M60 and any variant or modified version of it: - receiver/frame.
- in the case of the US Machinegun Model M60 and any variant or modified version of it, the rectangular assembly fabricated from metal, permanently assembled with rivets and/or by welding, from the butt socket forward to and including the front trunnion block, is the receiver/frame for all purposes of the Criminal Code. This receiver assembly includes the following components:
 - a) trunnion block; (*)
 - b) left side receiver rail; (*)
 - c) right side receiver rail;
 - d) lower receiver rail; (*)
 - e) lower receiver channel; (*) and,
 - f) receiver bridge.- for regulatory purposes, when the receiver/frame is further disassembled, the trunnion block where the manufacturer information and serial number are found, is used to establish the description for the purpose of firearms registration.
2. The classification of this firearm as a semi-automatic firearm is based on the presumption that no original full automatic receiver parts/components (a,b,d & e above designated with an asterisk *) were reused. This is what was understood to be the meaning of the claim by the manufacturer that the firearm is a "newly manufactured semi-automatic firearm".
3. The Criminal Code PART III, Section 84 para (c) definition - prohibited firearm means, "an automatic firearm, whether or not it has been altered to discharge only one projectile with one pressure of the trigger".

Cross-References

Also Known As/Product Code

M60 E4 SA
M-60 E4 SA
M60 SEMI AUTO
M-60 SEMI AUTO
M60 SEMI AUTO 7.62mm
M-60 SEMI AUTO 7.62mm
U.S. Machine Gun M60 E4 SA
U.S. Machine Gun M-60 E4 SA
U.S. Machine Gun M60E4 SA
US Machine Gun M60 E4 SA
US Machine Gun M-60 E4 SA
US Machine Gun M60E4 SA

Year Dates

No Data Retrieved

Importer

Firearms Reference Table. A National Police Service of the Royal Canadian Mounted Police. Network Version 3.18.0, 2015/10/26. All rights reserved, RCMP, 1998-2015.

A0256836_32-000032



FRT Report

Network Version 3.18.0

Armtac Supplies; CANADA

Firearm Reference No.: 161986

Date: 2015/10/26

Page: 3 / 3

Firearms Reference Table. A National Police Service of the Royal Canadian Mounted Police. Network Version 3.18.0, 2015/10/26. All rights reserved, RCMP, 1998-2015.

A0256836_33-000033

INSPECTION REPORT

G&P M11A1 Steel Conversion Kit

Item Number: - GP766

CASE NUMBER GFC-2000-7-2-150866/2

2015-07-28

SUBJECT AND PURPOSE OF INSPECTION

1. Quantity one G&P, M11-A1, Steel Conversion Kit, Item Number GP766 for legal class assignment. This good was received in a cardboard box with several other parts and/or accessories. Inside the box top was a label that reads "G&P M11-A1 Steel Conversion Kit, Item Number GP766". These goods were received in new/unused condition.
2. The goods are the same as the used/slightly worn goods inspected previously (2015-01-26) and the Findings and Conclusions are identical to those in CASE NUMBER GFC-2000-7-1-150866 (appended hereto). The parts and accessories contained in the box in addition to the receiver/frame of the G&P, M11-A1 receiver/frame are considered to be unregulated.
3. The G&P, M11-A1 Steel conversion Kit, is a firearm in and of itself, although the packaging suggests the G&P M11-A1 Steel Conversion Kit receivers are intended for AirSoft guns, the lower receivers are fully functional, "prohibited" receiver/frames for MAC, COBRAY, INGRAM, RPB and SWD Model M11-A1 firearms. These receiver/frames can be found in the Criminal Code Section 2 definition of firearm: - **"firearm" means a barreled weapon from which any shot, bullet or other projectile may be discharged and that is capable of causing serious bodily injury or death to a person, and includes any frame or receiver of such a barreled weapon and anything that can be adapted for use as a firearm.**
4. Further, the entire "family" of firearms into which this receiver/frame can be assembled (MAC, COBRAY, INGRAM, RPB and SWD Models M11-A1) can be found in CC PART III, the Prohibited Firearms Regulations appended to Section 84 at Part 1 para 61.
5. The G&P M11-A1 Steel Conversion Kit, Item Number GP766, airsoft replacement metal **lower receiver**, identified as Item GP766, may be found on the Firearms Reference Table at record number (FRT # 150866).

INSPECTION REPORT
G&P M11A1 Steel Conversion Kit
Item Number: - GP766
CASE NUMBER GFC-2000-7-2-150866/2
2015-07-28

REPORT APPROVED BY



F.A. William Etter
Chief Firearms Technologist
Specialized Firearms Support Services
Firearms Investigative & Enforcement Services Directorate
RCMP - CFP
Specialized Policing Services

William Etter - Second Try - CITT -

From: William Etter
To: catherine.chen@cbsa-asfc.gc.ca
Date: 2015/10/23 1:39 PM
Subject: Second Try - CITT -
CC: Youri.Tessier-Stall@justice.gc.ca
Attachments: INSPECTION MkII - CBSA - G&P M11 Airsoft Receiver Frame - Letter Head.pdf

Good afternoon Catherine:

This is the 2nd attempt to give you a report today. I hope this one is OK.

As per previous conversations: - I have enclosed a pdf copy of the report dated 2015-07-28 with an COMPLETE Etter signature block.

The best.

Bill Etter

William (Bill) Etter
Chief Firearms Technologist
Specialized Firearms Support Services
Firearms Investigative & Enforcement Services Directorate
RCMP – CFP
Specialized Policing Services
(613) 993-6684

William Etter - Re: Inspection for Classification - EMEI 5.56mm Type NQU03 rifle

From: William Etter
To: Macdonald, Bruce
Date: 2015/10/23 11:28 AM
Subject: Re: Inspection for Classification - EMEI 5.56mm Type NQU03 rifle

Good morning Bruce:

Go for it.

Bill

>>> Bruce Macdonald 2015/10/23 8:22 AM >>>
Hi Bill,

Could you please review the e-mail below before I send it off to the client ?

Thank you,

Bruce

Good afternoon

Regarding the inspection for legal classification of the EMEI 5.56mm Type NQU03 rifle, Serial Number

The SFSS inspection team was preparing to proceed with the above inspection when it was discovered that the sample rifle that was provided to SFSS is incomplete. A bolt head for the rifle was not provided with the sample that was received by SFSS.

The bolt carrier was provided with the sample, so the rifle appears complete until the action is opened and the bolt carrier/bolt is directly examined. During the ACTS and PROVE upon arrival, the chamber was examined, but not the bolt. The rifle appears to be otherwise complete.

In order to complete the above inspection, SFSS will require a complete and functioning sample that accurately represents the rifle as it would be sold in Canada.

If you intend to send a bolt head for this rifle, or a different sample rifle altogether, we can negotiate the logistics of your decision once your intentions on how to proceed are clear.

Please advise SFSS as to how you intend to proceed.

Best regards,

Bruce Macdonald

Firearms Technician
Specialized Firearms Support Services
Firearms Investigative & Enforcement Services
Royal Canadian Mounted Police
1200 Vanier Parkway
NPS Building, RM 504
Ottawa, ON K1A 0R2
613-993-7913



Royal Canadian Mounted Police Gendarmerie royale du Canada

William Etter - Re: Desert Ordnance, M60E4, semi-automatic version of a full automatic firearm - M-60 Machine Gun

From: William Etter
To: Armtac
Date: 2015/10/22 6:50 AM
Subject: Re: Desert Ordnance, M60E4, semi-automatic version of a full automatic firearm - M-60 Machine Gun
CC: Glass, Kimberley; Riley, Pamela

Good morning

The Inspection of the Desert Ordnance, M60E4, semi-automatic version of a full automatic firearm - M-60 Machine Gun, is on-schedule and will be completed by end-October. By that I mean - SFS will send you by e-mail a copy of the Firearms Reference Table record no later than Monday 2 November 2015. The firearm will be returned to you as soon as possible there-after.

I have not gotten a final copy of the report at this time and since the report is a draft, I will not comment about the legal class until I have a signed-off final report.

Hope this helps.

William Etter

William (Bill) Etter
Chief Firearms Technologist
Specialized Firearms Support Services
Firearms Investigative & Enforcement Services Directorate
RCMP – CFP
Specialized Policing Services
(613) 993-6684

>>> 2015/10/19 2:34 PM >>>
 William,

It is very close to end of Oct and wondering if we are expecting the FRT to be release on time. In addition, do you have any insight as to the classification of the firearm.

Thanks

On Mon, Sep 21, 2015 at 10:39 AM, wrote:
 William,

Thank you for the update. Looking forward in hearing about the results.

Thanks

On Mon, Sep 21, 2015 at 10:23 AM, William Etter <William.Etter@rcmp-grc.gc.ca> wrote:

Good afternoon

The Inspection to determine the legal class of your Desert Ordnance M60E (semi-automatic version of a US Machine Gun, M60), Serial number M60079 and to build an accurate FRT Record, has commenced as of Monday, 2015-09-21.

While waiting its' turn in the queue, RCMP-Specialized Firearms Support Services (SFSS) have been performing technical research and have collected documentation with respect to the M-60 Machine Gun in general and your Desert Ordnance M60E semi-automatic version of a US Machine Gun, M60, in particular. We have also obtained a full automatic US M-60 Machine Gun for comparison. Due to the complexity of this inspection I forecast that the results will not be known and published as a Firearms Reference Table Record until end-October 2015. A copy of this new FRT Record will be e-mailed to you in pdf format as soon as available.

Hope this helps.

William Etter

William (Bill) Etter

Chief Firearms Technologist

Specialized Firearms Support Services

Firearms Investigative & Enforcement Services Directorate

RCMP – CFP

Specialized Policing Services

QUESTION RECEIVED AT SFSS 2015-09-16

2015/09/15 5:42 PM >>>

William,

My company . submitted 1 new in the box Desert
Ordnance M60E semi-automatic rifle. Serial number On Oct 2, 2013.

It have been close to 2 years and I am checking the status of this inspection.

Thanks

--

--

William Etter - CV - Etter - FW: CITT - follow

- Firearms Reports to

From: William Etter
To: catherine.chen@cbsa-asfc.gc.ca
Date: 2015/10/21 8:25 AM
Subject: CV - Etter - FW: CITT - - Firearms Reports to follow
Attachments: CV ETTER - RCMP - Legal - 2015.pdf

Good morning Catherine:

I was rewriting the CV for your CITT purpose.

Unfortunately it is somewhat long due to the necessity of accounting for 65 years of experience.

The Inspection Reports are waiting Murray Smith's signature and will be sent after 09:30hrs when he gets to work.

Regards

Bill Etter

William (Bill) Etter
Chief Firearms Technologist
Specialized Firearms Support Services
Firearms Investigative & Enforcement Services Directorate
RCMP – CFP
Specialized Policing Services

Hi William,

Please see email below. Could you please send us your CV so that our counsel could file it with our brief, requesting you as CBSA's expert witness.

Thanks,

Catherine Chen

Senior Litigation Officer, Corporate Affairs Branch
Canada Border Services Agency / Government of Canada

catherine.chen@cbsa-asfc.gc.ca / Tel: 343-291-7195 / Fax: 343-291-7239 / TTY: 866-335-3237

Agente principale des litiges / Direction générale des services intégrés
Agence des services frontaliers du Canada / Gouvernement du Canada
catherine.chen@cbsa-asfc.gc.ca / Tél: 343-291-7195 / ATS : 866-335-3237

From: Tessier-Stall, Youri [<mailto:Youri.Tessier-Stall@justice.gc.ca>]
Sent: October 20, 2015 4:37 PM
To: Murray Smith (Murray.A.Smith@rcmp-grc.gc.ca)
Cc: Chen, Catherine; McKinnon, Sandra: JUS / JUS
Subject: CITT - - Firearms Report
Importance: High

Hi Murray,

Further to our conversation last week, I just wanted to confirm that you will be sending me Bill's CV and an updated firearms report (signed in his own name) for the above-noted file. Do you think you will be in a position to send it by tomorrow? Our filing deadline is approaching and we need to build in sufficient time to finalize the materials.

Thank you,

Youri Tessier-Stall
Counsel | Avocat

Civil Litigation Section | Section du contentieux des affaires civiles

Department of Justice Canada | Ministère de la Justice Canada

50 O'Connor, suite 500
Ottawa, Ontario K1A 0H8

☎ (613) 288-5065 📠 (613) 954-1920 ✉ youri.tessier-stall@justice.gc.ca

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William Etter - Re: Sample Importation-B&T KH9-A1 Semi Auto Carbine - 9mm

From: William Etter
To:
Date: 2015/10/20 12:59 PM
Subject: Re: Sample Importation-B&T KH9-A1 Semi Auto Carbine - 9mm
CC: Hem, Richard; Riley, Pamela

Good morning

is authorized to use the RCMP-Specialized Firearms Support Services as the "End User" on an IIC for one Brugger & Thomet (B&T) KH9-A1 Semi-auto Sporting Carbine, for the purpose of legal class assignment and Firearms Reference Table building.

RCMP-SFSS, for the purpose of this Inspection will, before the Inspection may commence, in addition to the firearm require a technical description of the firearm. Any firearm with a military or full automatic analog in its historic product line will also require a clearly illustrated list of what makes the semi-automatic variant different from the full automatic model.

Permission is requested to utilize images taken of the firearm during the Inspection for FRT inclusion.

Best regards.

William Etter

William (Bill) Etter
Chief Firearms Technologist
Specialized Firearms Support Services
Firearms Investigative & Enforcement Services Directorate
RCMP – CFP
Specialized Policing Services

>>>

2015/10/14 10:37 AM >>>

Dear Mr. Etter,

Please acknowledge receipt of this email as we wish to attach it to our application for an Import Certificate for the Brugger & Thomet (B&T) KH9-A1 Semi-auto Sporting Carbine, calibre 9mm, barrel 475mm.

The purpose of this importation is to bring in a sample firearm for inspection so that we can then submit it to your office with the appropriate request for legal classification. [REDACTED] will be shown as the Importer and your RCMP Section as the End User.

Please contact me if you require further information. Thank you.



Royal Dutch Airlines

your ref.
your date

U.S.A.

phone 20.491100
our ref SPL/TQ.019
our date January 9, 1984

subject AR-10 rifle

Dear Sir,

Through our Security Department we received a copy of your undated letter (postmarked December 23, 1983) addressed to KLM in New York, N.Y. on the above subject.

Your statement that a small quantity (4 or 5 each) of the AR-10 infantry rifle had been sold to our company must be correct, since there has been a time when KLM carried a rifle as part of the so-called polar survival kit on our flights between Amsterdam via Anchorage to Tokyo.

Back in November 1958 KLM commenced the "polar route" to Tokyo, operating piston-engined Douglas DC-7C long-range aircraft. Subsequently DC-8-53 jet-powered aircraft were utilised on that route, until DC-10-30 and later on Boeing 747 could be introduced around 1974/1975.

During the time KLM operated DC-7C and DC-8-53 on the polar route to Tokyo, these aircraft carried a polar survival kit consisting of such items as polar suits, snow shoes, cooking equipment and even a rifle with ammunition.

This additional emergency equipment, having a weight of some 400 kilograms (+ 880 lbs.) was carried in the unfortunate event that a forced landing would have to be made under Arctic circumstances. In such a case one of the crewmembers could use the rifle to shoot for instance polar bears ! The rifles never had to be used for that purpose.

Following the introduction of wide-body (higher capacity) aircraft different survival methods were developed and the need to carry a rifle ceased to exist. Some 10 years ago AR-10 (?) rifles were sold to a weapons dealer in Chicago, Illinois.

Whilst the above explains why at one time KLM purchased rifles, the undersigned realizes that it does not include too much factual information. Chances are that our Public Relations Bureau may provide you with additional data.

In the meantime we hope this letter will be of some interest to you.

Yours sincerely,

ENGINEERING & MAINTENANCE DIVISION

FW/LB

KLM 1:4-08 B1 VP

Dty Director Tech. Contract Ser

The General Conditions of carriage of KLM Royal Dutch Airlines are applicable in connection with all offers. Air fares, rates and schedules are quoted subject to alteration

A0256836_56-000056

William Etter - Document to be attached to FRT # 161652 (Attach Documents)

From: William Etter
To: Renaud, Nadine
Date: 2015/09/28 9:20 AM
Subject: Document to be attached to FRT # 161652 (Attach Documents)
Attachments: AR-10 KLM Contract pdf.pdf

Hi Nadine:

We spoke.

Attached you will find a document to be attached to FRT# 161652.

Thank You.

Bill

William Etter - FAMAE, Model SG540-1 TI, S/N DX00200 - & - FAMAE, Model 543-1 TI, S/N DX00110

From: William Etter
To:
Date: 2015/09/22 8:00 AM
Subject: FAMAE, Model SG540-1 TI, - & - FAMAE, Model 543-1 TI,
CC: Glass, Kimberley; Hem, Richard; Riley, Pamela
Attachments: FAMAE SG543-1 TI - FRT_150727.PDF; FAMAE SG540-1 TI - FRT_150726.PDF

Good morning.

The Inspections for the two subject firearms is complete.

The Firearms Reference Table (FRT) Records are attached in pdf format for your perusal below.

The FRT records should be visible on the Business application of the FRT at this time.

Your firearms will be sent back you by courier as soon as possible this week.

Regards.

William Etter

William (Bill) Etter
Chief Firearms Technologist
Specialized Firearms Support Services
Firearms Investigative & Enforcement Services Directorate
RCMP – CFP
Specialized Policing Services



FRT Report

Network Version 3.18.0

Firearm Reference No.: 150726

Date: 2015/09/22

Page: 1 / 6

Summary

Make: FAMAE
Model: SG540-1 TI
Manufacturer: Fabrica y Maestranzas del Ejercito (FAMAE)
Level: Manufacturer Specifications and Commercial Customization
Type: Rifle
Action: Semi-Automatic
Country of Manufacturer: CHILE
Serial Numbering: Numbered
Legal Classification: Non-Restricted

Calibre, Shots and Barrel Length

Firearm Ref. No.	Calibre	Shots	Barrel (mm)	Legal Classification Legal Authority	Level	Barrel Type Code
150726 - 1	5.56MM NATO	5	475	Non-Restricted CC 2 "firearm"	Non-Commercial Customization	
150726 - 2	5.56MM NATO	20	475	Non-Restricted CC 2 "firearm"	Manufacturer Specifications and Commercial Customization	
150726 - 3	5.56MM NATO	30	475	Non-Restricted CC 2 "firearm"	Manufacturer Specifications and Commercial Customization	

Notes

Make	- "FAMAE SG-540-1 TI 5.56mm" is marked on the left side of the upper receiver/frame above the magazine housing.
Model	<ul style="list-style-type: none">- "FAMAE SG-540-1 TI 5.56mm" is marked on the left side of the upper receiver/frame above the magazine housing.- "FAMAE SG540-1 TI" rifle has a two piece receiver/frame.- "TI" in the model designation is the abbreviation for "Tactical Imports Corporation".- features include: blade front sight and an adjustable rotary aperture rear sight; round, rifled barrel with a muzzle brake; gas block with adjustable regulator is mounted over the barrel; stamped metal upper receiver/frame with right side ejection, fixed right side mounted cocking handle, and left side mounted action release; rotating bolt head; front hinged stamped metal lower with integral magazine well, trigger mechanism, ambidextrous safety selector, and two captured take-down pins; magazine release is located behind the magazine well; green synthetic forearm and upper handguard, vertical pistol grip with an internal storage compartment; and fixed solid buttstock or right side folding skeleton buttstock with a rubber butt pad; bipod; sling attachment mounts; matte blue finish.- overall length with a fixed buttstock is approximately 950 mm.- overall length with a side folding buttstock in the folded position is approximately 720 mm and in the extended position is approximately 950 mm.- average weight is 3.3 kgs.
Manufacturer	- "FAMAE" is marked on the left side of the upper receiver/frame above the magazine housing.

Firearms Reference Table. A National Police Service of the Royal Canadian Mounted Police. Network Version 3.18.0, 2015/09/22. All rights reserved, RCMP, 1998-2015.

A0256836_59-000059



FRT Report

Network Version 3.18.0

Firearm Reference No.: 150726

Date: 2015/09/22

Page: 2 / 6

Action	- gas operated.
Calibre	- "5.56mm" is marked on the left side of the upper receiver/frame above the magazine housing.
Shots	- detachable box magazine.
Serial Number	- serial number is marked on the left side of the receiver/frame. - serial number observed consisted of a two letter "DX" prefix and five numbers.
Canadian Law Comments	- in the case of this firearm, it has been determined that the component; commonly referred to as the upper receiver assembly, into which the barrel is mounted and which contains the breech mechanism, is the Receiver/Frame for the purposes stated within the Firearms Act and the Criminal Code of Canada.

Cross-References

Firearm Ref. No.	Make	Model	Manufacturer	Type	Action
120576	FAMAE	SG540-1	Fabrica y Maestranzas del Ejercito (FAMAE)	Rifle	Full Automatic
142985	FAMAE	SG540-1 ERE Elite	Fabrica y Maestranzas del Ejercito (FAMAE)	Rifle	Semi-Automatic

Also Known As/Product Code

FAMAE SG-540-1 TI 5.56mm
SG-540-1 Tactical Imports
SG-540-1 TI
Tactical Imports FAMAE SG-540-1 TI 5.56mm
TI FAMAE SG-540-1
TI SG540-1

Year Dates

No Data Retrieved

Importer

Tactical Imports Corporation; CANADA



FRT Report

Network Version 3.18.0

Firearm Reference No.: 150726

Date: 2015/09/22

Page: 3 / 6

Firearm Details - Image

Make:	FAMAE
Model:	SG540-1 TI
Manufacturer:	Fabrica y Maestranzas del Ejercito (FAMAE)
Level:	Manufacturer Specifications and Commercial Customization
Type:	Rifle
Action:	Semi-Automatic
Country of Manufacturer:	CHILE

Full View: Left Side



Image:
1 of 4



FRT Report

Network Version 3.18.0

Firearm Reference No.: 150726

Date: 2015/09/22

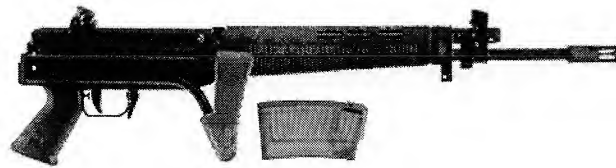
Page: 4 / 6

Firearm Details - Image

Make: FAMAE
Model: SG540-1 TI
Manufacturer: Fabrica y Maestranzas del Ejercito (FAMAE)
Level: Manufacturer Specifications and Commercial Customization
Type: Rifle
Action: Semi-Automatic
Country of Manufacturer: CHILE

Full View: Right Side

Image:
2 of 4





FRT Report

Network Version 3.18.0

Firearm Reference No.: 150726

Date: 2015/09/22

Page: 5 / 6

Firearm Details - Image

Make:	FAMAE
Model:	SG540-1 TI
Manufacturer:	Fabrica y Maestranzas del Ejercito (FAMAE)
Level:	Manufacturer Specifications and Commercial Customization
Type:	Rifle
Action:	Semi-Automatic
Country of Manufacturer:	CHILE

Close-up #1: Left Side



Image:
3 of 4



FRT Report

Network Version 3.18.0

Firearm Reference No.: 150726

Date: 2015/09/22

Page: 6 / 6

Firearm Details - Image

Make: FAMAE
Model: SG540-1 TI
Manufacturer: Fabrica y Maestranzas del Ejercito (FAMAE)
Level: Manufacturer Specifications and Commercial Customization
Type: Rifle
Action: Semi-Automatic
Country of Manufacturer: CHILE

Close-up #2: Left Side

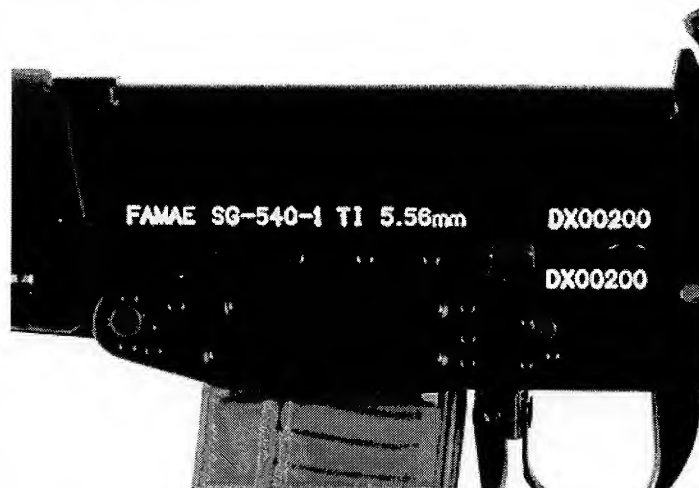


Image:
4 of 4



FRT Report

Network Version 3.18.0

Firearm Reference No.: 150727

Date: 2015/09/22

Page: 1 / 6

Summary

Make: FAMAE
Model: SG543-1 TI
Manufacturer: Fabrica y Maestranzas del Ejercito (FAMAE)
Level: Manufacturer Specifications and Commercial Customization
Type: Rifle
Action: Semi-Automatic
Country of Manufacturer: CHILE
Serial Numbering: Numbered
Legal Classification: Restricted

Calibre, Shots and Barrel Length

Firearm Ref. No.	Calibre	Shots	Barrel (mm)	Legal Classification	Level	Barrel Type Code
				Legal Authority		
150727 - 1	5.56MM NATO	5	300	Restricted CC 84(1) "restricted firearm" para. (b)	Non-Commercial Customization	
150727 - 2	5.56MM NATO	20	300	Restricted CC 84(1) "restricted firearm" para. (b)	Manufacturer Specifications and Commercial Customization	
150727 - 3	5.56MM NATO	30	300	Restricted CC 84(1) "restricted firearm" para. (b)	Manufacturer Specifications and Commercial Customization	

Notes

Make	- "FAMAE SG-543-1 TI 5.56mm" is marked on the left side of the upper receiver/frame above the magazine housing.
Model	<ul style="list-style-type: none">- "FAMAE SG-543-1 TI 5.56mm" is marked on the left side of the upper receiver/frame above the magazine housing.- "FAMAE SG543-1 TI" rifle has a two piece receiver/frame.- "TI" in the model is the abbreviation for "Tactical Imports Corporation".- features include: blade front sight and an adjustable rotary aperture rear sight; round, rifled barrel with a muzzle brake; gas block with adjustable regulator is mounted over the barrel; stamped metal upper receiver/frame with right side ejection, fixed right side mounted cocking handle, and left side mounted action release; rotating bolt head; front hinged stamped metal lower with integral magazine well, trigger mechanism, ambidextrous safety selector, and two captured take-down pins; magazine release is located behind the magazine well; green synthetic forearm and upper handguard, vertical pistol grip with an internal storage compartment; and a fixed solid buttstock or a right side folding skeleton buttstock with a rubber butt pad; sling attachment mounts; matte blue finish.- overall length with a fixed buttstock is 804 mm.- overall length with a side folding buttstock in the folded position is approximately 560 mm and in the extended position is approximately 813 mm.- average weight is from 3.22 kgs to 3.35 kgs.
Manufacturer	- "FAMAE" is marked on the left side of the upper receiver/frame above the magazine housing.

Firearms Reference Table. A National Police Service of the Royal Canadian Mounted Police. Network Version 3.18.0, 2015/09/22. All rights reserved, RCMP, 1998-2015.

A0256836_65-000065



FRT Report

Network Version 3.18.0

Firearm Reference No.: 150727

Date: 2015/09/22

Page: 2 / 6

Action	- gas operated.
Calibre	- "5.56mm" is marked on the left side of the upper receiver/frame above the magazine housing.
Shots	- detachable box magazine.
Serial Number	- serial number is marked on the left side of the receiver/frame. - serial number observed consisted of a two letter "DX" prefix and five numbers.
Canadian Law Comments	- in the case of this firearm, it has been determined that the component; commonly referred to as the upper receiver assembly, into which the barrel is mounted and which contains the breech mechanism, is the Receiver/Frame for the purposes stated within the Firearms Act and the Criminal Code of Canada.

Cross-References

No Data Retrieved

Also Known As/Product Code

FAMAE SG-543-1 TI 5.56mm
SG-543-1 Tactical Imports 5.56mm
SG-543-1 TI 5.56mm
Tactical Imports FAMAE SG-543-1 TI 5.56mm
TI SG-543-1

Year Dates

No Data Retrieved

Importer

Tactical Imports Corporation; CANADA



FRT Report

Network Version 3.18.0

Firearm Reference No.: 150727

Date: 2015/09/22

Page: 3 / 6

Firearm Details - Image

Make:	FAMAE
Model:	SG543-1 TI
Manufacturer:	Fabrica y Maestranzas del Ejercito (FAMAE)
Level:	Manufacturer Specifications and Commercial Customization
Type:	Rifle
Action:	Semi-Automatic
Country of Manufacturer:	CHILE

Full View: Left Side



Image:
1 of 4



FRT Report

Network Version 3.18.0

Firearm Reference No.: 150727

Date: 2015/09/22

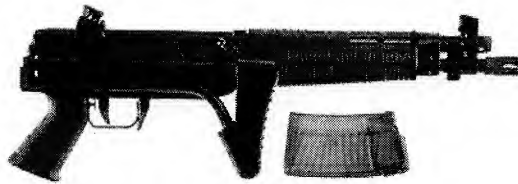
Page: 4 / 6

Firearm Details - Image

Make: FAMAE
Model: SG543-1 TI
Manufacturer: Fabrica y Maestranzas del Ejercito (FAMAE)
Level: Manufacturer Specifications and Commercial Customization
Type: Rifle
Action: Semi-Automatic
Country of Manufacturer: CHILE

Full View: Right Side

Image:
2 of 4





FRT Report

Network Version 3.18.0

Firearm Reference No.: 150727

Date: 2015/09/22

Page: 5 / 6

Firearm Details - Image

Make:	FAMAE
Model:	SG543-1 TI
Manufacturer:	Fabrica y Maestranzas del Ejercito (FAMAE)
Level:	Manufacturer Specifications and Commercial Customization
Type:	Rifle
Action:	Semi-Automatic
Country of Manufacturer:	CHILE

Close-up #1: Left Side

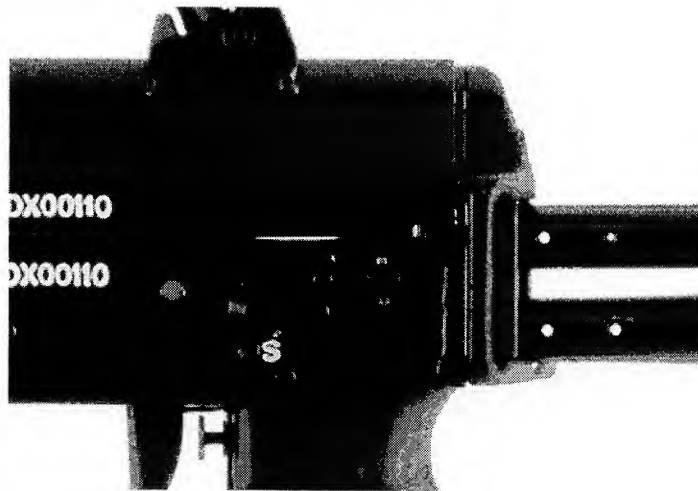


Image:
3 of 4



FRT Report

Network Version 3.18.0

Firearm Reference No.: 150727

Date: 2015/09/22

Page: 6 / 6

Firearm Details - Image

Make:	FAMAE
Model:	SG543-1 TI
Manufacturer:	Fabrica y Maestranzas del Ejercito (FAMAE)
Level:	Manufacturer Specifications and Commercial Customization
Type:	Rifle
Action:	Semi-Automatic
Country of Manufacturer:	CHILE

Close-up #2: Left Side

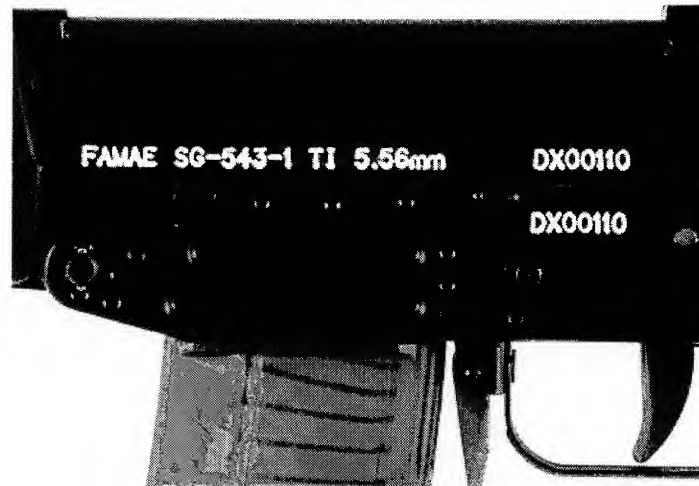


Image:
4 of 4

William Etter - Re: Firearm definitions

From: William Etter
To: @hotmail.ca
Date: 2015/09/08 1:48 PM
Subject: Re: Firearm definitions
CC: Glass, Kimberley; Guay, Daniel

Good afternoon

A pleasure talking to you.

There is no RCMP "version" of the definition of what firearms might be variants of the Armalite "family" of firearms. The Criminal Code and the Regulations appended to the Criminal Code are the only legal definitions that may be applied to this subject.

Unfortunately the Criminal Code does not define the word "variant" so it becomes necessary to read the Code and Firearms Regulations appended to Section 84 of PART III of the Code with care to attempt to understand/define what was meant by the drafters of the Regulations.

As close to the definition of the word variant as it is possible to come is the 2015 edition of the OXFORD Concise Dictionary which defines the word variant as follows:

Variant (Oxford dictionary)

<http://www.oxforddictionaries.com/definition/english/variant>

"A form or version of something that differs in some respect from other forms of the same thing or from a standard:

'clinically distinct variants of malaria'

[as modifier]: 'a variant spelling'"

After applying the Criminal Code, the Regulations appended to the Criminal Code to the matter and being cognizant of the definition of variant in the OXFORD Concise Dictionary, an other perspective taken into account is; how the "firearms industry" and the "firearms press" utilize the word "variant" and how they portray any individual firearm.

In summary, I regret that it is not possible to give you an exact and precise definition of the word variant as it does not exist in the Criminal Code or the appended Regulations.

Regards.

William Etter

William (Bill) Etter
Chief Firearms Technologist
Specialized Firearms Support Services

**Firearms Investigative & Enforcement Services Directorate
RCMP - CFP**

Specialized Policing Services

>>> < @hotmail.ca> 2015/08/27 2:10 PM >>>

Hello, I'm sorry I did not realize my name was not in the email.

My name is I understand that the AR is the original design by armalite, but when classifying a rifle as a variant what are the properties you look at

Thank you

Sent by [Outlook](#) for Android

From: William Etter
Sent: Thursday, August 27, 11:47 AM
Subject: Re: Firearm definitions
To: @hotmail.ca
Cc: Kimberley Glass

Dear Mr X?:

The question you posed to the RCMP - Canadian Firearms Program, Specialized Firearms Support Services Section, has been forwarded to me for a response.

Let me identify myself and my job function to you. I hold the job position of Chief Firearms Technologist, technical authority in the subject area of assigning the applicable legal class to all firearms found on the Firearms Reference Table (FRT) as well as prohibited devices and prohibited ammunition.

I work in the Specialized Firearms Support Services Section (SFSS) which is a component of the Firearms Investigative and Enforcement Services Directorate, RCMP - Canadian Firearms Program.

I am authorized to speak on behalf of the Specialized Firearms Support Services Section (SFSS).

NOTE: I am unable to provide legal advice. If you require legal guidance I recommend you consult a lawyer for a legal opinion with respect to the Criminal Code of Canada PART III, Section 84 and the Regulations appended thereto.

1. I generally do not reply to anonymous e-mail messages.
2. In this case I will offer you the opportunity to identify yourself before I delete your e-mail unanswered.

Regards.

William Etter

William (Bill) Etter
Chief Firearms Technologist
Specialized Firearms Support Services
Firearms Investigative & Enforcement Services Directorate
RCMP - CFP

Specialized Policing Services

>>> < @hotmail.ca> 2015/08/21 9:06 PM >>>

Hello, I'm sure this is a question you receive a lot, but I just want to make sure that the information I have is accurate.

Would you be able to tell me in detail what the RCMP definition of an AR and AR variant is?

Thank you very much for taking the time to answer this for me.

Sent by Outlook for Android

William Etter - Re: Desert Ordnance Semi-Automatic M60 Firearm

From: Bruce Macdonald
To:
Date: 2015/10/29 7:15 AM
Subject: Re:
CC: Brouillette, Michael; Etter, William

Thank you for your response, both timely and complete.

We will be providing the results of our inspection to our client in the next week. The client is a company that imported the sample firearm mentioned in previous correspondence.

After the client has been notified of the inspection results I can notify you of the results.

Your assistance is greatly appreciated.

Best regards,

Bruce Macdonald

Firearms Technician
 Specialized Firearms Support Services
 Firearms Investigative & Enforcement Services
 Royal Canadian Mounted Police
 1200 Vanier Parkway
 NPS Building, RM 504
 Ottawa, ON K1A 0R2
 613-993-7913



Royal Canadian Mounted Police Gendarmerie royale du Canada

>>>

> 2015/10/23 12:51 AM >>>

Specifically, we would like to know the **origin** of the following receiver parts:

- a) Trunnion block; U.S. Ordnance U.S.A. new
- b) The Gas Tube / Operating Rod Guide; U.S. Ordnance U.S.A. new
- c) Stamped sheet-metal 'Lower Receiver Channel'; Desert Ordnance U.S.A. new
- d) Left and right Receiver Rails; Desert Ordnance U.S.A. new
- e) Operating Rod Guide Channel Rail / Lower Receiver Rail; Desert

Ordnance U.S.A. new

f) Receiver Bridge / Top Cover Latch. U.S. Ordnance U.S.A. new

When we are asking for the origin of the above listed parts, we mean:

1. Where the component is manufactured (country, manufacturer)
2. The source of the component (if it came from a previously manufactured firearm or if it is a newly manufactured component).

Sorry for the delay in getting this info to you but I was traveling and did not have access to my email. Please let me know if you need anything else from me.

Thanks

This e-mail is confidential and is legally privileged. If you have received it in error, you are on notice of its status. Please notify us immediately by reply e-mail and then delete this message from your system. Please do not copy it or use it for any purposes, or disclose its contents to any other person. To do so could violate state and Federal privacy laws. Thank you for your cooperation. Please contact your supervisor if you need assistance.

On Oct 8, 2015, at 7:33 AM, Bruce Macdonald <Bruce.Macdonald@rcmp-qrc.gc.ca> wrote:

Dear Sir/Madam,

Please feel free to redirect this e-mail to the appropriate area within your organization if you personally are not able to assist with this matter.

My name is Bruce Macdonald. I work as a Firearm Technician in the Specialized Firearms Support Services Section (SFSS) of Firearms Investigative & Enforcement Services Directorate (FIESD) of the Royal Canadian Mounted Police - Canadian Firearms Program

in Ottawa, Ontario, Canada.

SFSS is roughly the equivalent of the USA, BATFE - Firearms Technology Branch. SFSS is responsible for assigning the Canadian legal classification to all newly manufactured and/or imported firearms and is also responsible for maintaining the Firearms Reference Table, which is used by various Canadian Government Agencies for the importation and transfer and registration of firearms in Canada depending upon their applicable legal class.

SFSS has received for legal class assignment inspection, a US Ordnance M60E4/Desert Ordnance LLC, M-60 SEMI AUTO 7.62mm firearm with the serial number [REDACTED] This Make and Model of firearm has been imported into Canada, and SFSS has been tasked with inspecting the firearm in order to provide the legal classification applicable to this firearm.

As part of my inspection, I need to conclude the origins of the receiver.

Could you please provide me with an explanation of the process of manufacturing the Semi-Automatic M60 receiver?

Specifically, we would like to know the **origin** of the following receiver parts:

- a) Trunnion block;
- b) The Gas Tube / Operating Rod Guide;
- c) Stamped sheet-metal `Lower Receiver Channel`;
- d) Left and right Receiver Rails;
- e) Operating Rod Guide Channel Rail / Lower Receiver Rail;
- f) Receiver Bridge / Top Cover Latch.

When we are asking for the origin of the above listed parts, we mean:

- 1. Where the component is manufactured (country, manufacturer)
- 2. The source of the component (if it came from a previously manufactured firearm or if it is a newly manufactured component).

We appreciate any assistance you can offer us regarding this.

Best regards,

Bruce Macdonald

Firearms Technician
Specialized Firearms Support Services
Firearms Investigative & Enforcement Services
Royal Canadian Mounted Police
1200 Vanier Parkway
NPS Building, RM 504
Ottawa, ON K1A 0R2

613-993-7913

<Mail Attachment.bmp>

William Etter - Fwd: Re: Desert Ordnance Semi-Automatic M60 Firearm

From: Bruce Macdonald
To: Etter, William
Date: 2015/10/28 9:44 AM
Subject: Fwd: Re: Desert Ordnance Semi-Automatic M60 Firearm
CC: Brouillette, Michael

Here is the response from Desert Ordnance.

Bruce Macdonald

Firearms Technician
 Specialized Firearms Support Services
 Firearms Investigative & Enforcement Services
 Royal Canadian Mounted Police
 1200 Vanier Parkway
 NPS Building, RM 504
 Ottawa, ON K1A 0R2
 613-993-7913



Royal Canadian Mounted Police
 Gendarmerie royale du Canada

>>>

2015/10/23 12:51 AM >>>

Specifically, we would like to know the **origin** of the following receiver parts:

- a) Trunnion block; U.S. Ordnance U.S.A. new
- b) The Gas Tube / Operating Rod Guide; U.S. Ordnance U.S.A. new
- c) Stamped sheet-metal 'Lower Receiver Channel'; Desert Ordnance U.S.A. new
- d) Left and right Receiver Rails; Desert Ordnance U.S.A. new
- e) Operating Rod Guide Channel Rail / Lower Receiver Rail; Desert Ordnance U.S.A. new
- f) Receiver Bridge / Top Cover Latch. U.S. Ordnance U.S.A. new

When we are asking for the origin of the above listed parts, we mean:

- 1. Where the component is manufactured (country, manufacturer)
- 2. The source of the component (if it came from a previously manufactured firearm or if it is a newly manufactured component).

All the Semi auto M60's are made from new parts. Some of the parts we manufacture at Desert Ordnance and some come from U.S. Ordnance. On occasion some of the trunions we get from U.S. Ordnance all ready have

William Etter - US Ordnance M60 E4 / Desert Ordnance M-60 SEMI AUTO 7.62mm

From: Bruce Macdonald
To: Etter, William
Date: 2015/10/28 9:43 AM
Subject: US Ordnance M60 E4 / Desert Ordnance M-60 SEMI AUTO 7.62mm
Attachments: INSPECTION REPORT - INSPECTION - M60 E4 - ARMTAC - October 26, 2015.doc; INSPECTION NOTES -INSPECTION - M60 E4 - ARMTAC - October 26, 2015.docx; ATF LETTER-m60b.pdf; Desert Ordnance Receiver RESPONSE.rtf; Re Desert Ordnance Semi-Automatic M60 Firearm.rtf

Bill,

Please find attached my Inspection Notes and Inspection Report (Work Notes summary).

I have also attached a copy of the 1997 ATF letter that was provided by the client, and the e-mail response from Desert Ordnance regarding the receiver components.

Bruce Macdonald

Firearms Technician
Specialized Firearms Support Services
Firearms Investigative & Enforcement Services
Royal Canadian Mounted Police
1200 Vanier Parkway
NPS Building, RM 504
Ottawa, ON K1A 0R2
613-993-7913



Royal Canadian Mounted Police
Gendarmerie royale du Canada

From:
To: "Bruce Macdonald" <Bruce.Macdonald@rcmp-grc.gc.ca>
Date: 2015/10/23 1:20 AM
Subject: Re: Desert Ordnance Semi-Automatic M60 Firearm

This e-mail is confidential and is legally privileged. If you have received it in error, you are on notice of its status. Please notify us immediately by reply e-mail and then delete this message from your system. Please do not copy it or use it for any purposes, or disclose its contents to any other person. To do so could violate state and Federal privacy laws. Thank you for your cooperation. Please

----- Original Message -----

From: "Bruce Macdonald"
To:
Cc:
Sent: Thu, 8 Oct 2015 10:33:24 -0400
Subject:

Dear Sir/Madam,

Please feel free to redirect this e-mail to the appropriate area within your organization if you personally are not able to assist with this matter.

My name is Bruce Macdonald. I work as a Firearm Technician in the Specialized Firearms Support Services Section (SFSS) of Firearms Investigative & Enforcement Services Directorate (FIEDS) of the Royal Canadian Mounted Police - Canadian Firearms Program in Ottawa, Ontario, Canada.

SFSS is roughly the equivalent of the USA, BATFE - Firearms Technology Branch. SFSS is responsible for assigning the Canadian legal classification to all newly manufactured and/or imported firearms and is also responsible for maintaining the Firearms Reference Table, which is used by various Canadian Government Agencies for the importation and transfer and registration of firearms in Canada depending upon their applicable legal class.

SFSS has received for legal class assignment inspection, a US Ordnance M60E4/Desert Ordnance LLC, M-60 SEMI AUTO 7.62mm firearm with the serial number M600079. This Make and Model of firearm has been imported into Canada, and SFSS has been tasked with inspecting the firearm in order to provide the legal classification applicable to this firearm.

As part of my inspection, I need to conclude the origins or the receiver.

Could you please provide me with an explanation of the process of manufacturing the Semi-Automatic M60 receiver?

Specifically, we would like to know the ORIGIN of the following receiver parts:

- a) Trunnion block;
- b) The Gas Tube / Operating Rod Guide;
- c) Stamped sheet-metal 'Lower Receiver Channel';
- d) Left and right Receiver Rails;
- e) Operating Rod Guide Channel Rail / Lower Receiver Rail;
- f) Receiver Bridge / Top Cover Latch.

When we are asking for the origin of the above listed parts, we mean:

1. Where the component is manufactured (country, manufacturer)
2. The source of the component (if it came from a previously manufactured firearm or if it is a newly manufactured component).

We appreciate any assistance you can offer us regarding this.

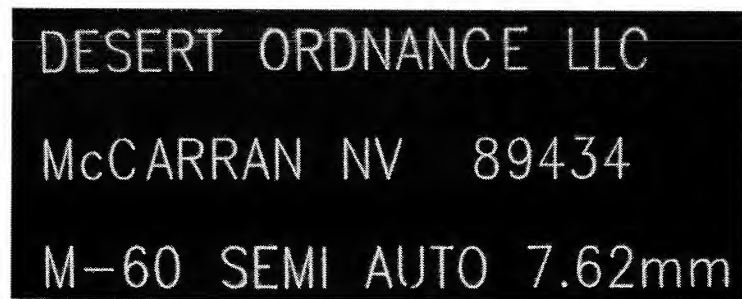
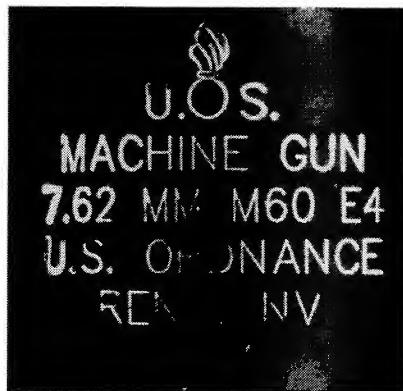
Best regards,

BRUCE MACDONALD Firearms Technician
Specialized Firearms Support Services Firearms Investigative &
Enforcement Services Royal Canadian Mounted Police 1200 Vanier Parkway
NPS Building, RM 504 Ottawa, ON K1A 0R2 613-993-7913

INSPECTION NOTES

M60 E4

M-60 SEMI AUTO 7.62mm



Bruce Macdonald, Firearms Technician
Specialized Firearms Support Services
Firearms Investigative & Enforcement Services
Royal Canadian Mounted Police

September 17, 2015

FIREARM DESCRIPTION

The subject of this inspection is an M-60 SEMI AUTO 7.62mm rifle. This rifle is marketed as newly manufactured Semi Automatic only version of a military Full Automatic M60 machine gun.

The M60 is a gas operated, air cooled, disintegrating metallic link-belt fed, portable or tripod mounted machine gun that fires from the open-bolt position. The weapon fires the 7.62mm NATO cartridge and has an integral, folding bipod and can also be mounted on a folding tripod.

The semi-automatic version shares the same characteristics of the machine gun version except that the rifle version fires from a closed bolt and is Semi Automatic only. (Only one projectile is discharged per depression of the trigger).

The M60 has a removable barrel which can be easily changed to prevent overheating.

Make: Desert Ordnance Inc.

Manufacturer: US Ordnance Inc

Model: M60 SEMI AUTO 7.62mm

Caliber: 7.62 NATO

Barrel length: 427mm

Overall Length: 945mm

FRT #: 161986

OBJECTIVE

To determine the legal classification of the sample M60:

1. SFSS must determine if the firearm is semi-automatic only. THE M60 RIFLE IS DESIGNED AND BUILT TO BE SEMI-AUTOMATIC ONLY.
2. SFSS must determine if the firearm can be easily and readily modified to discharge more than one round per depression of the trigger.
3. SFSS must determine if the receiver of the rifle is derived from the receiver, or parts of the receiver, of a full automatic firearm.
4. SFSS must determine if the trunnion, or any other receiver component, is remanufactured from a full automatic receiver/frame
5. The components that constitute a receiver/frame must be defined: SFSS must determine what M60 receiver components constitute a receiver/frame for all purposes of the Criminal Code, Section 2 definition of "firearm". THIS WASE DETERMINED TO BE
 - a) trunnion block;
 - b) left side receiver rail;
 - c) right side receiver rail;
 - d) lower receiver rail;
 - e) lower receiver channel; and,
 - f) receiver bridge.
6. Determine the length of barrel and overall length of the firearm. – The Barrel length of 427mm and the semi-automatic operation gives the M60 rifle a minimum of "restricted" legal classification.

ARE ANY OF THE RECEIVER COMPONENTS REMANUFACTURED FROM A FULL AUTOMATIC RECEIVER?

An attempt was made to contact the manufacturer, Us Ordnance on Sept 25, 2015, to determine the manufacturing process and the origin of all of the receiver components. If any of the information they provide conflicts with the letter that was provided to us, we will need to understand the rationale behind these differences. The response we received is below (the actual e-mail is in the attached documents):

- a) Trunnion block; U.S. Ordnance U.S.A. new
- b) The Gas Tube / Operating Rod Guide; U.S. Ordnance U.S.A. new
- c) Stamped sheet-metal 'Lower Receiver Channel'; Desert Ordnance U.S.A. new
- d) Left and right Receiver Rails; Desert Ordnance U.S.A. new
- e) Operating Rod Guide Channel Rail / Lower Receiver Rail; Desert Ordnance U.S.A. new
- f) Receiver Bridge / Top Cover Latch. U.S. Ordnance U.S.A. new

All the Semi auto M60's are made from new parts. Some of the parts we manufacture at Desert Ordnance and some come from U.S. Ordnance. On occasion some of the trunnions we get from U.S. Ordnance all ready have been roll marked with there info but have never been made into a firearm yet. All the parts are then assembled into a semi auto configuration approved by the BATF and welded accordingly.

Sorry for the delay in getting this info to you but I was travling and did not have access to me email. Please let me know if you need anything else from me.

Thanks

To assist in determining the correct legal classification of the semi-automatic M60, an understanding of who the manufacturer is, and the origins of the Semi-Auto M60 was researched.

COMPANY RESEARCH

Us Ordnance / Desert Ordnance LLC / American Arms Delta

The 3 companies are separate entities. However, there are some very obvious connections between them. The three companies share some of the same senior executives, and 2 of the 3 companies are located in the same building address.

Desert Ordnance LLC
300 Sydney Drive #102
McCarran, NV 89434
Phone: 775-343-1330

Us Ordnance Inc.
300 Sydney Drive
McCarran, NV 89434
Phone: 775-343-1320

US Ordnance

The US Ordnance mark is on the trunnion, this is the location that the manufacturer would ordinarily be stamped on an M60 Machine Gun. From the markings on the trunnion it is apparent that US Ordnance has manufactured the trunnion.

- This company was established in 1997 and is located in Reno, Nevada
- Curtis Lee Debord (Jr.) is the sole owner of the US Ordnance's share of stock; he was the Incorporator and is the President.
- The US Ordnance's specialty is the M60 machinegun, all series and configurations, as well as the parts and accessories for repair and replacement.
- The US Ordnance company has a licenced agreement with SACO Defense/GD (owned by General Dynamics) to produce MIL-SPEC M60 machine guns and parts. The machinery was acquired from SACO to manufacture all the parts necessary to manufacture the M60 (and spare parts) to military specifications.
- The commercial market for the M60 is limited to sales to law enforcement, government and allied foreign nations for use by their armed forces and police.
- US Ordnance did manufacture semi-auto only m60's in the past. Information about the type of receiver that was used could not be located during this research.
- In 2007, the US Ordnance website stated "Due to several recent large government orders US Ordnance Semi-Auto Production and Sales are on hold until further notice".
- In a 2009 Small Arms Defense Journal article, the General Manager of US Ordnance is quoted as stating that US Ordnance is resuming semi-auto sales, and states that these are available through Desert Ordnance. <http://www.sadefensejournal.com/images/mk43.pdf>
- US Ordnance does not presently advertise a semi-automatic only version of the M60 on their website (Oct 2015).
- US Ordnance is the parent company to Desert Ordnance LLC, located in McCarran, Nevada. (According to Desert Ordnance's Facebook page).

There is a clear relationship between US Ordnance and Desert Ordnance, **US Ordnance being the parent company of Desert Ordnance**. Desert Ordnance has its markings on the lower receiver channel of the sample M60E4 receiver. A director at US Ordnance, Robert Wellesley, is also Manager at Desert Ordnance. Robert Wellesley registered Desert Ordnance as an LLC in 2006.

There is also a relationship between US Ordnance and American Arms Delta. The owner of US Ordnance (Debord Jr.) is the son of the owner of American Arms Delta (Debord Sr.). Debord Sr. has held senior officer roles at US Ordnance.

Other US Ordnance company information:

- US Ordnance had its export licences suspended in 2004 because of the company's association with Curtis Debord Sr., who had been indicted in 1997 for firearms import violations. It was reinstated in 2007.
- Mary J. Debord is listed as the President of US Ordnance on some web sources.
- Steve (Stephan) Helzer was General Manager and Previous Public Relations Director at US Ordnance.
- Chief Operations Officer Daniel Fassler

Desert Ordnance

- The Desert Ordnance LLC mark is on the left side of the receiver, along with a model SA M-60, which differs from the markings on the trunnion.
- Established in 2006 in McCarron, Nevada (The LLC was Registered by Robert Wellesley)
- Robert Wellesley is a Manager. He is also a director at **US Ordnance**.
- Amanda Wellesley is a Manager.
- Desert Ordnance is a registered FFL. A Federal Firearms License (FFL) is a license in the United States that enables an individual or a company to engage in a business pertaining to the manufacture or importation of firearms and ammunition, or the interstate and intrastate sale of firearms.
- <http://www.corporationwiki.com/p/2dcqzc/desert-ordnance-llc>
 - i. Desert Ordnance L.L.C. filed as a Domestic Limited-Liability Company in the State of Nevada on Tuesday, December 5, 2006 and is approximately nine years old, according to public records filed with Nevada Secretary of State.
- They distribute/market the M60 Semi Auto manufactured by US Ordnance.
- Their address is beside US Ordnance. Their telephone number is the same except the last digit of the telephone number.
- <http://www.bizapedia.com/nv/DESERT-ORDNANCE-LLC.html>

Desert Ordnance L.L.C. is a Nevada Domestic Limited-Liability Company filed on December 5, 2006. The company's filing status is listed as Revoked and its File Number is E0900482006-5.

American Arms Delta

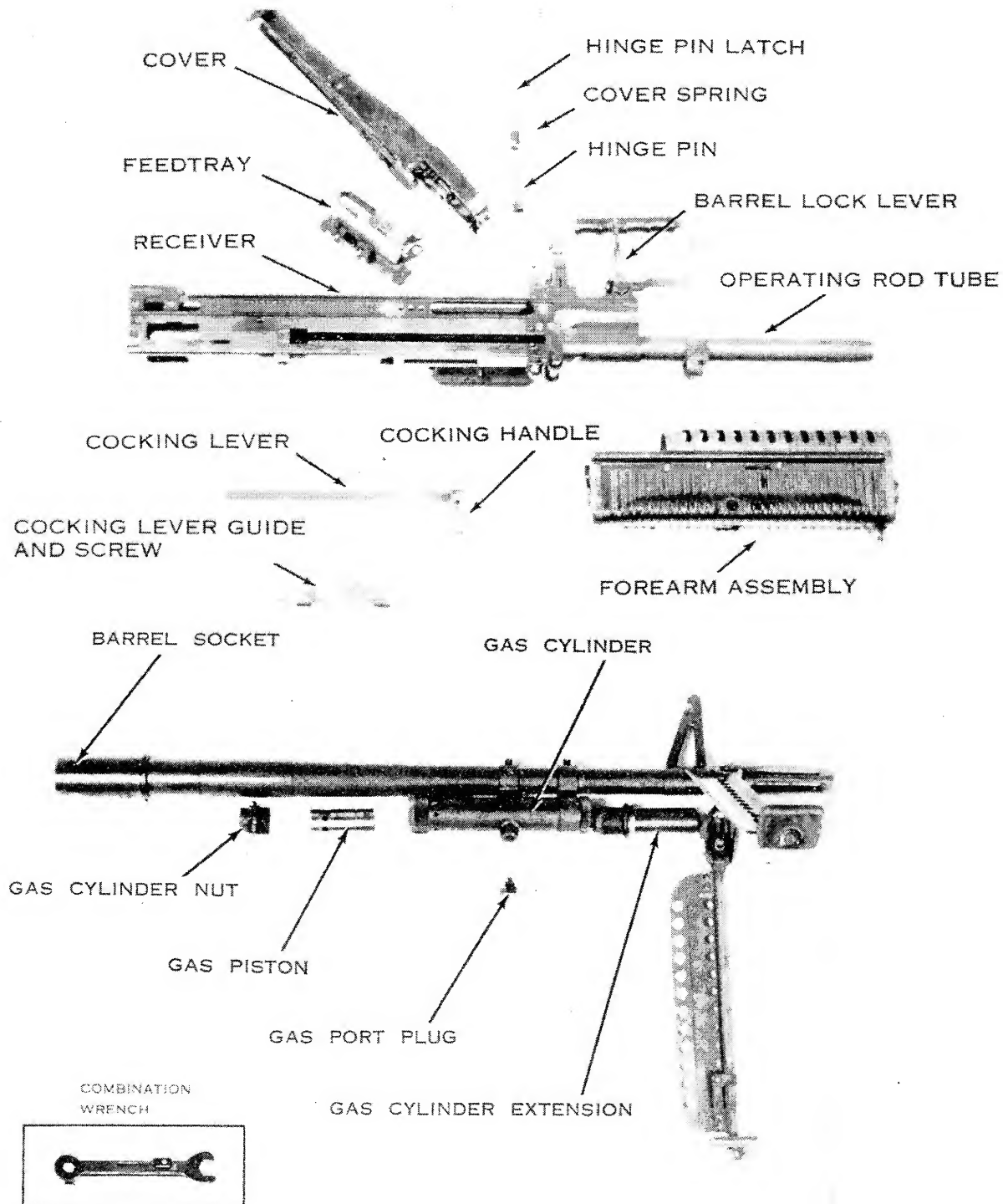
- This company name is on the BATF letter that was provided with the sample.
- The instruction manual that was provided with the sample states that the M60 is **manufactured by American Arms Delta, Reno Nevada**.
- The instruction manual states that the M60 is **distributed by US Ordnance Inc., Reno Nevada**.
- Curtis Lee Debord Sr. is the owner of American Arms Delta. He has an online profile that indicates that he has worked at US Ordnance. And according to some court documents he was a senior officer at US Ordnance (drawing a million dollars in salary/benefits).
- This company was established in 1997

- This company is a "Manufacturer of Firearms Other Than Destructive Devices"
- The provided BATF letter states that the Semi-auto M60 "has been assembled using a remanufactured M60 machinegun trunnion".
- The BATF letter was dated from June 23, 1997.
- <http://www.nevadeshooters.com/showthread.php?t=24691>
"This is a semi-automatic version of the US M-60 light machinegun manufactured by A.M/Delta out of Reno, NV. This company is now known as US Ordnance and they are the only licensed manufactures of M-60's".

INSPECTION NOTES

The following is a description of the semi-automatic mechanism of the M60 rifle. Because the M60 rifle uses almost all of the parts of a full automatic M60 machine gun, an analysis of the modifications in design are documented below.

The M60 rifle started as a M60 Machine Gun design, and various design changes were made to create the semi automatic version. This analysis is broken down into the following sections: Receiver, Operating Rod, Breech Bolt, and Trigger Mechanism.



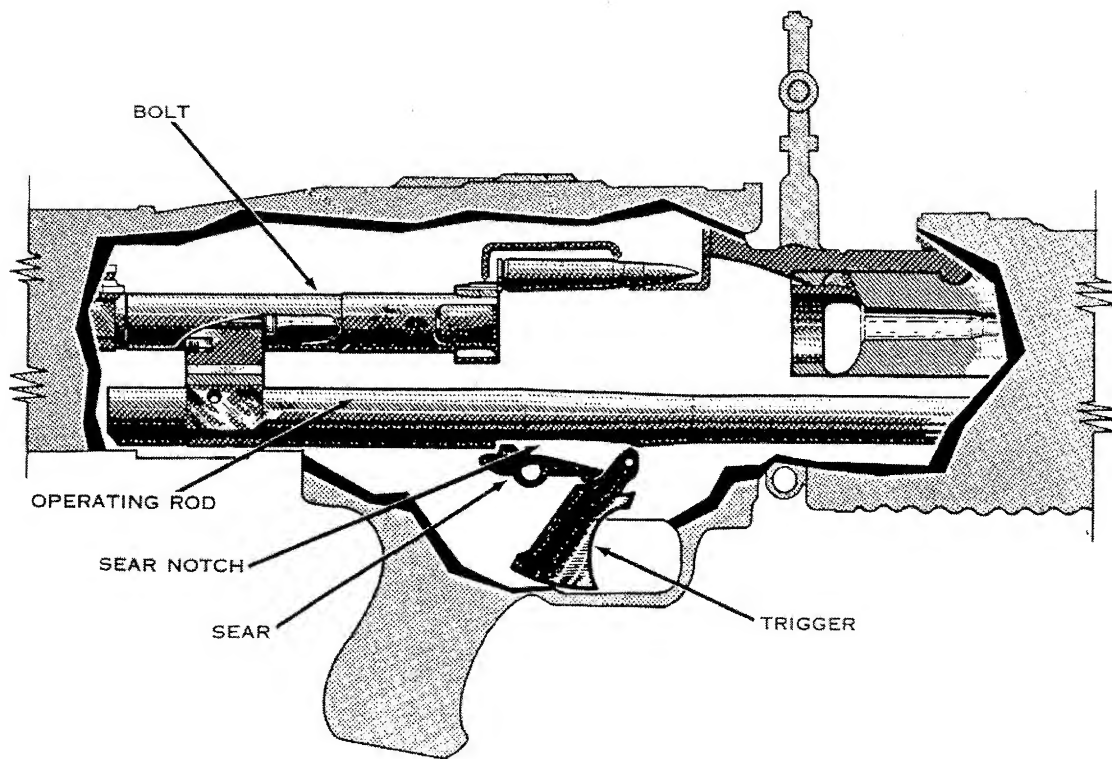


Figure 42. Sear disengaging from sear notch.

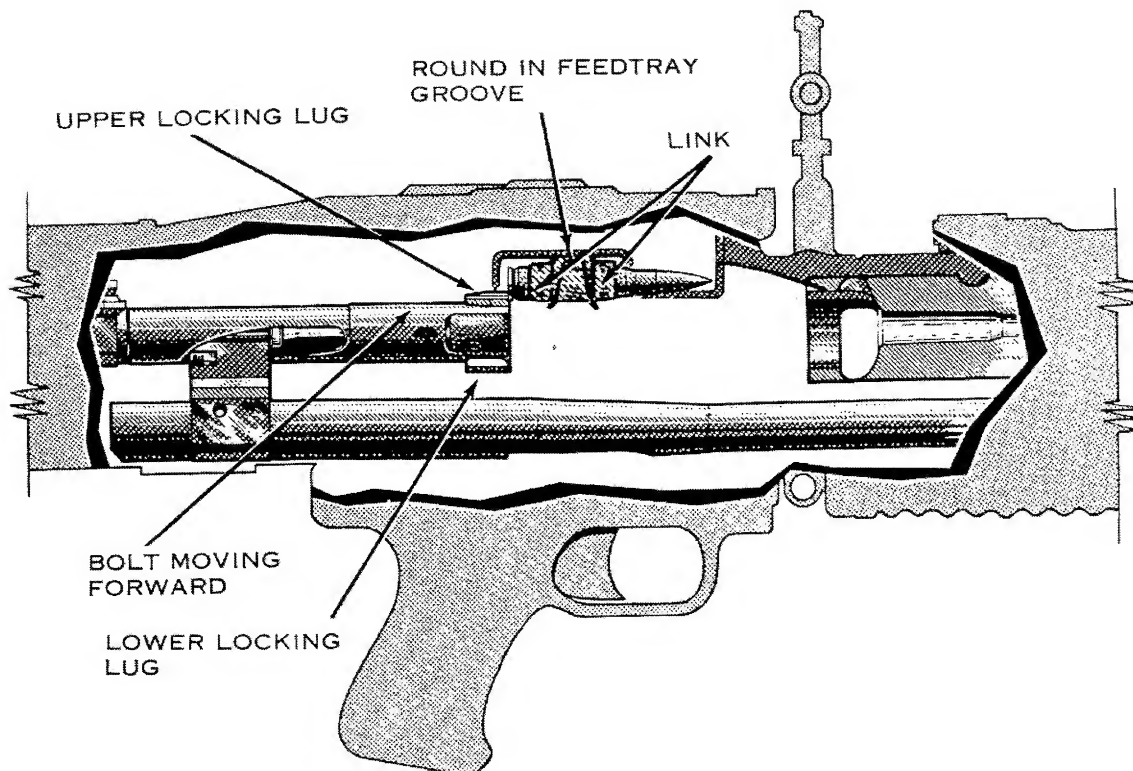


Figure 44. Bolt contacting cartridge.

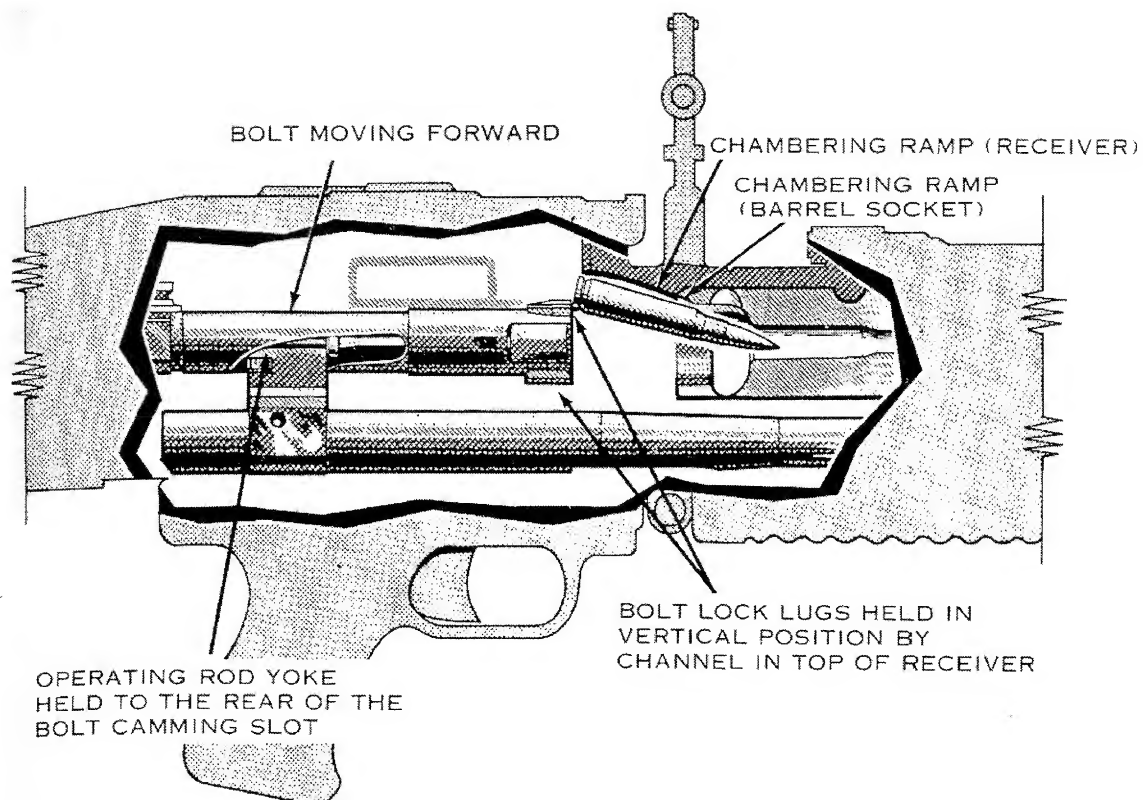


Figure 45. Cartridge being deflected into chamber.

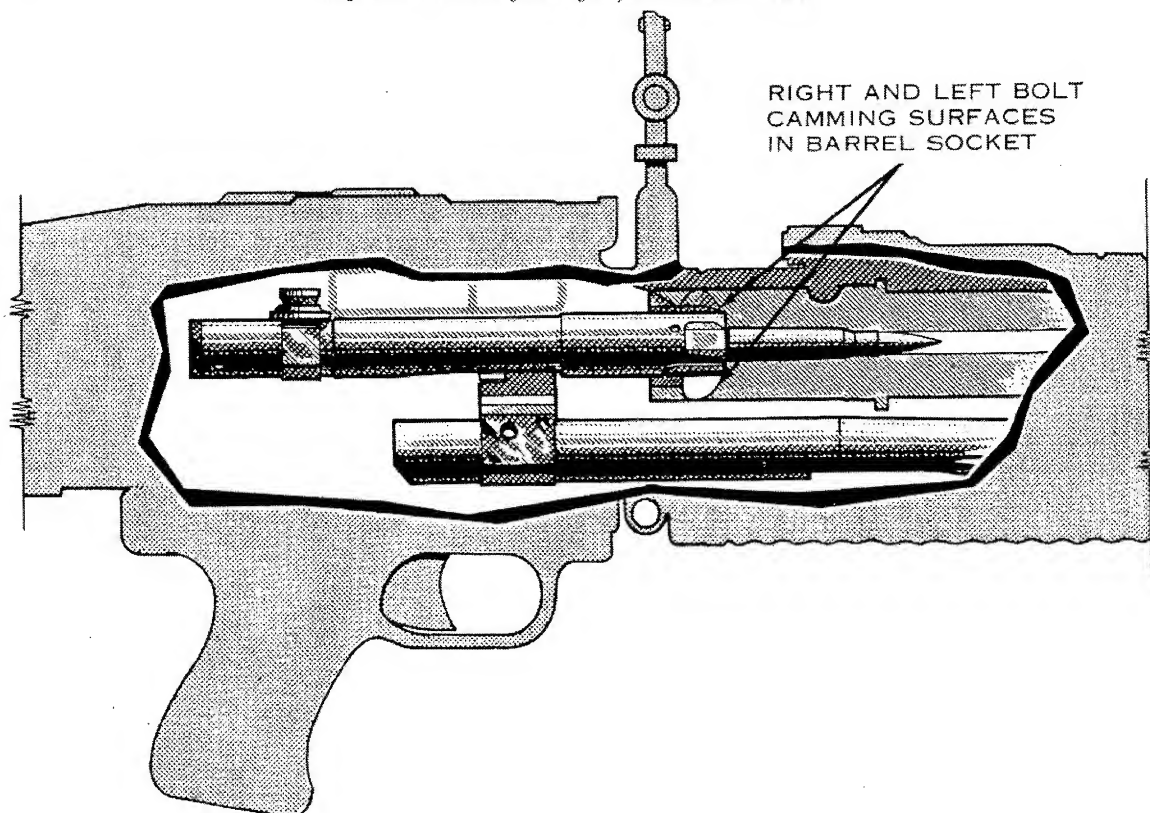


Figure 46. Weapon locked, ready to fire.

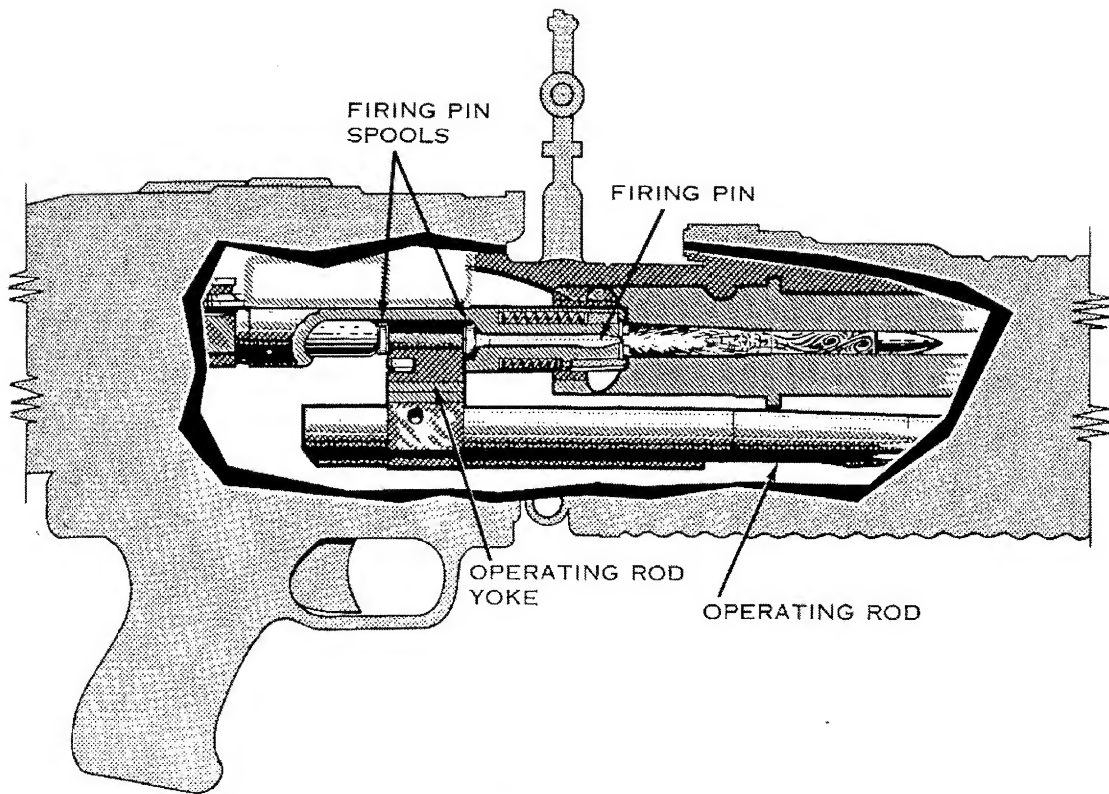


Figure 47. Firing.

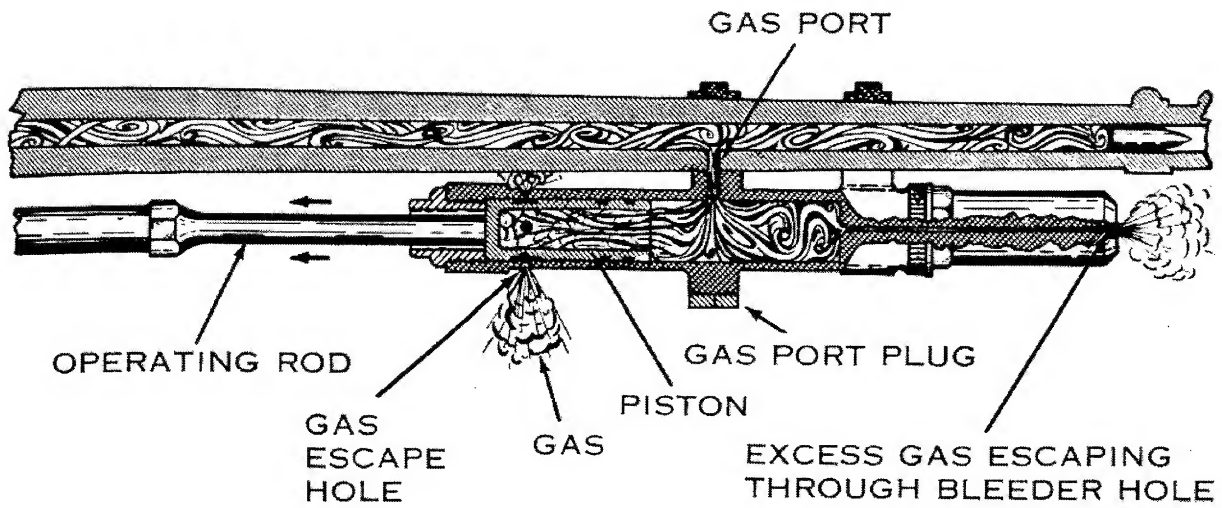


Figure 48. Unlocking action of gases.

The Receiver

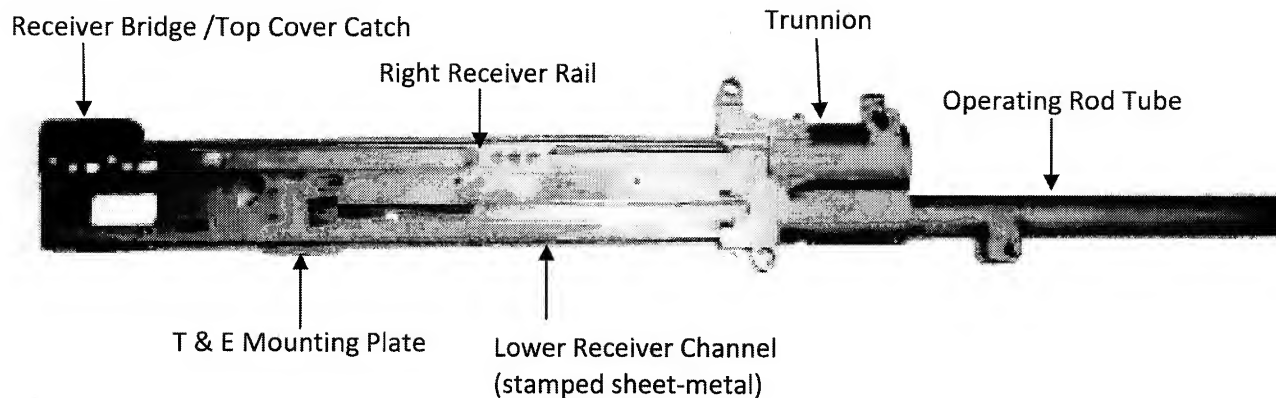
For the purpose of this inspection, the definition of a receiver is the following parts permanently affixed to one another to create one piece. In parts, the component that will constitute a firearm is the Trunnion, as it is serialized and has the model and manufacturer information.

- a) Trunnion block;
- b) Operating Rod Tube;
- c) Stamped sheet-metal 'Lower Receiver Channel';
- d) Left and right Receiver Rails;
- e) Operating Rod Guide Channel Rail / Lower Receiver Rail;
- f) Receiver Bridge / Top Cover Latch.

For this particular design of Semi-Automatic M60, the 3 essential receiver components that determine Semi-Automatic only fire are: the Trunnion, the lower receiver channel, and the lower receiver rail.

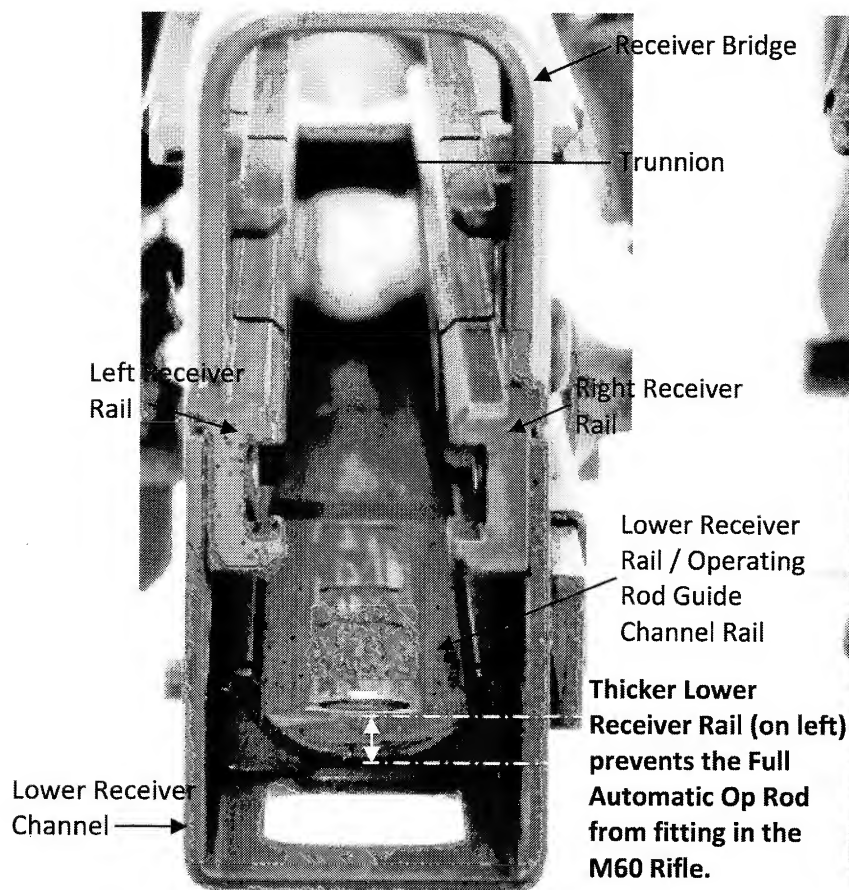
1. The Trunnion must have the Trigger Housing Pin Bracket ground off and a new bracket installed 13 mm rearward to prevent the use of an Automatic trigger group.
2. The Lower Receiver Channel must not have an Automatic Sear Cut-out.
3. The Lower Receiver Rail must not have an Automatic Sear Cut-out and must be thick enough to prevent the installation of an Automatic Operating Rod.

These parts must be modified or manufactured differently than the M60 Machine Gun in order to create a semi-automatic only version of the M60 Machine Gun.

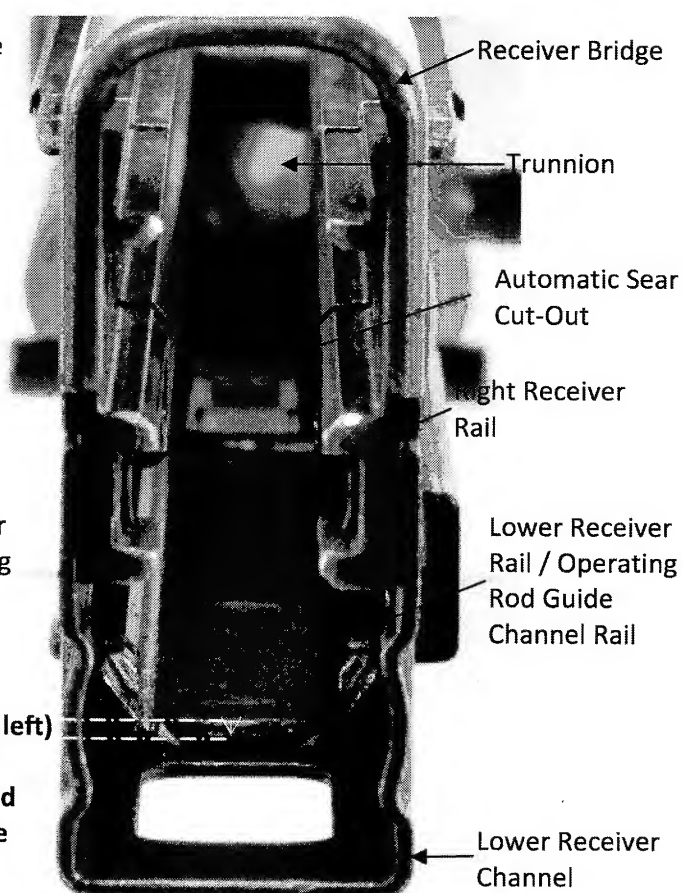


The Receiver of an M60 is not a monolithic piece of metal or plastic like many other firearm receivers. The M60 receiver is an assembly of 6 basic components permanently joined together into one piece by welding and steel rivets. The only serialized part of the receiver is the Trunnion.

M60 Rifle Receiver – Rear View



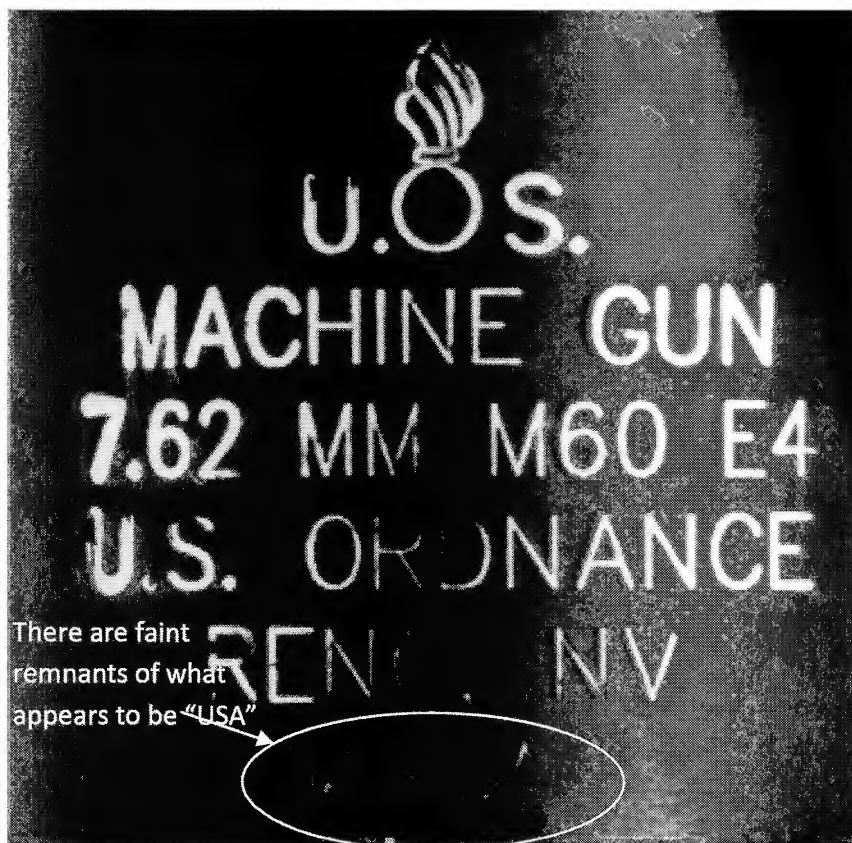
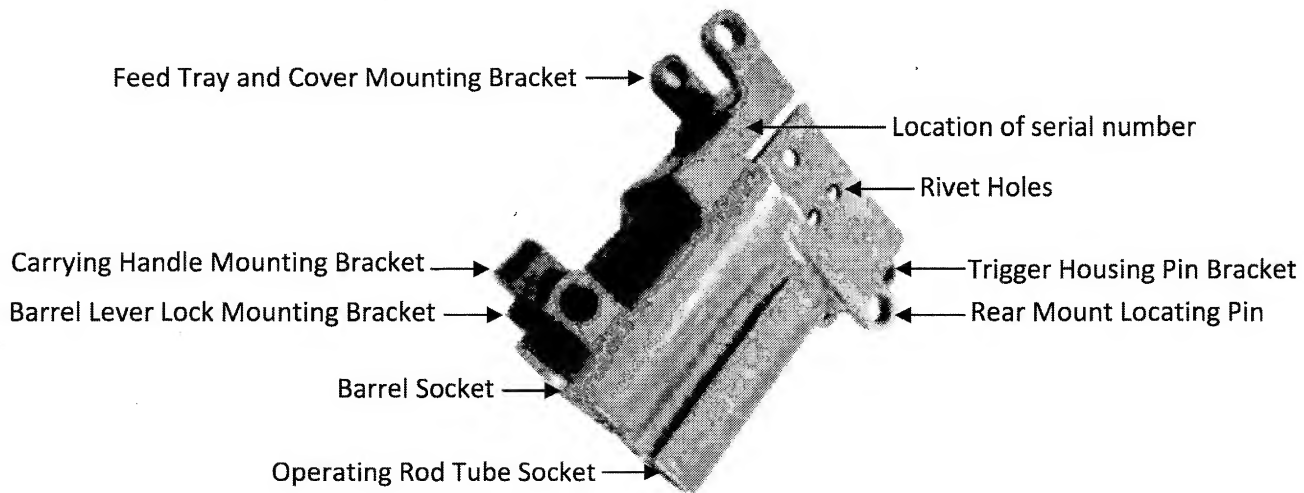
M60 Machine Gun Receiver – Rear View



1.Trunnion:

The Trunnion is a component that contributes to the Automatic or Semi-Automatic capability of this firearm.

An image of a M60 Trunnion without other receiver components permanently attached:

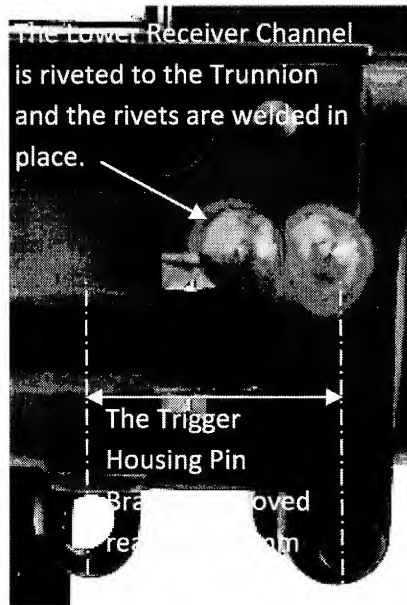


The Trunnion bears the markings: " U.S. MACHINE GUN", "7.62 MM M60 E4", "U.S. ORDNANCE", "RENO, NEVADA", "USA " (above). It is possible that the "USA" marking is a light strike.

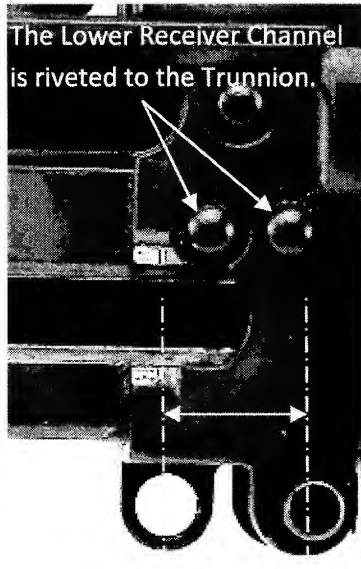
The Trunnion used in the M60 Rifle is a permanently modified version of the one used in the M60 Machine Gun. The Trigger Housing Pin Mounting Bracket is offset by 13mm towards the rear of the receiver in the rifle, compared to the machine gun. This serves two purposes: it prevents the use of a Full Automatic Trigger mechanism; and it aligns the Trigger Bar with the Striker Block Assembly.

US Ordnance

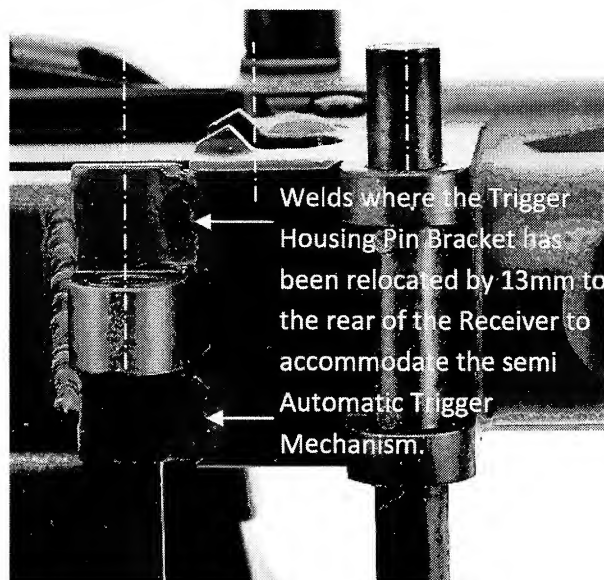
M60 Rifle



M60 Machine Gun



New Location	Old Location
--------------	--------------



- **Lower Receiver Channel:**

The Lower Receiver Channel is a stamped sheet metal U-shaped channel that is riveted and/or welded to the Trunnion. **The Lower Receiver Channel is an essential component that determines the Automatic or Semi-Automatic capability of this firearm.**

The M60 Rifle Lower Receiver Channel does not have a Cut-Out to accommodate the Full Automatic Sear that exists on the M60 Machine Gun Lower Receiver Channel.

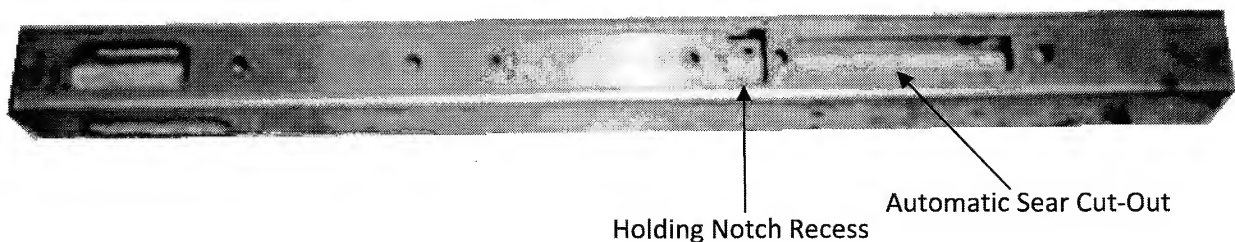
The M60 Rifle Lower Receiver Channel has a cut out on the left side of the bottom face to allow the Trigger Bar to protrude into the interior of the Receiver to interface with the Sear of the Striker Block Assembly.

The Holding Notch Recess is an opening in the Lower Receiver Channel to accommodate the Holding Notch, a hook like feature, at the rear of the trigger mechanism. This notch has been relocated rearward by 13mm. This moves the entire Trigger Housing rearward, and aligns the Trigger Bar with the Striker Sear.

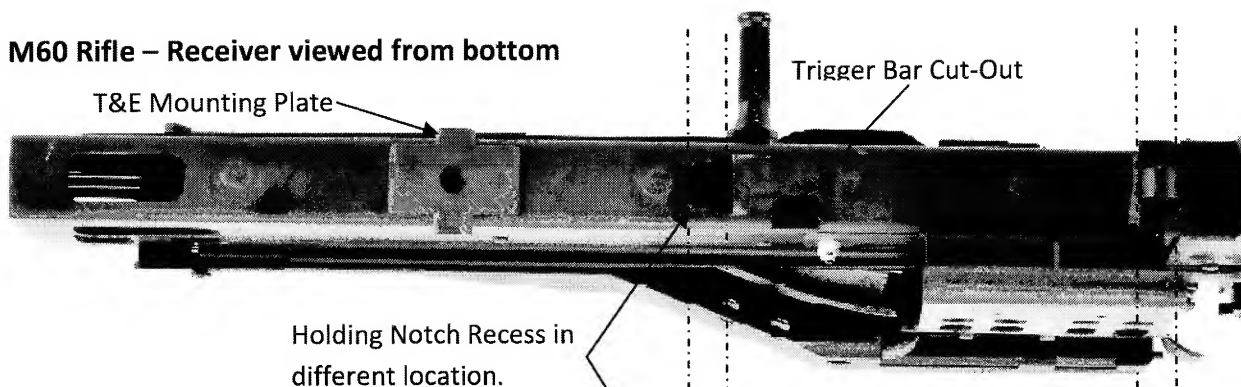
The M60 Rifle Lower Receiver Channel has been riveted to the trunnion, and then the Rivets welded. It is also welded along the bottom where it meets the bottom of the Trunnion. This measure prevents the Lower Receiver Channel from being replaced with the Full Automatic Lower Receiver Channel.

These measures prevent the receiver from functioning with a full automatic Trigger Housing and Sear.

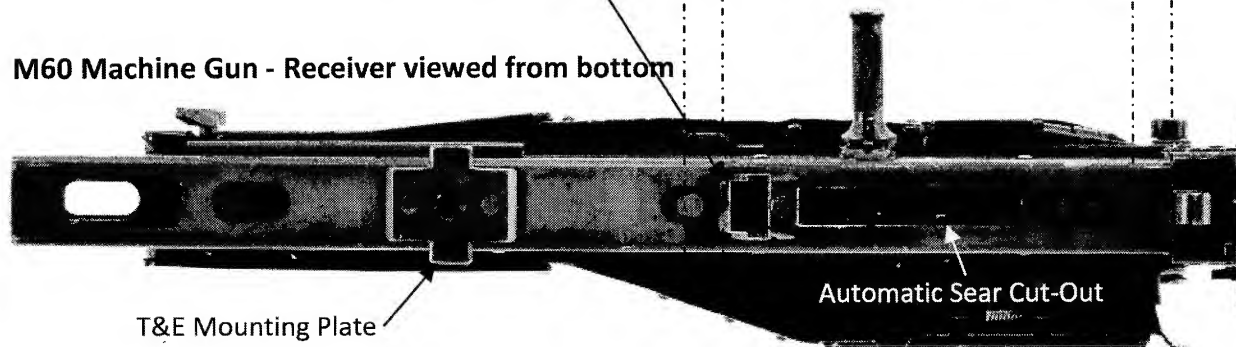
M60 Machine Gun Full Automatic Lower Receiver Channel



M60 Rifle – Receiver viewed from bottom



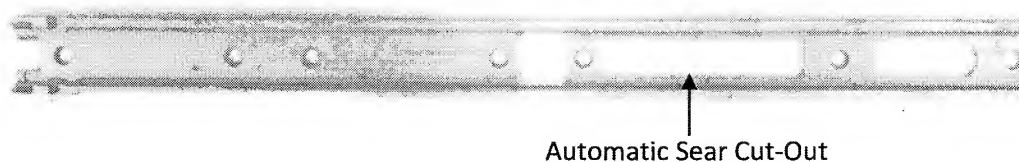
M60 Machine Gun - Receiver viewed from bottom



- **Lower Receiver Rail:**

The Lower Receiver Rail is an essential component that determines the Automatic or Semi-Automatic capability of this firearm.

M60 Machine Gun Full Automatic Lower Receiver Rail



This component serves as a guide for the Operating Rod within the Lower Receiver Channel. It is permanently affixed along the bottom of the interior of the Lower Receiver Channel.

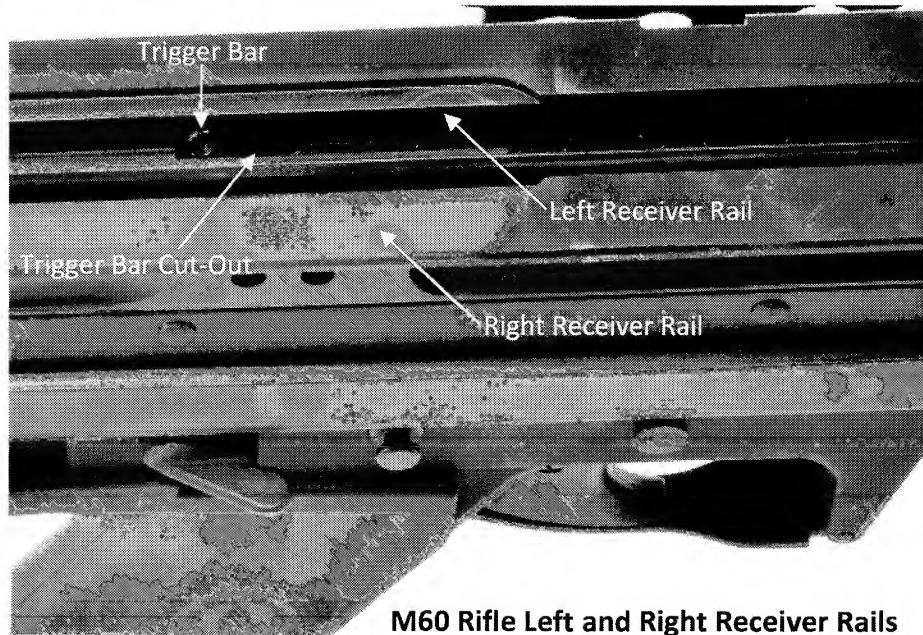
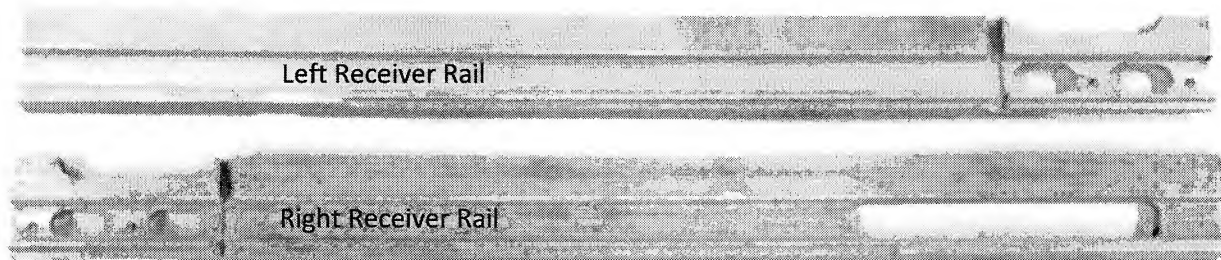
The M60 Rifle Lower Receiver Rail is thicker in dimension, creating a smaller interior in the receiver. This measure prevents the use of a Full Automatic Operating Rod. The M60 Rifle Operating Rod is machined smaller than the Machine Gun version.

The M60 Lower Receiver Rail is missing the Sear Cut-Out. This measure prevents the use of a Full-Automatic Sear.

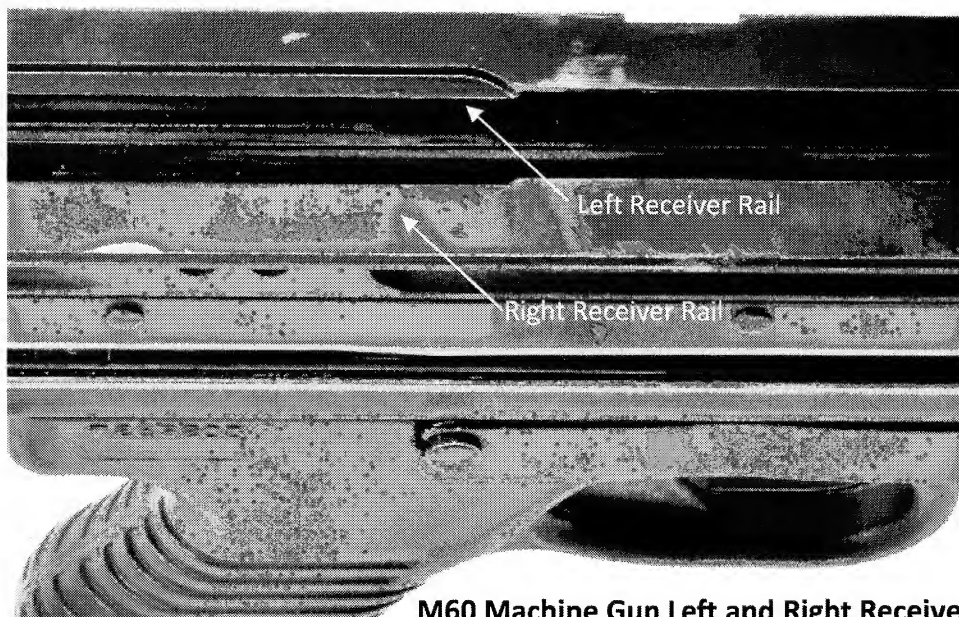
- **Left and Right Receiver Rails:**

The Right Receiver Rail the same in both the M60 Rifle and the M60 Machine Gun. It is a part that is common to both the Semi-Automatic and Full Automatic version.

The Left Receiver Rail has been modified by adding a Cut-Out for the Trigger Bar. The component is otherwise the same in both the M60 Rifle and the M60 Machine Gun.



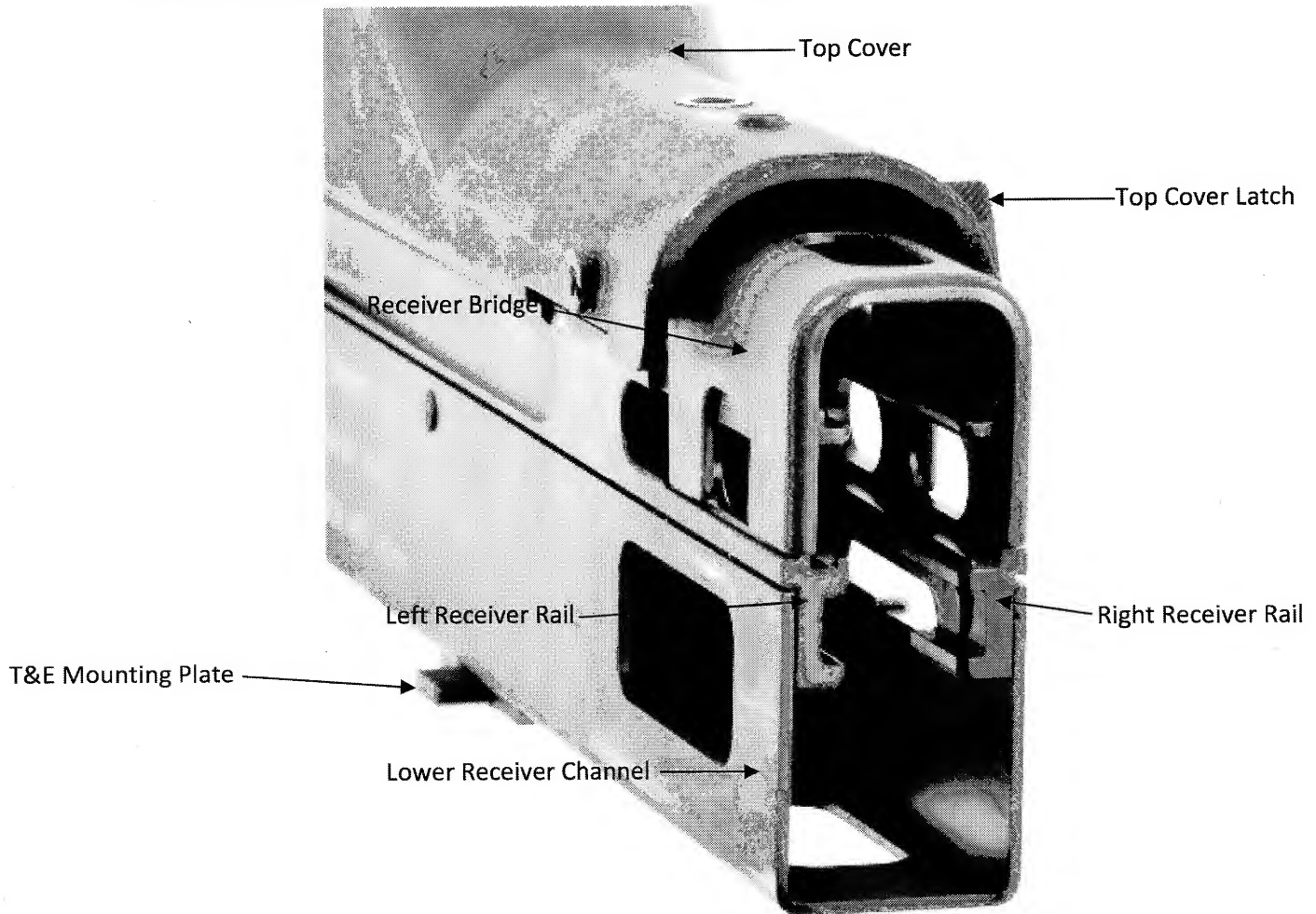
M60 Rifle Left and Right Receiver Rails



M60 Machine Gun Left and Right Receiver Rails

- **Receiver Bridge:**

This component serves as a top Cover Catch and ties the two Side Rails together at the rear of the Receiver. It is permanently affixed to the receiver. This is not part of the Full Automatic mechanism and is common to both the M60 Rifle and M60 Machine Gun.



- **Operating Rod Tube:**

This component is common to both the M60 Rifle and M60 Machine Gun. This tube functions as a guide and housing in which the Operating Rod travels during the cycling operations. This component is welded to the Trunnion block.

The T & E Mounting Plate is common to both versions of the M60. This component is welded to the bottom of the Lower Receiver Channel, but serves no function in the operation of the firearm. For this reason, it is not considered a part of the Receiver for the purpose of this inspection. This component is part of a mounting system for firing from a tripod. It connects with the Traverse and Elevation (T&E) mechanism of the tripod.

Proposed definition of an M60 Receiver

- (1) In the case of the US Machinegun Model M60 and any variant or modified version of it, the assembly fabricated from metal, permanently assembled with rivets and/or by welding, from the butt socket forward to and including the operating rod tube, is the receiver/frame for all purposes of the Criminal Code, Section 2 definition of "firearm".

The butt socket is the opening at the rear of the receiver composed of the rearward intersection of the joined lower receiver channel, left and right receiver rails, and receiver bridge components into which the operating rod and bolt assemblies are inserted as part of the regular assembly of the firearm.

The receiver assembly includes the following components:

- a) trunnion block;
 - b) operating rod tube;
 - c) lower receiver channel;
 - d) left and right receiver rails;
 - e) operating rod tube channel rail / lower receiver rail;
 - f) receiver bridge / top cover latch.
- (2) For regulatory purposes, when the receiver/frame is further disassembled, the trunnion block where the manufacturer information and serial number are found, is used to establish the description for the purpose of firearms registration.
- (3) The Criminal Code PART III, Section 84 para (c) definition - prohibited firearm means, "an automatic firearm, whether or not it has been altered to discharge only one projectile with one pressure of the trigger.
- (4) When the start point is a full automatic firearm and the component of the receiver/frame with the manufacturer information and serial number stamped or inscribed upon it is a purpose-built "semi-automatic" component and any of the remaining portions of the original five (5) receiver components of the full automatic receiver/frame is incorporated into the firearm, the resulting firearm is a "converted automatic" firearm.
- (5) The classification of this firearm as a semi-automatic firearm is based on the presumption that none of the original six (6) receiver components were reused. This is what was understood to be the meaning of the claim by the manufacturer that the firearm is a "newly manufactured semi-automatic firearm".

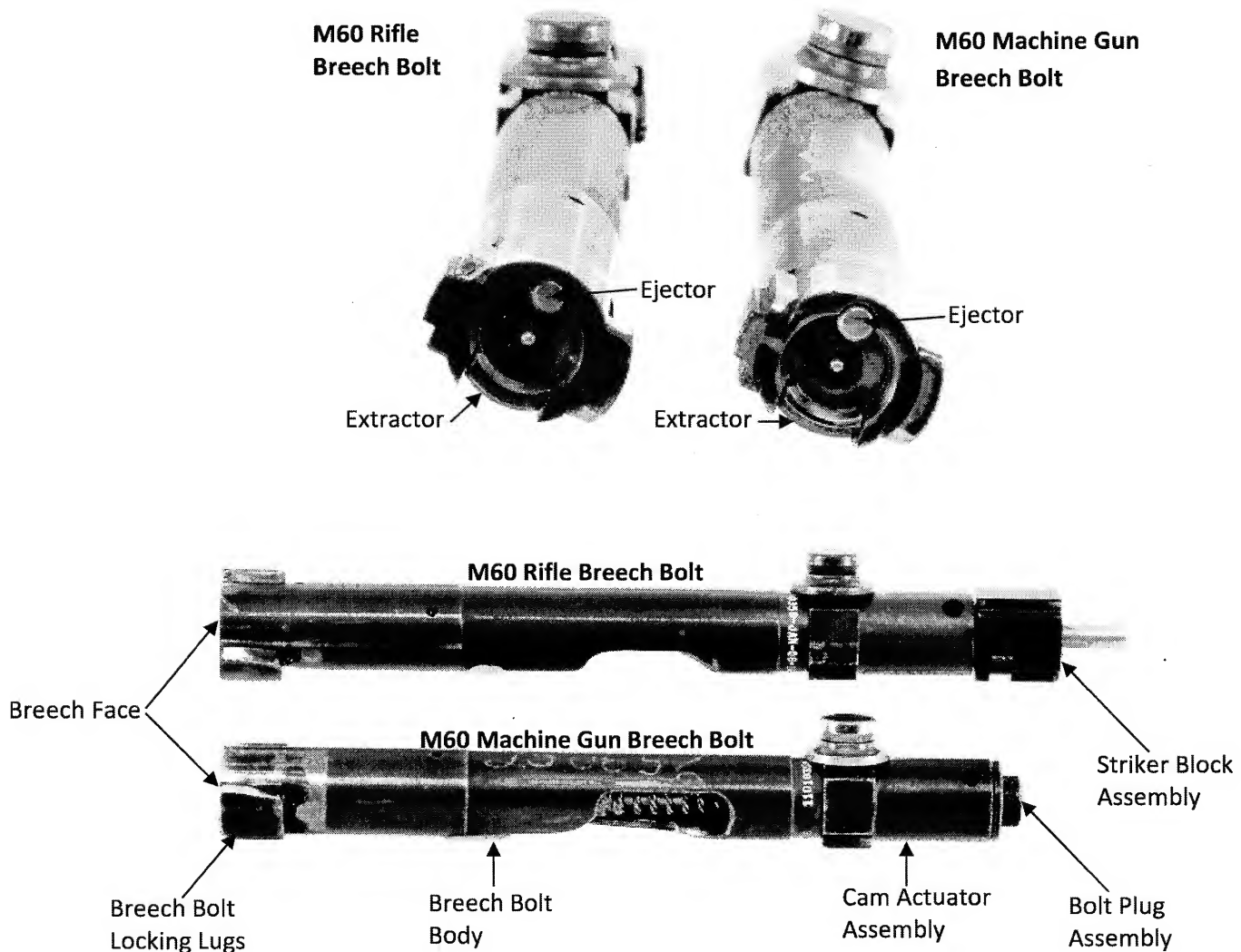
Breech Bolt / Striker

The M60 Rifle fires from a closed bolt and the M60 Machine Gun fires from an open bolt. The closed bolt firing is accomplished by the use of a Striker Block Assembly attached to the rear of the Breech Bolt Assembly in place of the Bolt Plug.

The Breech Bolt body and Cam Actuator Assembly are identical between the M60 Rifle and M60 Machine Gun. The part numbers are the same for the Breech Bolt body as well as the Cam Actuator Assembly. The noted differences between the two Breech Bolt Assemblies are the replacement of the Breech Bolt Plug with a Striker Block Assembly, a Firing Pin that has had the Spring Guide removed, and the lack of a Firing Pin Spring on the M60 Rifle.

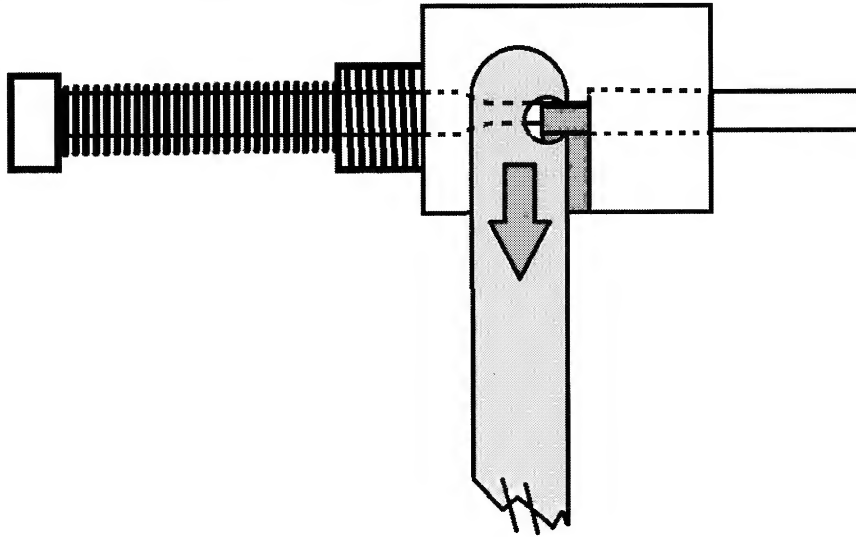
The Bolt plug is used to retain the Firing Pin, Firing Pin Spring and the Cam Actuator Assembly of the M60 Machine Gun. On the M60 Rifle, the Striker Block retains the Firing Pin and Cam Actuator Assembly. There is no Firing Pin Spring in the Rifle version of the Breech Bolt.

The Breech Bolts do interchange between the two firearms, but do not function.

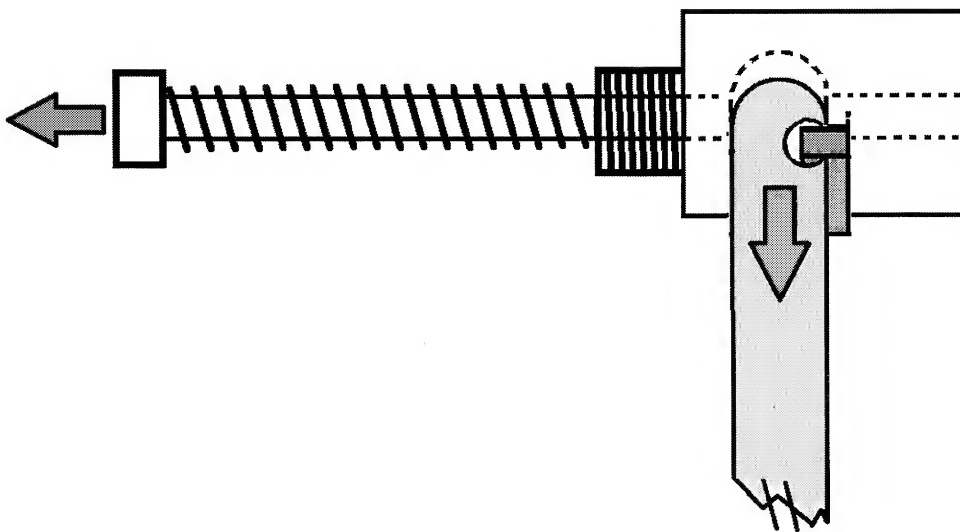


Striker Operation

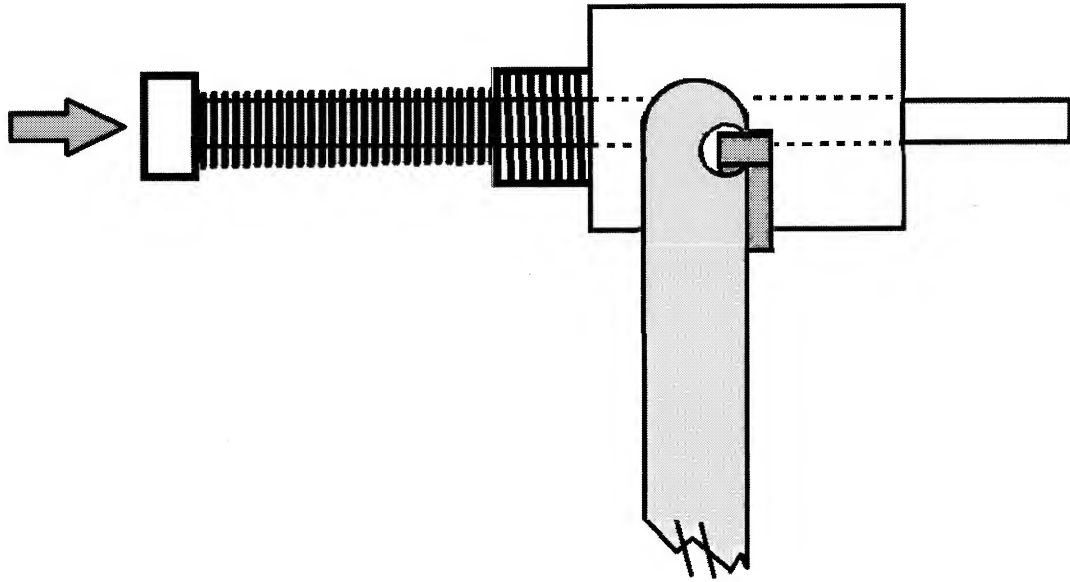
STEP 1: The Striker is in cocked position. The Trigger is depressed, and the Trigger Bar is moved downwards by the modified Sear of the Trigger Mechanism.



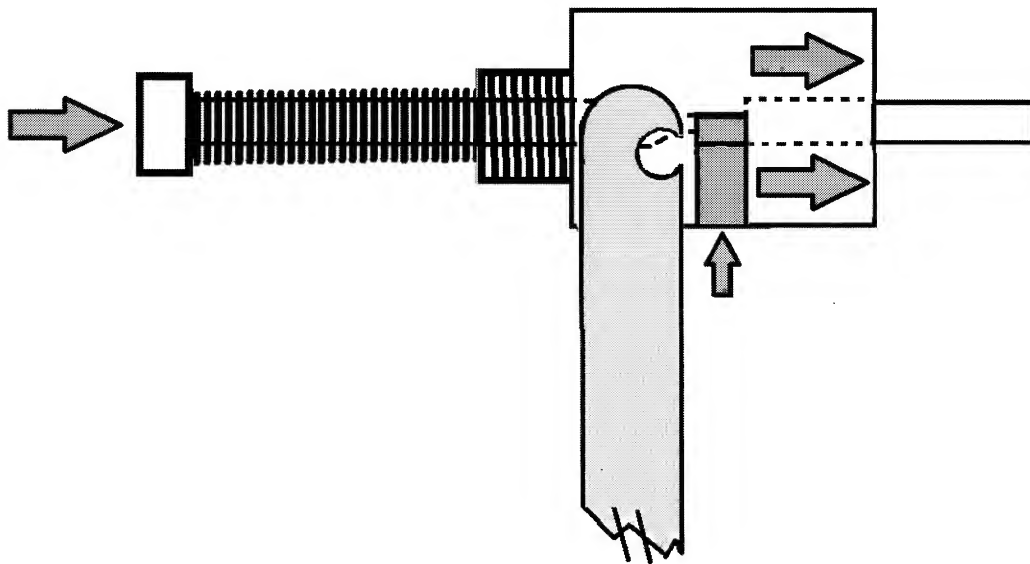
STEP 2: Striker Sear is depressed by the Trigger Bar and the Striker is released. The Striker moves forward under spring tension and impacts the Firing Pin driving it forward into the primer. The firearm is discharged at this point.



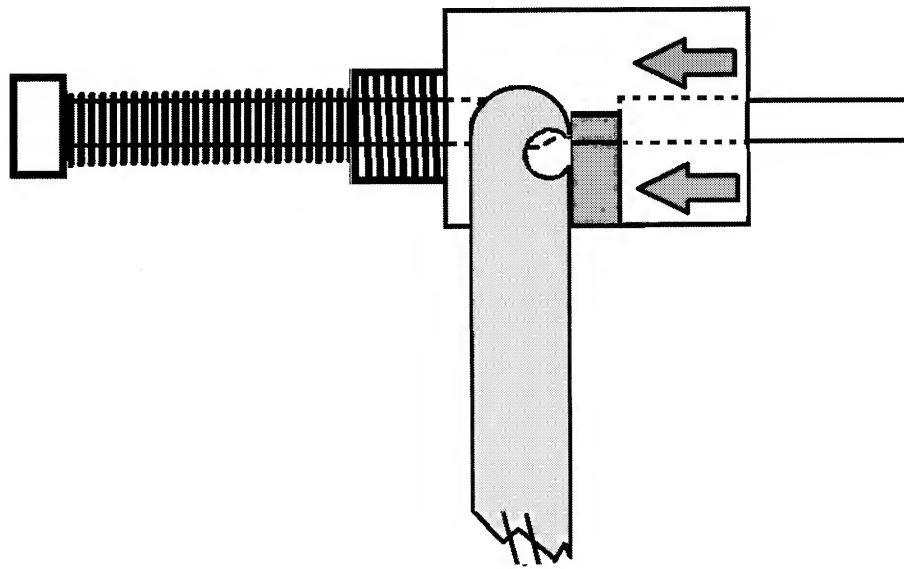
STEP 3: Upon discharge of the cartridge, the rapidly expanding gases behind the bullet are diverted into the Gas Cylinder, pushing the Operating Rod Rearward. The rearward movement of the Operating Rod causes the Operating Rod Yoke to Push Rearward on the Firing Pin, which in turn, pushes the Striker rearward.



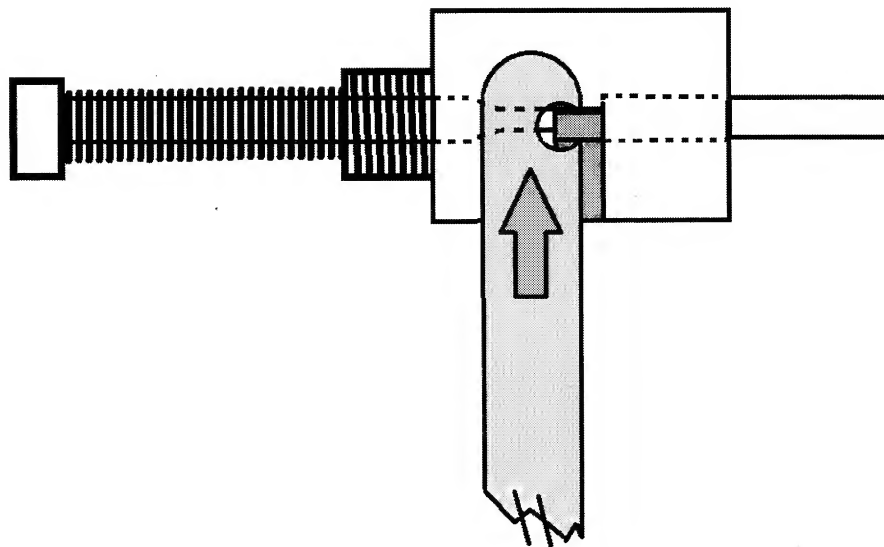
STEP 4: As soon as the Breech Bolt moves rearward, the Trigger Bar is disengaged from the Sear. The Sear re-engages the Striker, holding the Striker rearward under spring tension. It is at this stage that the Sear is reset. With this mechanism, the Trigger Bar acts as a Disconnecter, preventing Full Automatic operation.

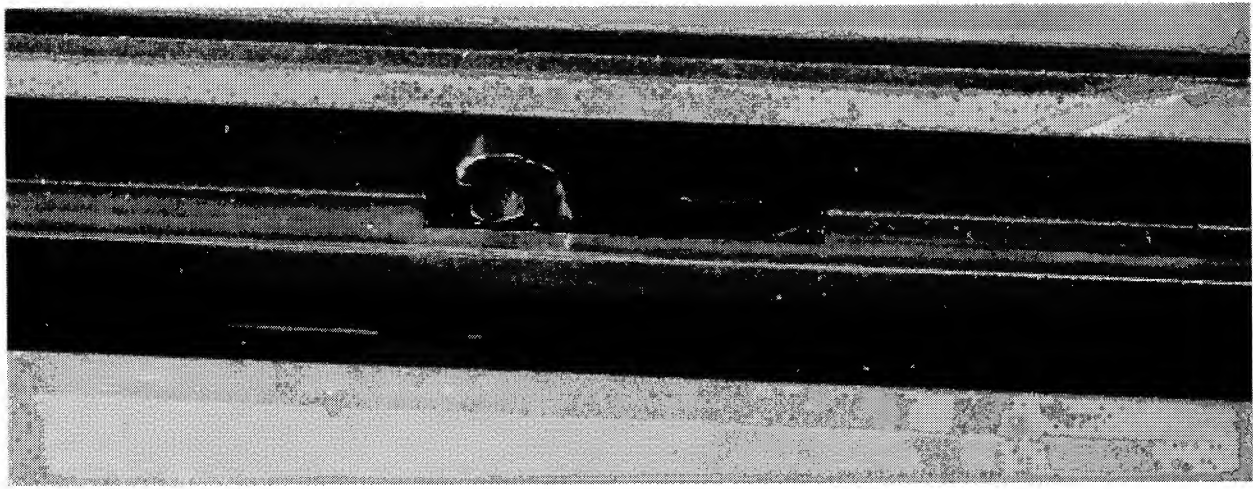


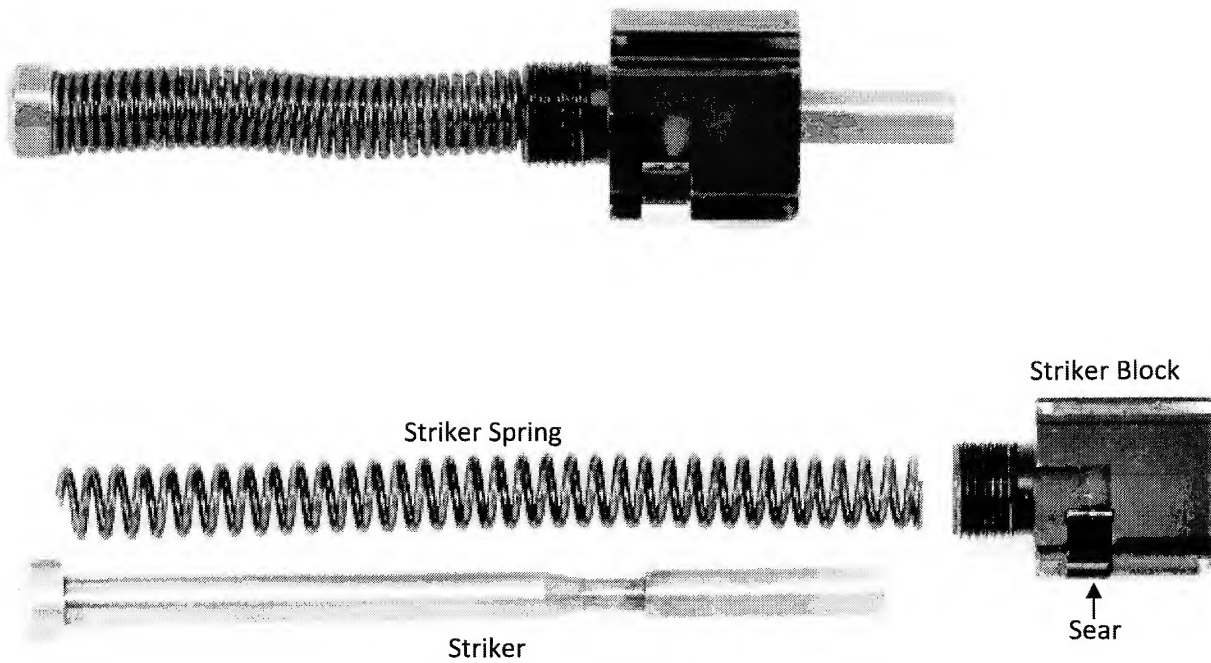
STEP 5: The Breech Bolt is returned forward under the spring tension of the Return Spring. If the trigger is still depressed after firing a shot, the trigger bar does not engage the Sear of the Striker, and the Striker remains in the state of cocked and ready to fire.



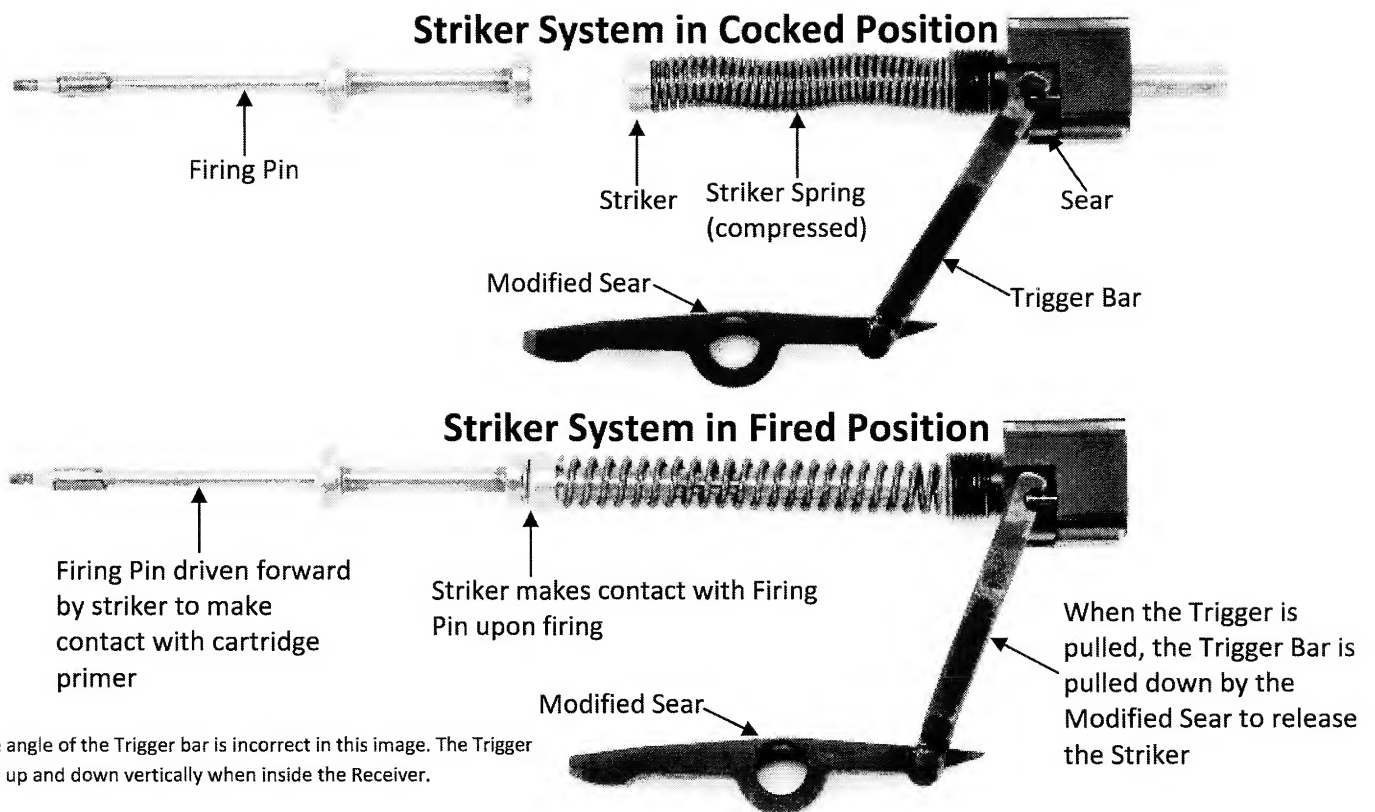
STEP 6: Upon releasing the trigger, the trigger bar is raised by spring tension and the Trigger Bar re-engages the Striker Sear. This system only allows one shot to be discharged per depression of the trigger.



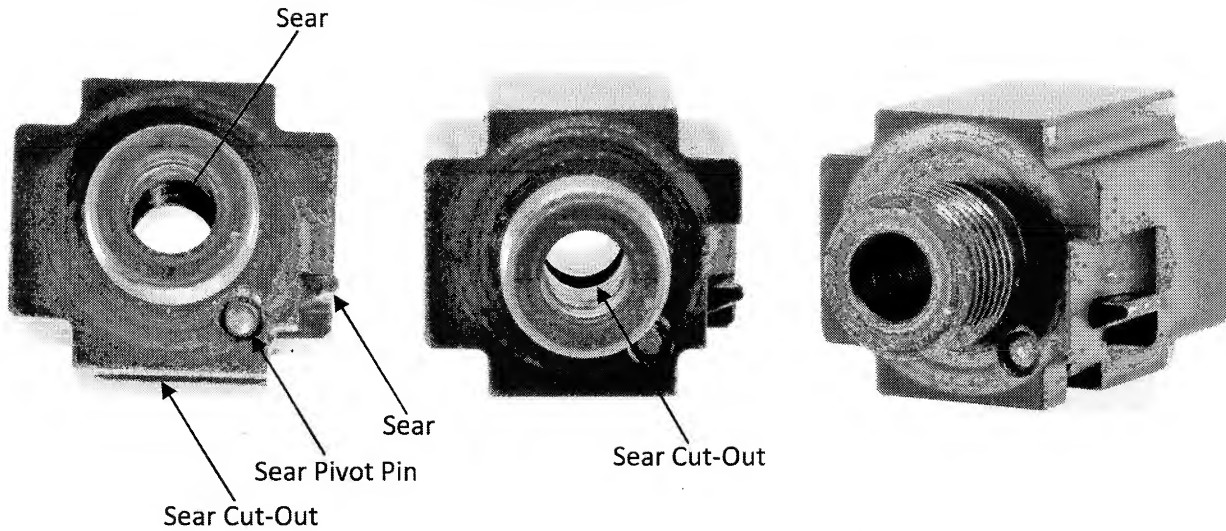




The image above shows the components of the Striker Assembly.



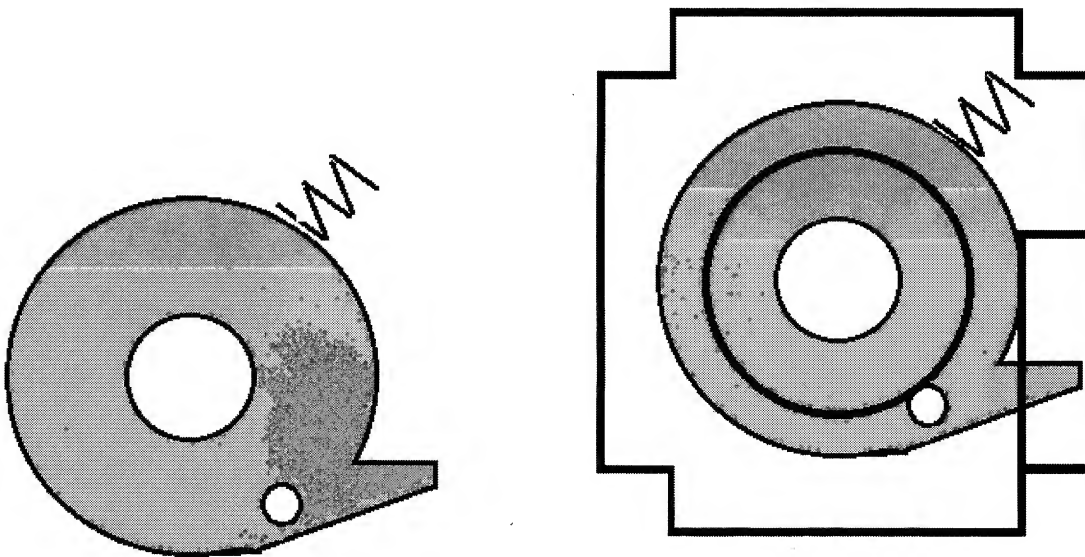
Striker Block



The Striker Block Assembly was not disassembled beyond this point because the Sear Pivot Pin has been peened into place.

The Sear in the Striker Block Assembly is a disk like component with a hole in the center to engage the Sear Cut-Out on the Striker, a smaller hole on which to pivot, and a protruding tail for to engage the Trigger Bar.

The sear pivots within the Sear Cut-Out under spring tension within the Striker Block to engage and disengage the cut-out in the Striker.



Operating Rod Cut-Out in Breech Bolt of M60 Rifle and M60 Machine Gun



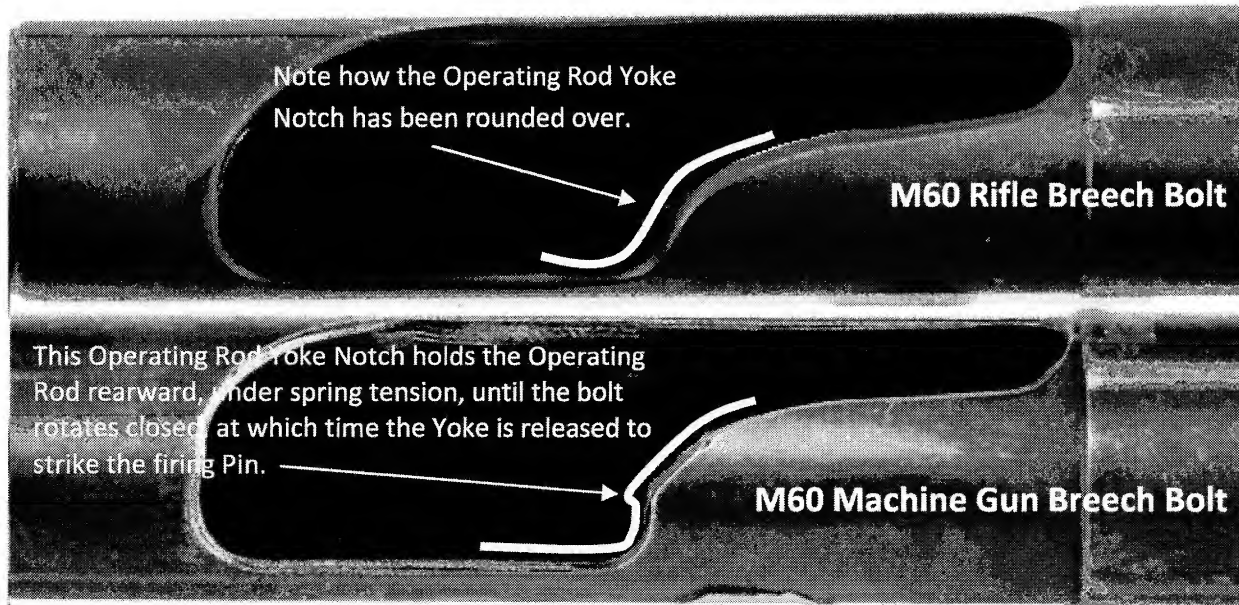
The Operator Rod Cut-Out allows the Breech Bolt to rotate and engage the Breech Bolt Locking Lugs in the Barrel.

In the M60 Machine Gun, this channel allows the front face of the U-shaped channel of the Operator Rod Yoke to strike the Firing Pin Spool upon the closing of the Breech Bolt. The Firing Pin Spring maintains forward tension on the firing pin. This operation, which permits firing from an open bolt, is disabled in the Rifle version by the removal of the front face of the Operator Rod Yoke.

Operating Rod Yoke Notch

Smoothing of the Operating Rod Yoke Notch in the Breech Bolt:

The smoothing, or rounding over, of the **Operating Rod Yoke Notch** could have the effect of altering the timing of the forward movement of the Operator Rod Yoke upon the closing of the bolt. In other words, it could affect the ability of the bolt to fire from an open bolt



It was noted that when the Semi-Automatic Breech Bolt was attached to the Full automatic Operating Rod, it was difficult to insert the Operating Rod/Breech Bolt assembly into the M60 Machine Gun Receiver, but still possible. It could not be determined if the ability to fire from an open bolt with the Semi- Automatic Breech Bolt is possible without test firing.

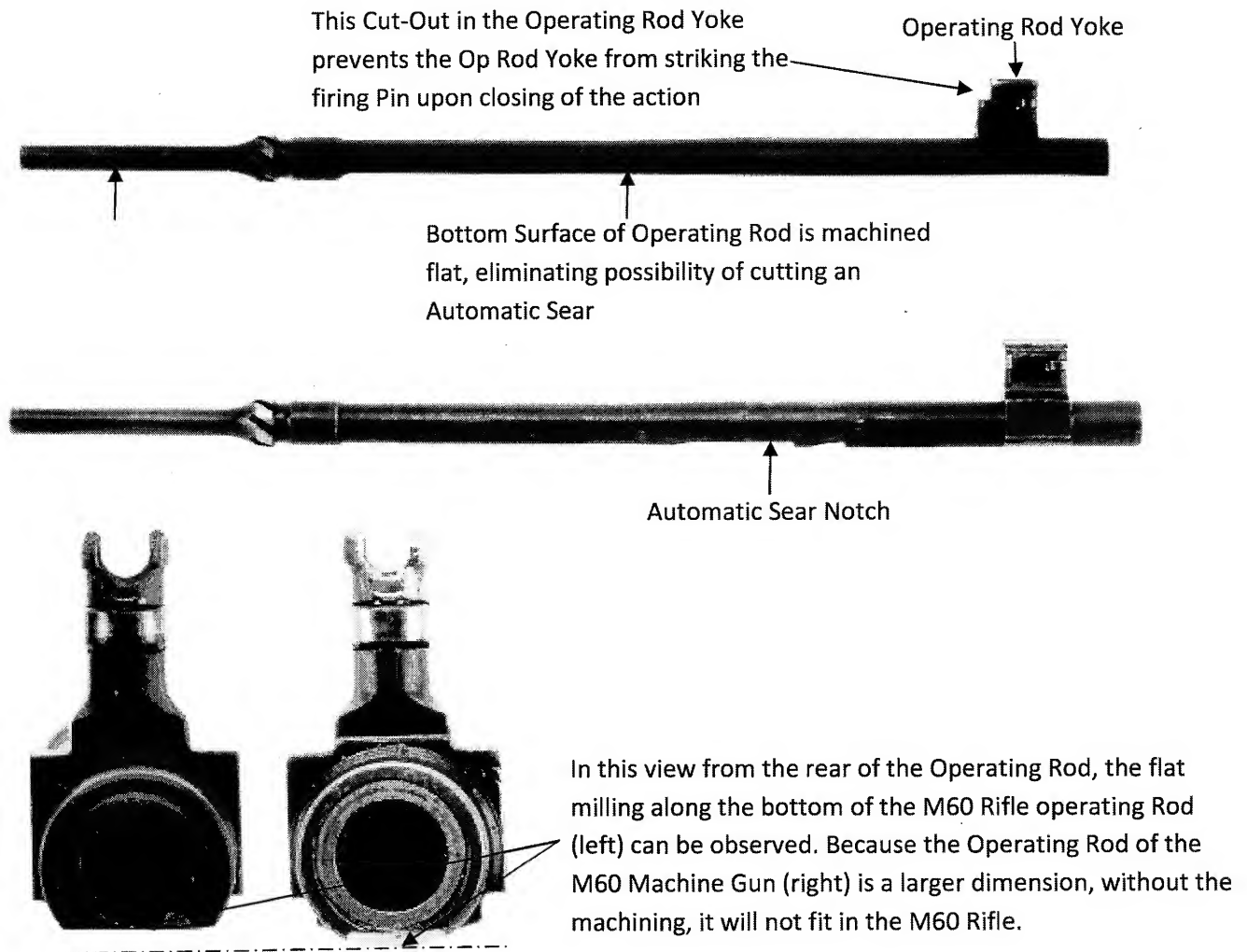
Test firing of the semi-auto Breech Bolt in a Full Auto M60 would require the Full Automatic Firing Pin, Firing Pin Spring, and Breech Bolt Plug to be installed in place of the Striker mechanism. These parts were not available at the time of the inspection.

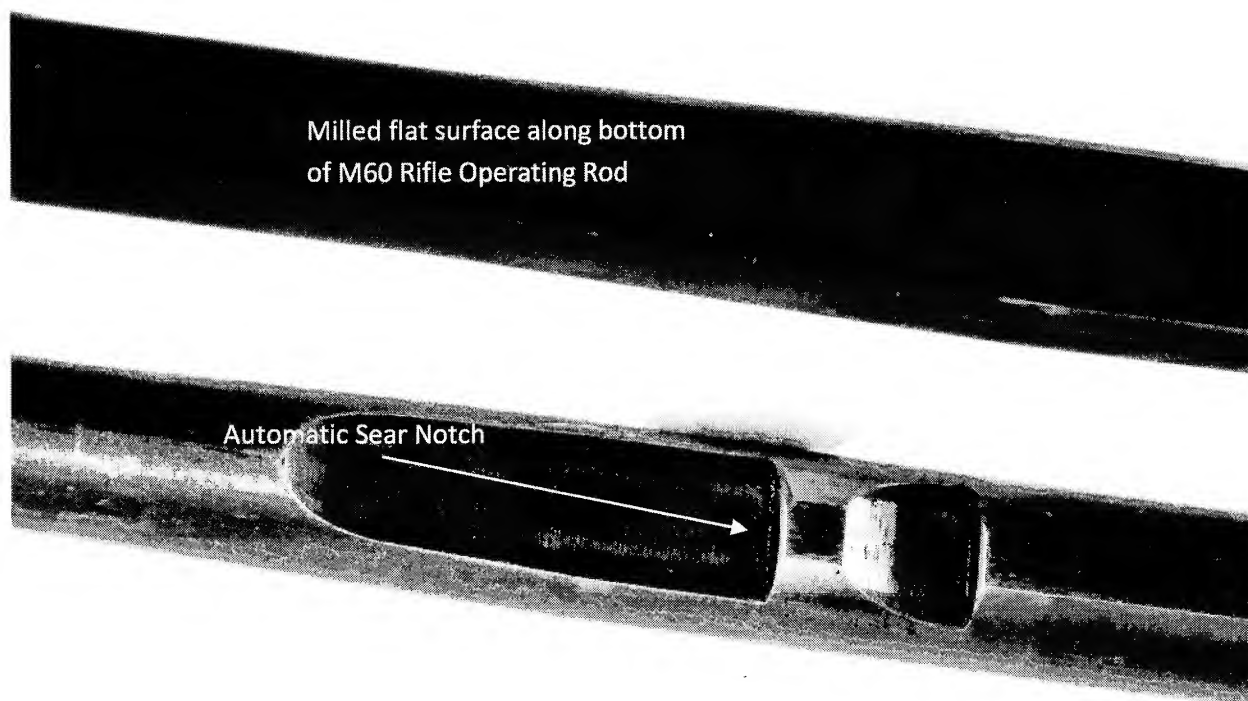
Operating Rod

The Operating Rod consists of the Gas Piston, and Operating Rod Body, which is a solid piece that houses the Return Spring housing, the Operating Rod Yoke, and the Automatic Sear Notch.

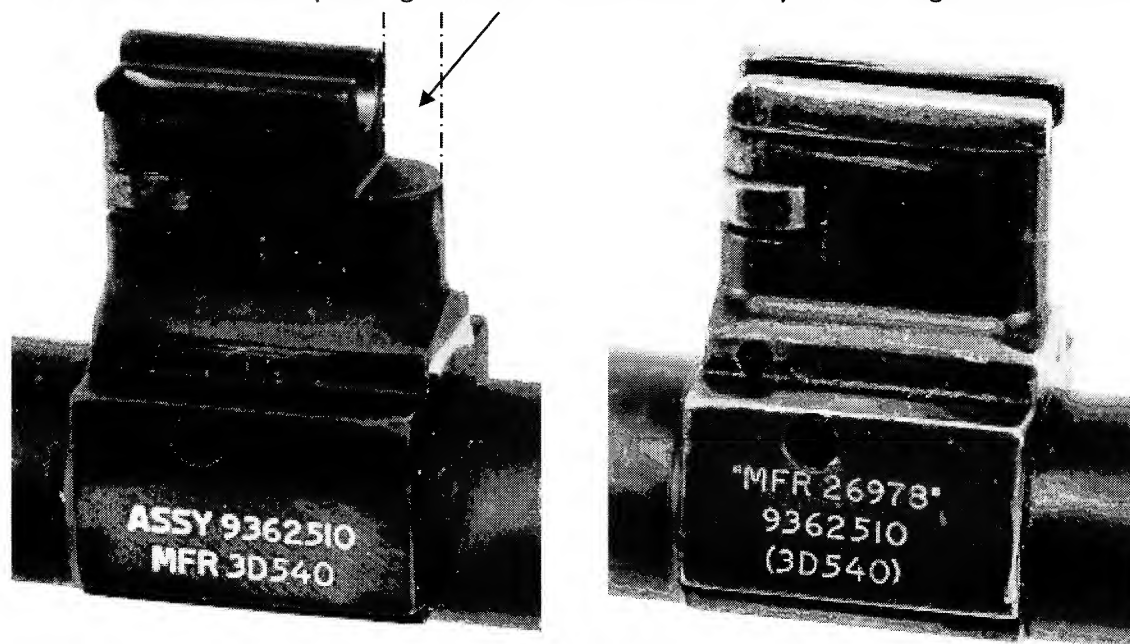
The Operating Rod Body has been modified by milling the bottom of the Operating Rod for most of its length. In doing so, the Automatic Sear Notch is removed, and there is not enough metal remaining to machine a new Automatic Sear Notch without cutting into the Return Spring housing. The milling of the bottom of the Operating Rod allows it to fit into the smaller interior of the M60 Rifle Receiver. The Full Automatic Operating Rod of the M60 Machine Gun will not fit into the Semi-Automatic receiver of the M60 Rifle. This is due to the extra thickness in the Lower Receiver Rail that is permanently affixed to the interior of the Lower Receiver Channel.

The Operating Rod Yoke of the M60 Rifle has been modified so that the front face of the yoke no longer strikes the firing pin upon the closing of the bolt.





The Front face of the Operating Rod Yoke has been milled away so it no longer strikes the Firing Pin.

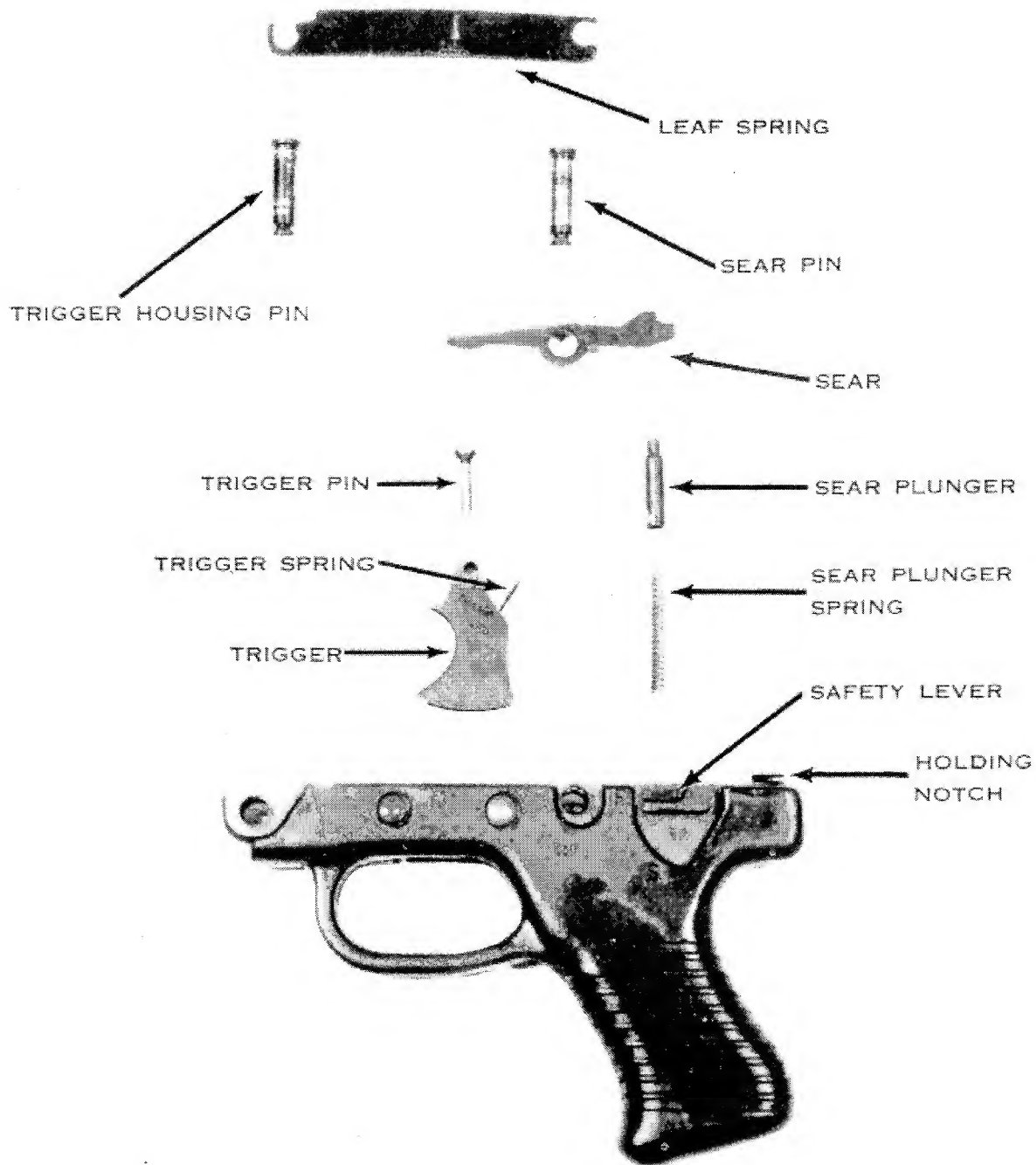


The Operator Rod Yoke has a U-shaped channel along the top in which the firing pin sits within the Breech Bolt. When the Breech Bolt is attached to the Operator Rod, the Yoke sits in between the Firing Pin Spools and moves within in the cut-out in the breech Bolt as the firearm is cycled.

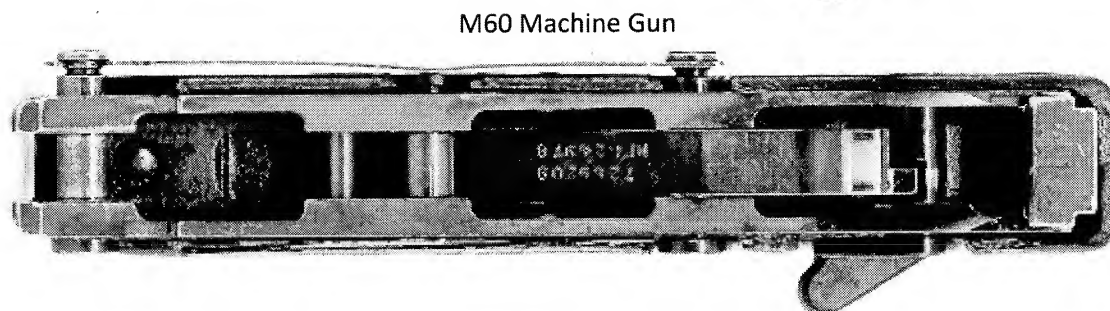
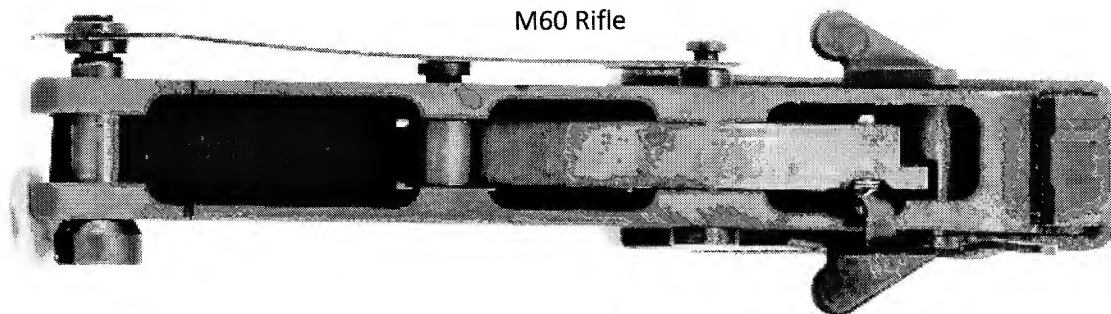
Because there is a cut-out in the M60 Rifle Operator Rod Yoke, the Firing Pin is able to float between the Spools, and the front face of the Operator Rod Yoke does not act as a hammer to strike the firing pin upon the closing of the Breech Bolt as it does in the Machine Gun version.

Trigger Housing

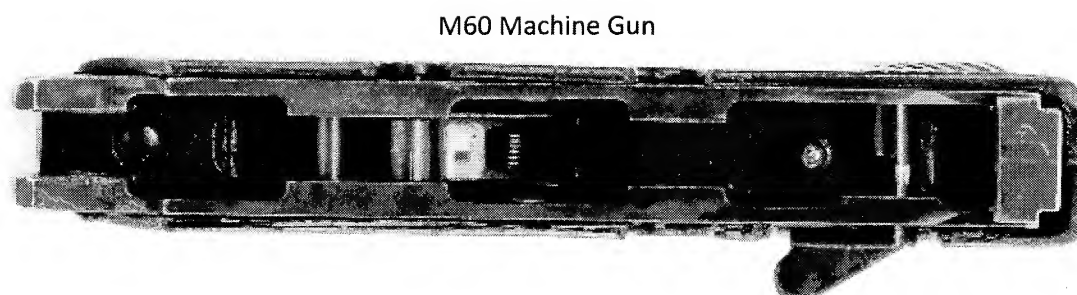
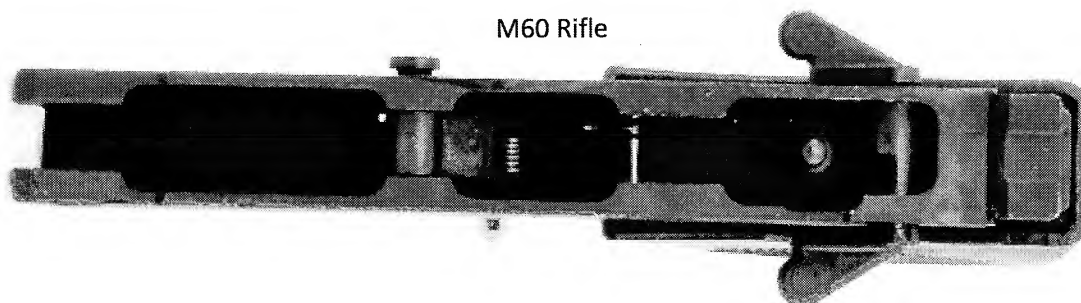
Other than the modified Sear of the M60 Rifle, the trigger housings are essentially the same. The differences between the Trigger Housings are a result of changes and improvements in design over the years. The comparison for the inspection was an M60 against an M60 E4. And the changes between the two are outwardly minor. The Trigger Housings are able to be interchangeably installed, however they are not interchangeable functionally because the M60 Rifle trigger Group Housing is not situated in the same location on the receiver, and there is no Cut-Out for the Automatic Sear.

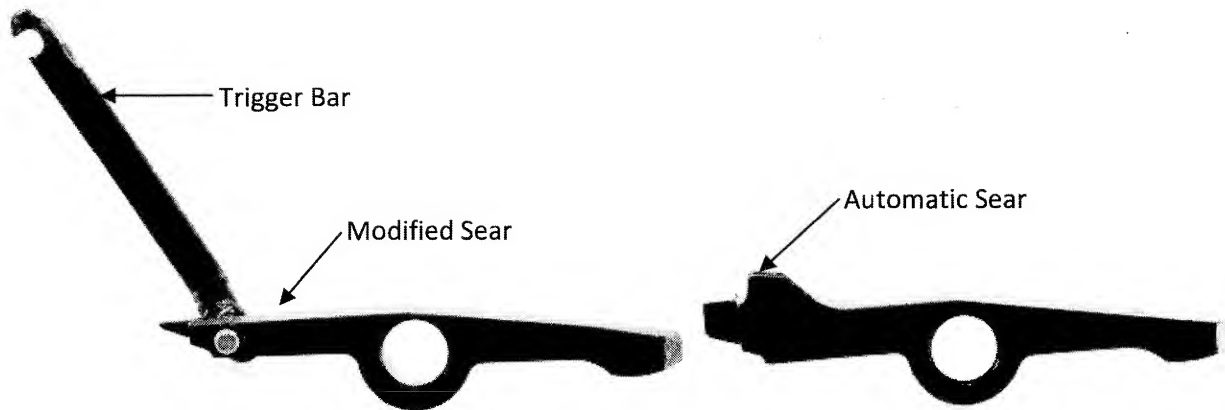


Trigger Housing of M60 Rifle and M60 Machine Gun



Trigger Housing with Sear Removed





OVERVIEW

The differences between the M60 Rifle and M60 machine Gun

1. The rifle operates differently from the M60 Machine Gun. The M60 Rifle receiver is designed and manufactured so that the rifle fires from a closed bolt. This is a significant difference from the way a M60 Machine Gun operates.
2. The M60 Rifle does not function with Full Automatic components. The essential Receiver components are manufactured, or permanently altered, in order to prevent the use of Full Automatic components.
3. The primary Full Automatic Components of the M60 Machine Gun are:
 1. The Automatic Sear
 2. The Automatic Operating Rod
 3. The Automatic Operating Rod Yoke
 4. The Automatic Lower Receiver Channel
 5. The Automatic Lower Receiver Rail

The primary Full Automatic parts, listed above, would require significant alteration to the Receiver in order to be installed in the M60 Rifle.

4. Additional parts that would have to be installed, in addition to the parts listed above, in order to convert the M60 Rifle to a fully functioning M60 Machine Gun (firing from an open bolt as designed):

The additional parts above would not require alteration to the firearm in order to be installed.

5. The Receiver does not function with a full-auto trigger mechanism because
6. The rifle version has Cut-Outs in the left rails and the stamped Lower Receiver Channel of the receiver to accept a semi-automatic trigger bar.
7. The Trunnion is the only serialized Receiver component.
8. The Trunnion is permanently welded to the Lower Receiver Channel.
9. are permanently welded
together and are the Receiver components that and
Operating Rod. These are the crucial Receiver parts that disallow Full Automatic fire. The other Receiver parts have no impact on the firearms ability to fire in Full Automatic or Semi-Automatic fire modes.

CONCLUSION

1. The M60 Rifle receiver is new construction. This is documented by the manufacturer, Desert Ordnance in their e-mail response dated October 23, 2015.
2. The M60 Rifle receiver is not a remanufactured M60 Machine Gun receiver. This can be determined by the dimensions, and features of the M60 Rifle receiver. This is documented by the manufacturer, Desert Ordnance in their e-mail response dated October 23, 2015.
3. The M60 Rifle is built around a receiver that is designed to accept all of the **non**-Full Automatic parts of an M60 Machine Gun.
4. The M60 Rifle receiver is designed to be capable of operating in Semi-Automatic mode only.
5. There are dimensional differences within the interior of the M60 Rifle receiver. These dimensional differences do not permit the installation of Full Automatic components.
6. The M60 Rifle has been designed to make it difficult to modify the receiver to accept Full Automatic trigger group components:
 - i. The trigger mechanism has been re-designed.
 - ii. The receiver has solid steel in areas that would house Full Automatic components.
7. The receiver has had material removed in key areas on the outside of the receiver to prevent the installation of M60 Full Automatic trigger components.
8. The Operating Rod, the Sear and the Trunnion used in the M60 Rifle are modified parts from a M60 Machine Gun. These parts, when unmodified, are part of the Full Automatic mechanism of an M60 Machine Gun.
9. The Operating Rod, the Sear and the Trunnion have been permanently modified to function only in the M60 Rifle, and to function in Semi-Automatic mode only. When the semi-Automatic M60 Rifle components are installed in an M60 Machine Gun , the Machine Gun will either not function at all, or will not operate safely (runaway gun), depending on the combination of parts used.
10. The M60 Rifle is not easily and readily convertible to discharge more than one round per continuous depression of the trigger.

- Document under the provisions of the Access to Information Act / Document en vertu de la loi sur l'accès à l'information
11. The findings of this inspection are supported by documentation that was provided by the manufacturer, _____ in their e-mail response to SFSS, dated October 23, 2015.
 12. This rifle fits into the restricted category, because it has a barrel length that is below 470mm and the rifle is semi-automatic. The rifle does not fit the definition of prohibited, nor is it prescribed by name as prohibited.
 13. Quote: The classification of this firearm as a semi automatic firearm is based on the presumption that none of the original six (6) receiver components were reused. This is what RCMP - SFSS understood to be the meaning of the claim by the manufacturer that the firearm is a "newly manufactured as a semi-automatic firearm".

WORK NOTES

CASE NUMBER: GFC-2000-7-1-161986

October 26, 2015

SUBJECT AND PURPOSE OF INSPECTION

DESERT ORDNANCE M60 E4 / M-60 SEMI AUTO 7.62mm



The purpose of this inspection was to determine the legal classification of the firearm.

The M60 E4 / M-60 SEMI AUTO 7.62mm rifle is very similar in appearance, appears to function in the same way, and appears at first glance to use many of the same parts as the M60 machine gun. The M60 machine gun is of military design, and capable of full-automatic fire. It is the full-automatic capability, the ability to discharge projectiles in rapid succession during one pressure of the trigger, that has the greatest implications on its legal classification and concern from a public safety standpoint.

The M60 E4 / M-60 SEMI AUTO 7.62mm rifle has obvious lineage to the M60 family of Machine Guns. It is for this reason that this inspection was conducted. For the purpose of legal classification, it is necessary to determine if the M60 E4 / M-60 SEMI AUTO 7.62mm has any full-automatic capabilities, and if it does not, how difficult it is to convert the firearm so that it may function in a full-automatic capacity.

The intention of this inspection was to answer the following questions:

1. If the M60 E4 / M-60 SEMI AUTO 7.62mm is a new receiver, or if it is a repurposed or modified M60 machine gun receiver.
2. If the M60 E4 / M-60 SEMI AUTO 7.62mm is a variant of an automatic firearm.
3. If the M60 E4 / M-60 SEMI AUTO 7.62mm a new design, designed for semi-automatic fire only.
4. If the M60 E4 / M-60 SEMI AUTO 7.62mm receiver is capable of being converted to full-automatic mode of fire, in a relatively short time or with relative ease.
5. If the M60 E4 / M-60 SEMI AUTO 7.62mm receiver accepts any of the full automatic fire components from an M60 Machine Gun.

DESCRIPTION

The firearm as received at Specialized Firearms Support Services Section:

Make: Desert Ordnance LLC

Manufacturer: US Ordnance Inc.

Model: M60 E4 / M-60 SEMI AUTO 7.62mm

Caliber: 7.62mm NATO

Barrel length: 427 mm

S/N: M60079

FRT #: 161986-1

SCHEDULE

On October 16, 2014, Specialized Firearms Support Services (SFSS) received a parcel from in British Columbia.

On September 17, 2015, a formal examination commenced and was completed on October 26, 2015.

Inspection images were taken on September 17 and September 22, 2015.

FINDINGS

As shown in the attached images and inspection notes, as well as the explanatory letter, and documentation which was included with the test piece explaining the methodology employed to manufacture the M60 E4 / M-60 SEMI AUTO 7.62mm, serial number M60079:

1. The M60 E4 / M-60 SEMI AUTO 7.62mm is an original, newly manufactured receiver. The M60 E4 / M-60 SEMI AUTO 7.62mm receiver is not a repurposed or modified M60 machine gun receiver.
2. The M60 E4 / M-60 SEMI AUTO 7.62mm is a semi-automatic variant of an M60 machine gun. It is designed to utilize the non-full-automatic components of the M60 series of machine guns.
3. The M60 E4 / M-60 SEMI AUTO 7.62mm has a receiver that is designed for semi-automatic fire only.
4. The M60 E4 / M-60 SEMI AUTO 7.62mm receiver is not capable of being converted to full-automatic mode of fire in a relatively short time, or with relative ease.
5. The M60 E4 / M-60 SEMI AUTO 7.62mm receiver does not accept the critical full automatic fire components from the M60 Machine Gun. The M60 E4 / M-60 SEMI AUTO 7.62mm does accept an unmodified Bolt, but the firearm will not function without the semi-automatic components installed.

CONCLUSION

As received at Specialized Firearms Support Services Section, the firearm is newly manufactured, designed to be semi-automatic only, and is not easily converted to full automatic fire.

The laws that are applicable to the M60 E4 / M-60 SEMI AUTO 7.62mm are the Criminal Code definition of a firearm:

"firearm" means a barrelled weapon from which any shot, bullet or other projectile can be discharged and that is capable of causing serious bodily injury or death to a person, and includes any frame or receiver of such a barrelled weapon and anything that can be adapted for use as a firearm;

The M60 E4 / M-60 SEMI AUTO 7.62mm meets the Criminal Code definition of a restricted firearm:

- (b) a firearm that*
- (i) is not a prohibited firearm,*
 - (ii) has a barrel less than 470 mm in length, and*
 - (iii) is capable of discharging centre-fire ammunition in a semi-automatic manner,*

There are no attributes of the M60 E4 / M-60 SEMI AUTO 7.62mm that would cause it to be classified as "prohibited". The M60 E4 / M-60 SEMI AUTO 7.62mm is not a previously manufactured Automatic Firearm that has been altered to discharge only one projectile with one pressure of the trigger, so it cannot be classified as a prohibited "Converted Automatic". The

sample M60 E4 / M-60 SEMI AUTO 7.62mm is not capable of Full-Automatic fire and cannot be converted to do so in “relatively short time and with relative ease”. The M60 E4 / M-60 SEMI AUTO 7.62mm is not named by regulation as “Prohibited”.

The M60 E4 / M-60 SEMI AUTO 7.62mm meets the definition of a newly manufactured, centre-fire semi-automatic, commercial version firearm that, based on the barrel length of 427mm, falls into the **restricted** category.

RECOMMENDATION

None

INSPECTED BY

Bruce Macdonald
October 26, 2015

REVIEWED BY

Michael Brouillette
October 26, 2015

William Etter - Fwd: RE: Inspection for Classification of the EMEI 5.56mm Type NQU03 rifle

From: FRT-TRAF
To: William Etter
Date: 2015/10/26 10:53 AM
Subject: Fwd: RE: Inspection for Classification of the EMEI 5.56mm Type NQU03 rifle

Hi Bill,
I had send in the bolt to your attention.

Pam

Specialized Firearms Support Services/Services spécialisés de soutien en matière d'armes à feu
Firearms Investigative & Enforcement Services/Services d'enquête et d'application de la loi en matière d'armes à feu
Canadian Firearms Program/Programme canadien des armes à feu
Royal Canadian Mounted Police/Gendarmerie royale du Canada

Fax: 613-993-2805

Email: frr-traf@rcmp-qrc.gc.ca

>>>

2015/10/23 3:38 PM >>>

Great.

Thanks,

Like us on Facebook!



Follow us on Instagram!



From: frt-traf@rcmp-grc.gc.ca [mailto:ftr-traf@rcmp-grc.gc.ca]
Sent: October-23-15 3:34 PM
To:
Subject: RE: Inspection for Classification of the EMEI 5.56mm Type NQU03 rifle

Good afternoon

Thank you for your quick response.
Please send it to the attention of William Etter.

Royal Canadian Mounted Police
Specialized Firearms Support Services
1200 Vanier Parkway, NPS BLDG
Loading Dock #1
Ottawa ON
K1A 0R2
Attn: William Etter

Specialized Firearms Support Services/Services spécialisés de soutien en matière d'armes à feu
Firearms Investigative & Enforcement Services/Services d'enquête et d'application de la loi en matière d'armes à feu
Canadian Firearms Program/Programme canadien des armes à feu
Royal Canadian Mounted Police/Gendarmerie royale du Canada

Fax: 613-993-2805

Email: ftr-traf@rcmp-grc.gc.ca

>>>

2015/10/23 3:27 PM >>>

Hello,

I have a spare bolt head here. I'll ship one out right away.

To whose attention should it be sent to?

Thanks,

William Etter - RE: NQU-03 update

From:

To: William Etter <William.Etter@rcmp-grc.gc.ca>

Date: 2015/10/23 11:11 AM

Subject: RE: NQU-03 update

Hi Bill,

Happy Friday.

I was wondering if there was any update as to the status for the NQU-03?

This particular firearm is already committed to, and I need to take delivery sooner rather than later.

Please let me know at your convenience.

Thanks,

Like us on Facebook!



Follow us on Instagram!



From: William Etter [mailto:William.Etter@rcmp-grc.gc.ca]

Sent: January-22-15 7:53 AM

To: Jon Melo

Subject: Re: NQU-03 update

Hi

You are correct - it should not have taken this long.

We got caught - up in the political fallout over the Classic Green and the 858 and simply lost a year explaining to

every person with an oar in the water the WHO, HOW, WHY, WHEN etc., of that matter (not yet finished).

I will try to get it out soon.

Bill Etter

William (Bill) Etter
Chief Firearms Technologist
Specialized Firearms Support Services
Firearms Investigative & Enforcement Services Directorate
RCMP - CFP
Policing Support Services
613-993-6684

>>> > 2015/01/15 12:23 PM >>>

Hi Bill,

Can I get an update on the status of the NQU-03 classification?

It's been with you for almost a year and a half now, but when it was sent back I was told it was only going back for the quick overview since it already had an FRT# and it was just a name change.

Can you look into this for me please?

Thanks,

William Etter - US Ordnance company history

From: Bruce Macdonald
To: Etter, William
Date: 2015/10/22 7:54 AM
Subject: US Ordnance company history
Attachments: COMPANY RESEARCH.docx

Please find attached the company research document.

Bruce Macdonald

Firearms Technician
Specialized Firearms Support Services
Firearms Investigative & Enforcement Services
Royal Canadian Mounted Police
1200 Vanier Parkway
NPS Building, RM 504
Ottawa, ON K1A 0R2
613-993-7913



Royal Canadian Mounted Police
Gendarmerie royale du Canada

COMPANY RESEARCH

Us Ordnance / Desert Ordnance LLC / American Arms Delta

The 3 companies are separate entities. However, there are some very obvious connections between them. The three companies share some of the same senior executives, and 2 of the 3 companies are located in the same building address.

Desert Ordnance LLC
300 Sydney Drive #102
McCarran, NV 89434
Phone: 775-343-1330

Us Ordnance Inc
300 Sydney Drive
McCarran, NV 89434
Phone: 775-343-1320

US Ordnance

The US Ordnance mark is on the trunnion, this is the location that the manufacturer would ordinarily be stamped on an M60 Machine Gun. From the markings on the trunnion it is apparent that US Ordnance has manufactured the trunnion.

- This company was established in 1997 and is located in Reno, Nevada
- Curtis Lee Debord (Jr.) is the sole owner of the US Ordnance's share of stock; he was the Incorporator and is the President.
- The US Ordnance's specialty is the M60 machinegun, all series and configurations, as well as the parts and accessories for repair and replacement.
- The US Ordnance company has a licenced agreement with SACO Defense/GD (owned by General Dynamics) to produce MIL-SPEC M60 machine guns and parts. The machinery was acquired from SACO to manufacture all the parts necessary to manufacture the M60 (and spare parts) to military specifications.
- The commercial market for the M60 is limited to sales to law enforcement, government and allied foreign nations for use by their armed forces and police.
- US Ordnance did manufacture semi-auto only m60's in the past. Information about the type of receiver that was used could not be located during this research.
- In 2007, the US Ordnance website stated "Due to several recent large government orders US Ordnance Semi-Auto Production and Sales are on hold until further notice".
- In a 2009 Small Arms Defense Journal article, the General Manager of US Ordnance is quoted as stating that US Ordnance is resuming semi-auto sales, and states that these are available through Desert Ordnance. <http://www.sadefensejournal.com/images/mk43.pdf>
- US Ordnance does not presently advertise a semi-automatic only version of the M60 on their website (Oct 2015).
- US Ordnance is the parent company to Desert Ordnance LLC, located in McCarran, Nevada. (According to Desert Ordnance's Facebook page).

There is a clear relationship between US Ordnance and Desert Ordnance, **US Ordnance being the parent company of Desert Ordnance**. Desert Ordnance has its markings on the lower receiver channel of the sample M60E4 receiver. A director at US Ordnance, Robert Wellesley, is also Manager at Desert Ordnance. Robert Wellesley registered Desert Ordnance as an LLC in 2006.

There is also a relationship between US Ordnance and American Arms Delta. The owner of US Ordnance (Debord Jr.) is the son of the owner of American Arms Delta (Debord Sr.). Debord Sr. has held senior officer roles at US Ordnance.

Other US Ordnance company information:

- US Ordnance had its export licences suspended in 2004 because of the company's association with Curtis Debord Sr., who had been indicted in 1997 for firearms import violations. It was reinstated in 2007.
- Mary J. Debord is listed as the President of US Ordnance on some web sources.
- Steve (Stephan) Helzer was General Manager and Previous Public Relations Director at US Ordnance.
- Chief Operations Officer Daniel Fassler

Desert Ordnance

- The Desert Ordnance LLC mark is on the left side of the receiver, along with a model SA M-60, which differs from the markings on the trunnion.
- Established in 2006 in McCarron, Nevada (The LLC was Registered by Robert Wellesley)
- Robert Wellesley is a Manager. He is also a director at **US Ordnance**.
- Amanda Wellesley is a Manager.
- Desert Ordnance is a registered FFL. A Federal Firearms License (FFL) is a license in the United States that enables an individual or a company to engage in a business pertaining to the manufacture or importation of firearms and ammunition, or the interstate and intrastate sale of firearms.
- <http://www.corporationwiki.com/p/2dcqzc/desert-ordnance-llc>
 - i. Desert Ordnance L.L.C. filed as a Domestic Limited-Liability Company in the State of Nevada on Tuesday, December 5, 2006 and is approximately nine years old, according to public records filed with Nevada Secretary of State.
- They distribute/market the M60 Semi Auto manufactured by US Ordnance.
- Their address is beside US Ordnance. Their telephone number is the same except the last digit of the telephone number.
- <http://www.bizapedia.com/nv/DESERT-ORDNANCE-LLC.html>

Desert Ordnance L.L.C. is a Nevada Domestic Limited-Liability Company filed on December 5, 2006. The company's filing status is listed as Revoked and its File Number is E0900482006-5.

American Arms Delta

- This company name is on the BATF letter that was provided with the sample.
- The instruction manual that was provided with the sample states that the M60 is **manufactured by American Arms Delta**, Reno Nevada.
- The instruction manual states that the M60 is **distributed by US Ordnance** Inc, Reno Nevada.
- Curtis Lee Debord Sr. is the owner of American Arms Delta. He has an online profile that indicates that he has worked at US Ordnance. And according to some court documents he was a senior officer at US Ordnance (drawing a million dollars in salary/benefits).
- This company was established in 1997
- This company is a "Manufacturer of Firearms Other Than Destructive Devices"
- The provided BATF letter states that the Semi-auto M60 "has been assembled using a remanufactured M60 machinegun trunnion".
- The BATF letter was dated from June 23, 1997.
- <http://www.nevadeshooters.com/showthread.php?t=24691>
"This is a semi-automatic version of the US M-60 light machinegun manufactured by A.M/Delta out of Reno, NV. This company is now known as US Ordnance and they are the only licensed manufactures of M-60's".

William Etter - RE: Sample Importation-B&T KH9-A1 Semi Auto Carbine - 9mm

From: <Donald.Neill@international.gc.ca>
To: <William.Etter@rcmp-grc.gc.ca>
Date: 2015/10/20 1:13 PM
Subject: RE: Sample Importation-B&T KH9-A1 Semi Auto Carbine - 9mm

Thanks, Bill. I'll advise my firearms colleagues.

Cheers,

- Don

From: William Etter [mailto:William.Etter@rcmp-grc.gc.ca]
Sent: October 20, 2015 1:00 PM
To:
Cc: Hem, Richard; Riley, Pamela
Subject: Re: Sample Importation-B&T KH9-A1 Semi Auto Carbine - 9mm

Good morning

is authorized to use the RCMP-Specialized Firearms Support Services as the "End User" on an IIC for one Brugger & Thomet (B&T) KH9-A1 Semi-auto Sporting Carbine, for the purpose of legal class assignment and Firearms Reference Table building.

RCMP-SFSS, for the purpose of this Inspection will, before the Inspection may commence, in addition to the firearm require a technical description of the firearm. Any firearm with a military or full automatic analog in its historic product line will also require a clearly illustrated list of what makes the semi-automatic variant different from the full automatic model.

Permission is requested to utilize images taken of the firearm during the Inspection for FRT inclusion.

Best regards.

William Etter

William (Bill) Etter
Chief Firearms Technologist
Specialized Firearms Support Services
Firearms Investigative & Enforcement Services Directorate
RCMP – CFP
Specialized Policing Services

>>>

2015/10/14 10:37 AM >>>

Dear Mr. Etter,

Please acknowledge receipt of this email as we wish to attach it to our application for an Import Certificate for the Brugger & Thomet (B&T) KH9-A1 Semi-auto Sporting Carbine, calibre 9mm, barrel 475mm.

The purpose of this importation is to bring in a sample firearm for inspection so that we can then submit it to your office with the appropriate request for legal classification. will be shown as the Importer and your RCMP Section as the End User.

Please contact me if you require further information. Thank you.

Best regards,

FORNACHET
 P 001 (1) 204.748.2454
 F 001 (1) 204.748.1805
 E gail@wolverinesupplies.com

William Etter - Legal Classification Change (FRN 125982)

From: Nadine Renaud
To: CFR_LSU@rcmp-grc.gc.ca
Date: 2015/10/19 8:06 AM
Subject: Legal Classification Change (FRN 125982)
CC: Etter, William; Glass, Kimberley; Guay, Daniel; Renaud, Nadine

Good morning,

Due to the introduction of a new barrel length, the Legal Classification changes have been made to the FRT record:

FRN: 125982
Make: Kahr
Model: CW9

The Parent was changed from "Prohibited" to "Restricted".

Tks
Nadine

Nadine Renaud

 nadine.renaud@rcmp-grc.gc.ca

RCMP/Canadian Firearms Program

GRC/ Programme canadien des armes à feu

FIESD/ Specialized Firearms Support Services (SFSS)

DSEALAF/ Services spécialisés de soutien en matière d'armes à feu (SSSAF)

✉ 1,200 Vanier Parkway, Room/pièce 504, Ottawa, Ontario K1O 0R2



William Etter - BS ORDNANCE STEN MK3 - PRELIMINARY INSPECTION RESULTS – INSPECTION SUSPENDED

From: Bruce Macdonald
To: Etter, William
Date: 2015/10/16 7:00 AM
Subject: BS ORDNANCE STEN MK3 - PRELIMINARY INSPECTION RESULTS – INSPECTION SUSPENDED
CC: Brouillette, Michael
Attachments: STEN MK3 - INSPECTION SUSPENDED.docx

Please find attached the preliminary inspection results.

I have suspended the inspection and will need to discuss the case before proceeding further.

Bruce Macdonald

Firearms Technician
Specialized Firearms Support Services
Firearms Investigative & Enforcement Services
Royal Canadian Mounted Police
1200 Vanier Parkway
NPS Building, RM 504
Ottawa, ON K1A 0R2
613-993-7913



Royal Canadian Mounted Police Gendarmerie royale
du Canada

BS ORDNANCE

STEN MK3

PRELIMINARY INSPECTION RESULTS – INSPECTION SUSPENDED:

Preliminary inspection of the firearm has determined that the BS Ordnance (BSO) Sten Mk3 is manufactured, at least partially, from kit parts manufactured by Indianapolis Ordnance. The parts used include the Magazine Housing, barrel, and bolt. There are possibly more parts from Indianapolis Ordnance used during the assembly of the BSO Sten. However, the inspection was suspended at this point because the Magazine Housing was considered a key component, and the origin of the remaining components may be irrelevant, other than pointing to the true source of the Magazine Housing.

The client has demonstrated deception by providing photo's of the client manufacturing a Magazine Housing, and then using a different pre-manufactured Magazine Housing during the actual assembly of the complete receiver. The photographs that the client provided insinuate that the Magazine Housing on the sample Sten Mk3 was manufactured by the client and was not a pre-manufactured component/firearm.

This has potential legal implications for the client if the Magazine Housing of a Sten Mk3 is considered a firearm when not attached to the Receiver Tube component of the receiver. The implications are that the part (Magazine Housing/Firearm) may have been illegally imported into Canada and/or illegally transferred and/or illegally possessed.

A point of interest regarding the individual, who has made the submission for inspection: The fact that the client was deceptive in their submission may be of particular interest to the RCMP because the client has indicated, in e-mail correspondence, that they intend to apply to the RCMP and/or other police forces in Canada.

PRELIMINARY FINDINGS: The following was observed during the preliminary inspection:

The Magazine Housing of the BSO Sten did not appear to be the same as the Magazine Housing that was documented by the client with photographs. The BSO Magazine Housing had a few identifiable features that drew attention:

1. The BSO Magazine Housing appeared to be new construction.
2. The BSO Magazine Housing was compared to many original Sten Mk3 Magazine Housings in online photographs. Five sample Sten Mk3's were analyzed from the SFSS collection. None were found to precisely match the BSO Magazine Housing.
3. The BSO Magazine Housing used a different gauge of steel sheet than original Sten Mk3's. It was concluded that the Magazine Housing was not likely to be a repurposed original Sten Mk3 Magazine Housing.
4. The welding seams were not in the same location as those documented in the photo's supplied by the client.
5. The bends in the metal on the sample BSO Sten Magazine Housing had a different appearance than those bends in the photos supplied by the client.
 - The bends of the sample BSO Sten Mk3 were perfectly square on the interior of the Magazine Housing, atypical of bending metal sheet using the tools that were documented in the photographs.
 - The photos of the homemade Magazine Housing provided by the client showed bends that had an inner radius that is typical of bending metal of that gauge/thickness with the tools documented.
6. The BSO Magazine Housing has distinctive lines that run parallel to the outside corners of the Magazine Housing that result from the manufacturing process.
7. The BSO Magazine Housing utilized very precise and neat cutting to create the cut-out for the magazine latch. This procedure was not documented by the client in the photographs and demonstrated more skill than the other metal cuts in the sample firearm.
8. The BSO Magazine Housing utilized a peened copper or brass rivet to retain the magazine catch.
9. The quality of the workmanship in the magazine well construction was a much higher level than what was demonstrated in the rest of the firearm assembly.

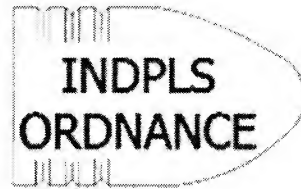
The BSO Magazine Housing matched the Magazine Housing advertised by Indianapolis Ordnance exactly (below). All the distinctive features above were found in this version of the Sten Mk3 Magazine Housing.

INDIANAPOLIS ORDNANCE Magazine Housing



The Receiver/Receiver Tube (portion in which the breech bolt reciprocates) has a shorter channel cut-out for the Charging Handle than the full auto version of the Sten Mk3 and has similar traits as those advertised by Indianapolis Ordnance.

The **striker** has remnants of the Indianapolis Ordnance logo (below). The "INDPLS" portion of the logo below was suspiciously absent. Only the lower "ORDNANCE" portion of the logo remains legible.

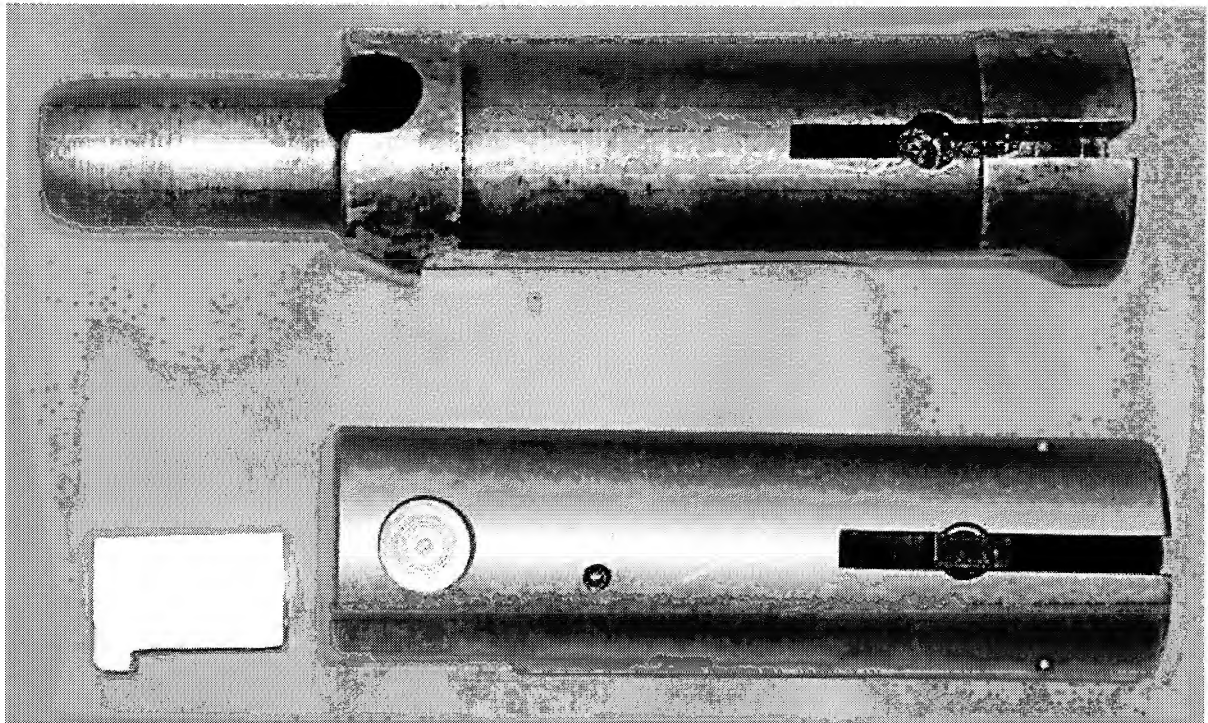


The **barrel** has distinctive features including 10 grooves right hand twist rifling. The barrel length of the Sten is 8" (confirm this). These very distinctive traits are common to the barrel that is provided in the parts kit from Indianapolis Ordnance.

Return Spring assembly utilizes dual guide rods, identical to the assembly provided in the kit from Indianapolis Ordnance

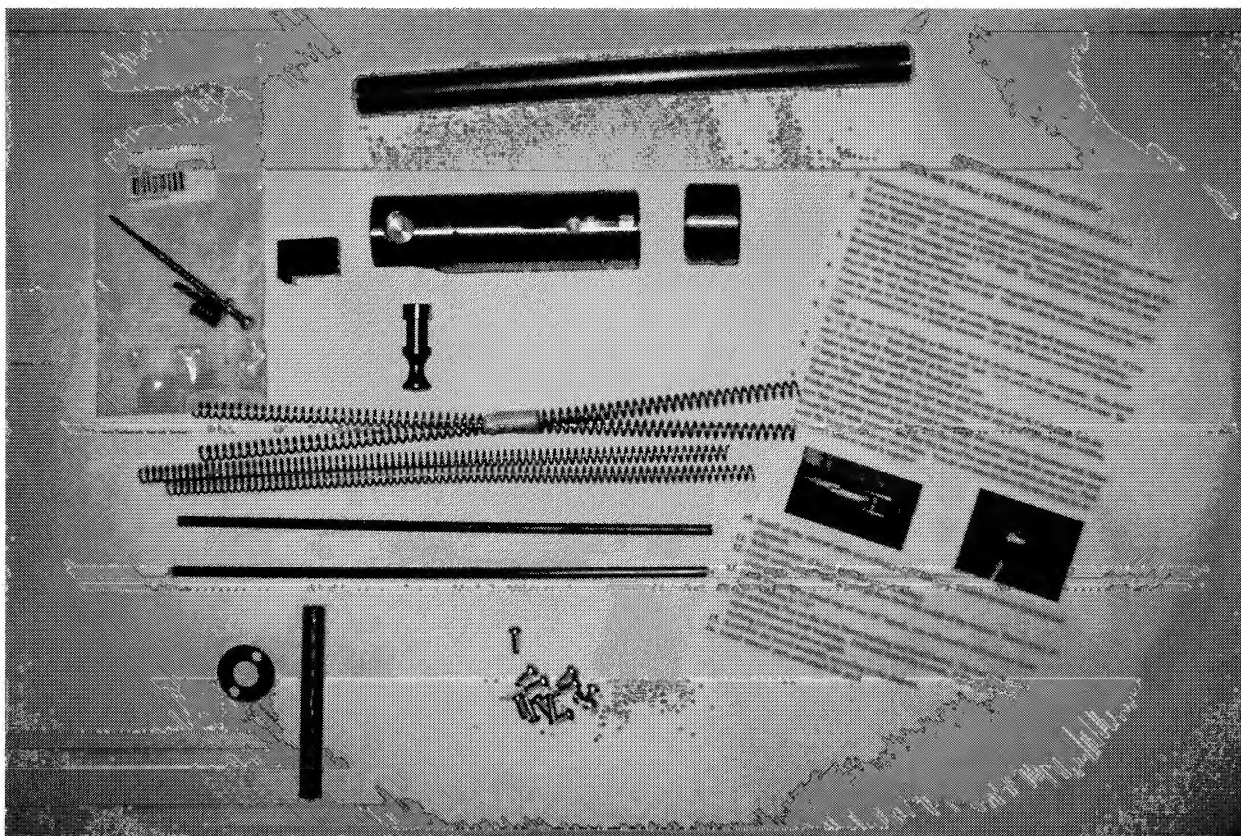
The **Breech Bolt** of the BSA Sten Mk3 is identical to the one provided in the Indianapolis Ordnance kit. The documentation provided by the client shows an image of the BSO Sten Mk3 breech bolt compared to a full auto Sten breech bolt. The photo that the client provided comes from the following web address that discusses the Indianapolis Ordnance semi-auto Sten kit:

http://www.freewebs.com/socal_webshooters/diy_sten_kit.htm



http://www.freewebs.com/socal_webshooters/images/sten/MkIII01_numbers.JPG

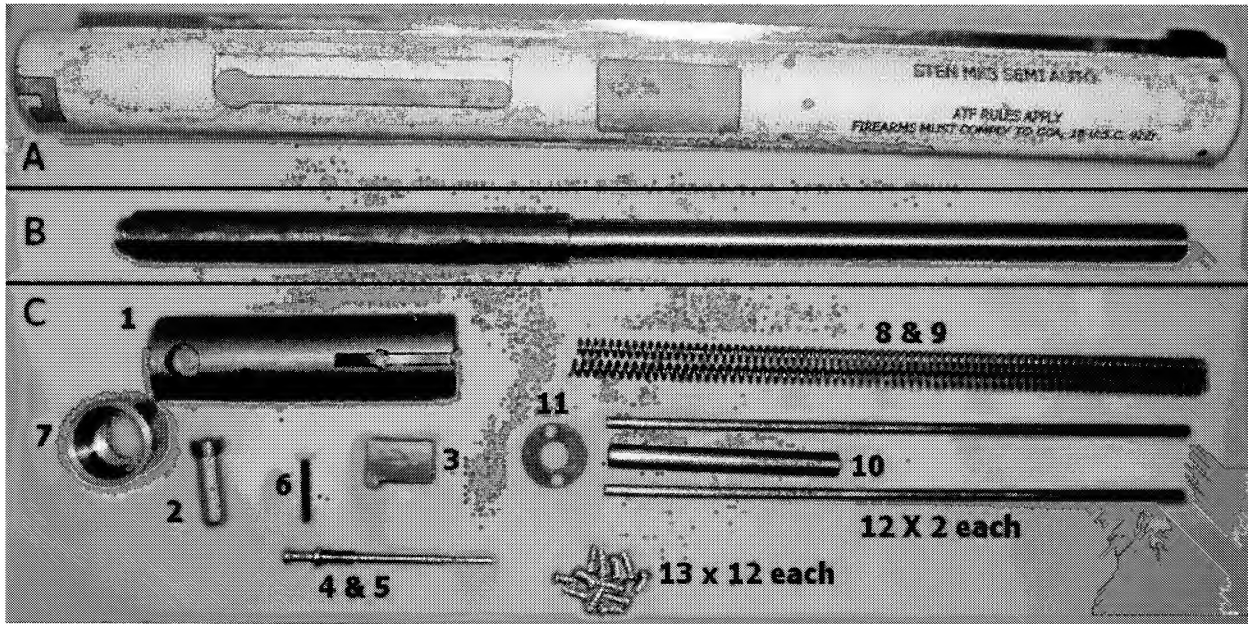
The following images are from the Indianapolis Ordnance website:



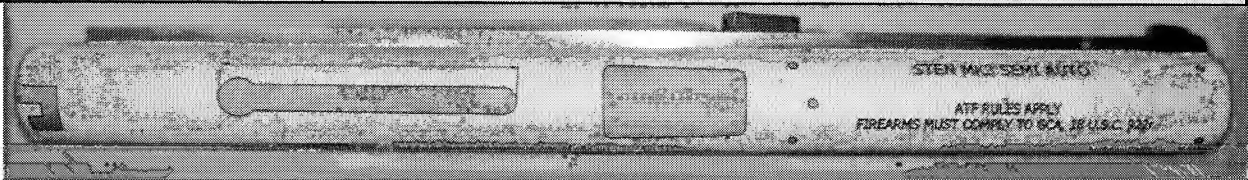
This appears to be the actual kit used for the build:

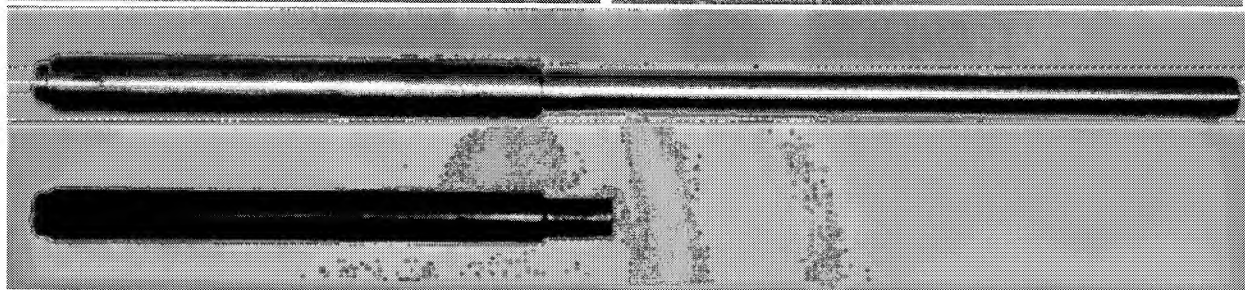
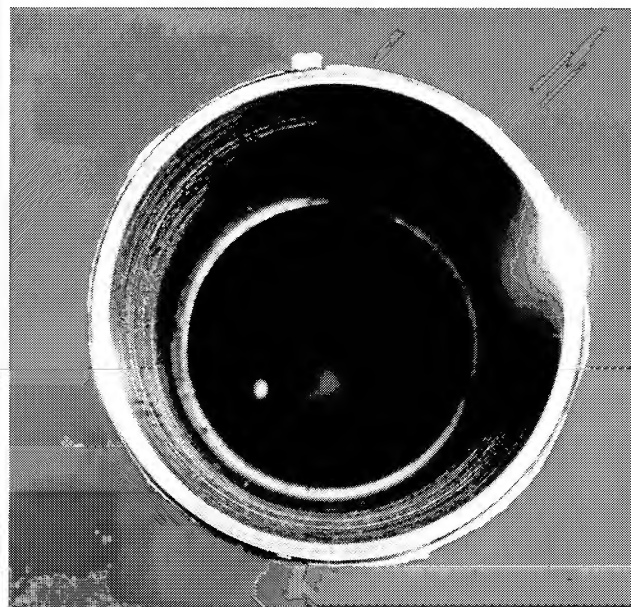
http://www.freewebs.com/socal_webshooters/io_semi_kit.htm

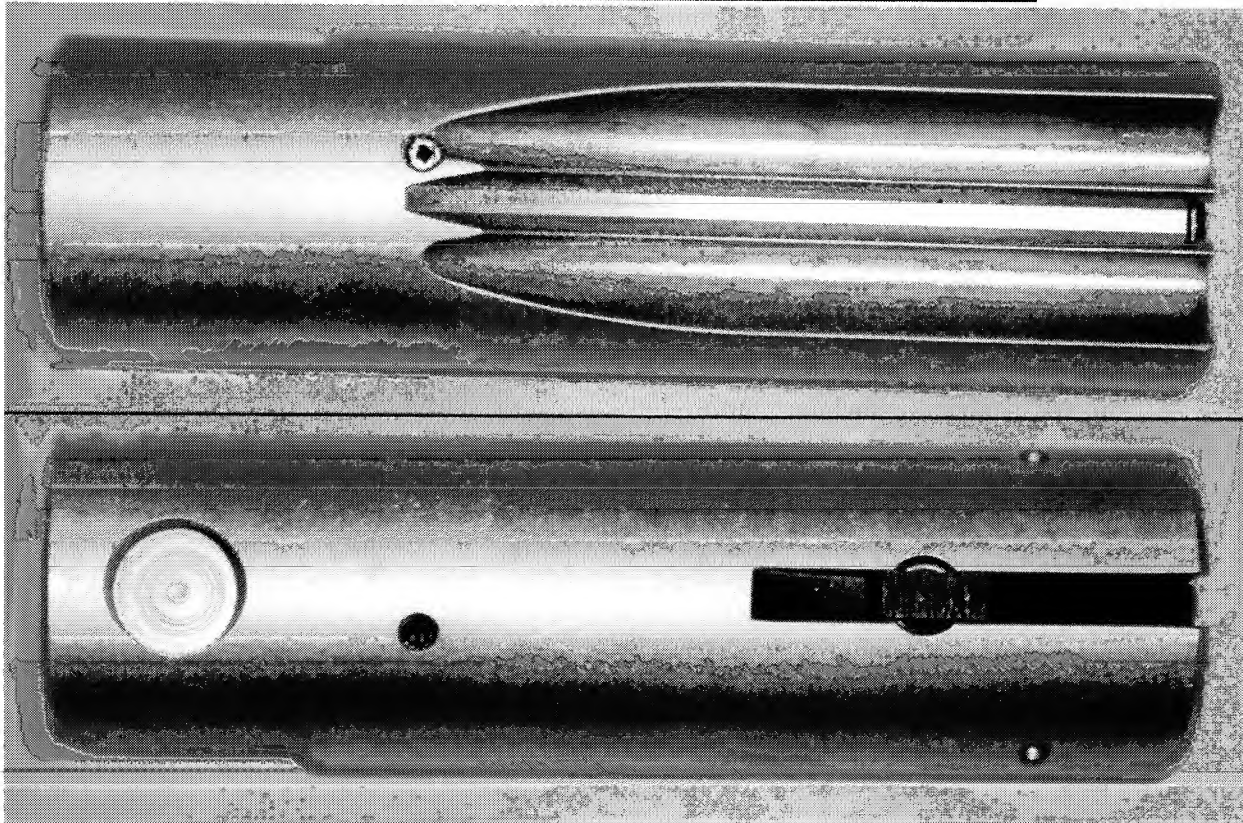
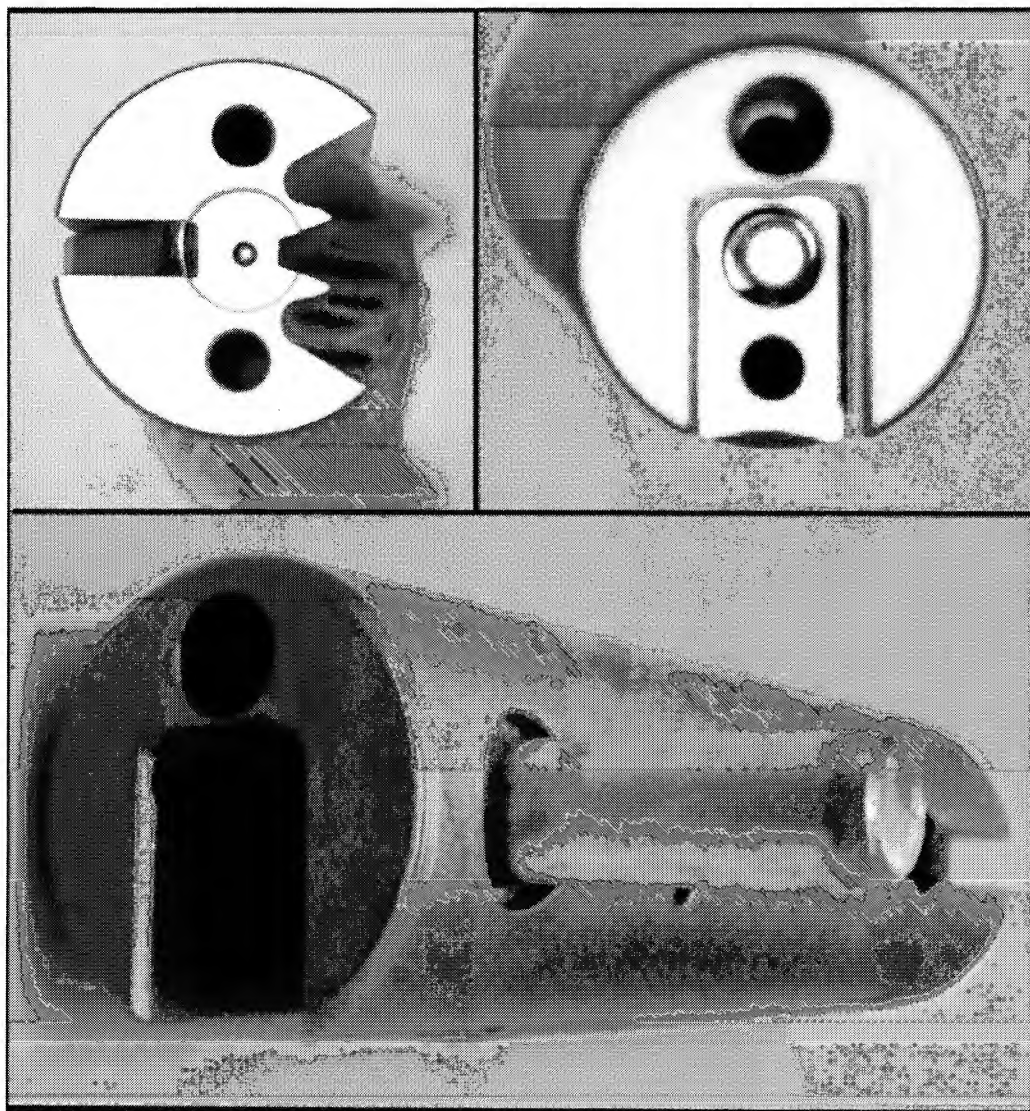
The Indianapolis Ordnance logo is visible on parts in the kit.

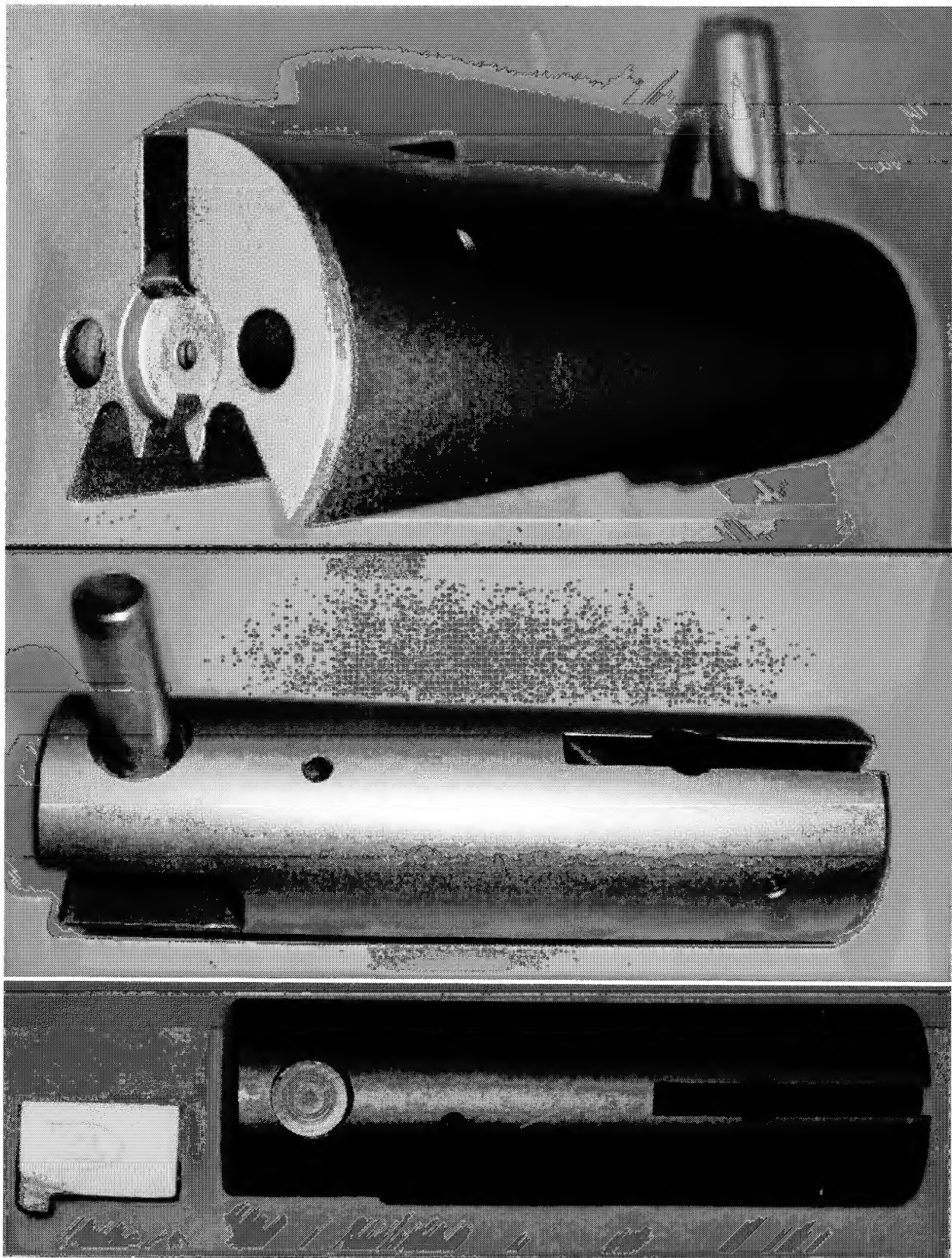


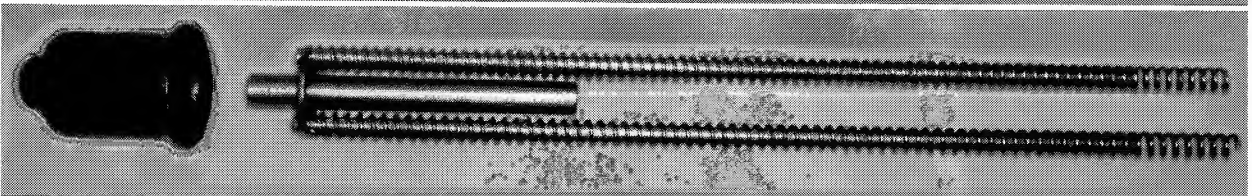
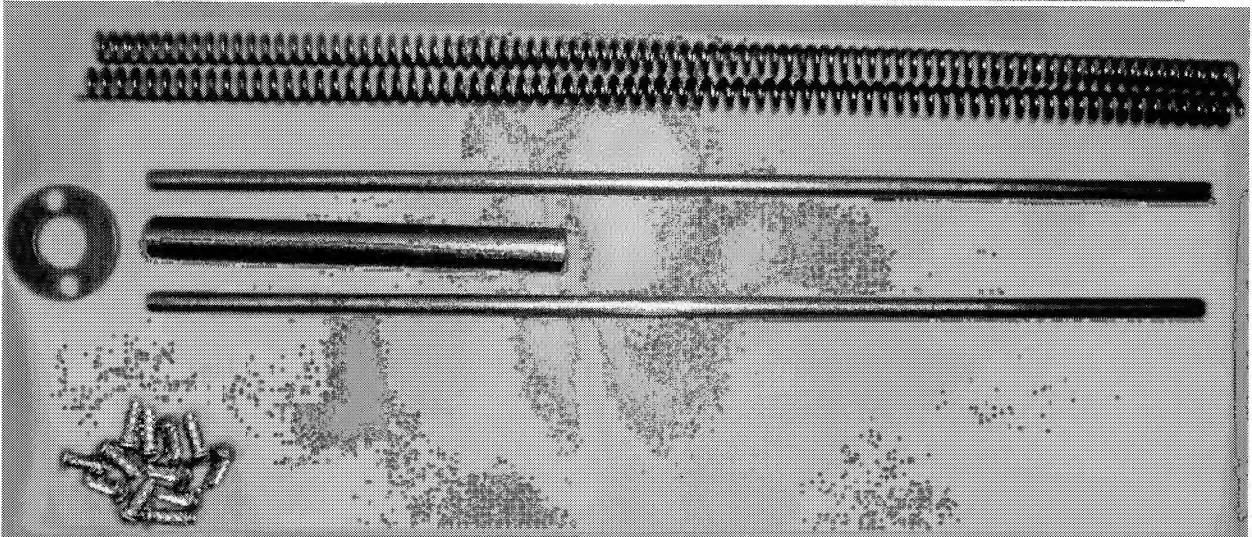
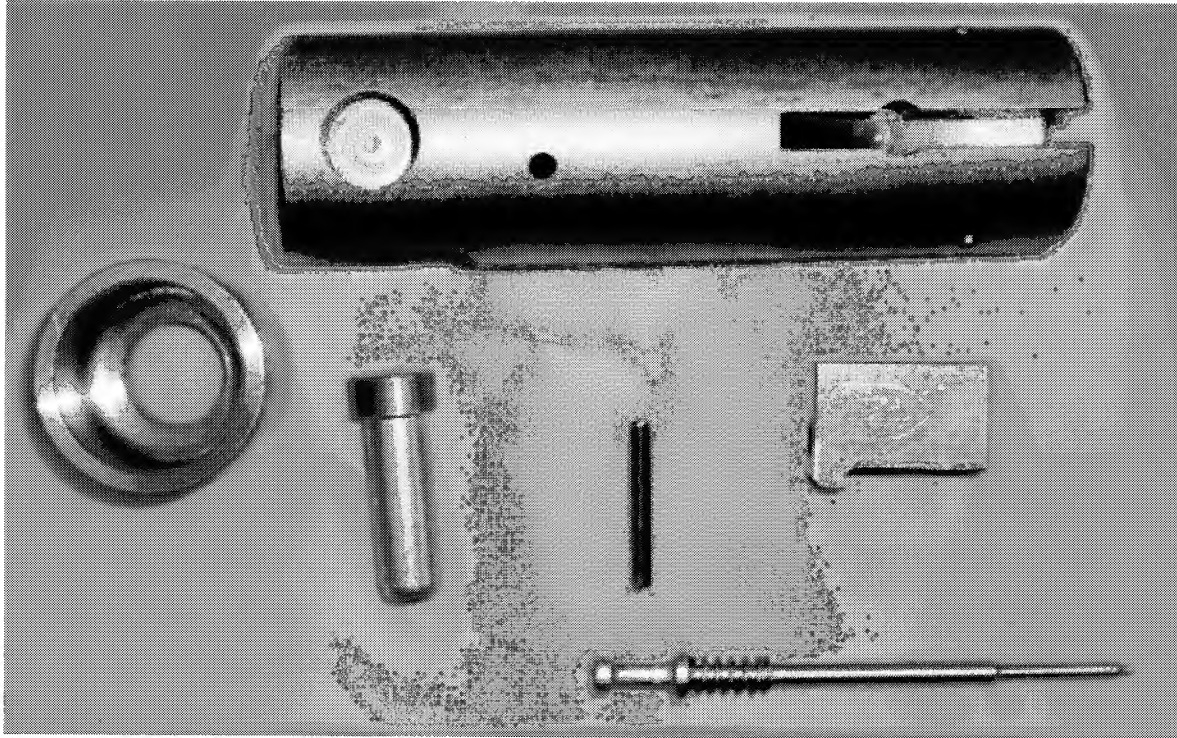
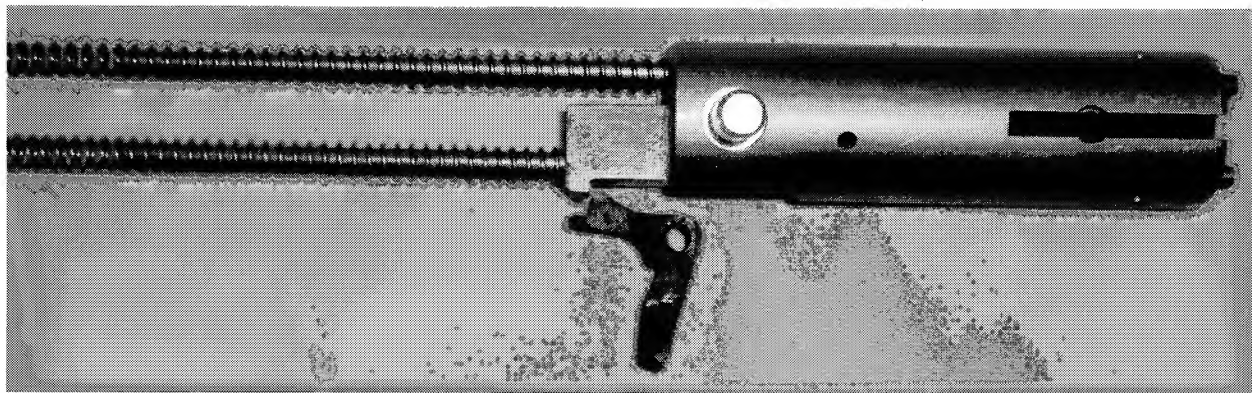
GROUP	ITEM NUMBER	IO PART #	DESCRIPTION
A		MK3SAOT	SEMI-AUTO STEN MK III TUBE RECEIVER WITH SIGHT RAIL (REDUCED INNER DIAMETER)
B		MK3B16	16" 9MM STEN BARREL
C	1	MK3SAK	SEMI-AUTO BOLT
	2		CHARGING HANDLE
	3		STRIKER
	4		AR-15 FIRING PIN
	5		FIRING PIN SPRING
	6		FIRING PIN ROLL PIN
	7		REAR BARREL TRUNNION (REDUCED DIAMETER)
	8		RECOIL SPRING
	9		STRIKER SPRING
	10		BOLT STOP
	11		RECOIL PLATE ASSEMBLY
	12		GUIDE RODS - 2 EACH
	13		RIVETS - 12 EACH











William Etter - Sample Importation-B&T KH9-A1 Semi Auto Carbine - 9mm

From:

To: "William.Etter@rcmp-grc.gc.ca" <William.Etter@rcmp-grc.gc.ca>

Date: 2015/10/14 10:37 AM

Subject: Sample Importation-B&T KH9-A1 Semi Auto Carbine - 9mm

Dear Mr. Etter,

Please acknowledge receipt of this email as we wish to attach it to our application for an Import Certificate for the Brugger & Thomet (B&T) KH9-A1 Semi-auto Sporting Carbine, calibre 9mm, barrel 475mm.

The purpose of this importation is to bring in a sample firearm for inspection so that we can then submit it to your office with the appropriate request for legal classification. [REDACTED] will be shown as the Importer and your RCMP Section as the End User.

Please contact me if you require further information. Thank you.

Best regards,

PURCHASER
P 001 (1) 204.748.2454 [REDACTED]
F 001 (1) 204.748.1805
E gail@wolverinesupplies.com

William Etter - M60E4 - US Ordnance/Desert Ordnance/American Arms Delta

From: Bruce Macdonald
To: Etter, William
Date: 2015/10/08 8:15 AM
Subject: M60E4 - US Ordnance/Desert Ordnance/American Arms Delta
Attachments: SA M60 - Relationship of 3 companies.docx

Hi Bill,

I cleaned up this document, I think it shows the connection between the companies a little better.

Bruce

Bruce Macdonald

Firearms Technician
Specialized Firearms Support Services
Firearms Investigative & Enforcement Services
Royal Canadian Mounted Police
1200 Vanier Parkway
NPS Building, RM 504
Ottawa, ON K1A 0R2
613-993-7913



Royal Canadian Mounted Police Gendarmerie royale du Canada

The 3 companies are separate entities. However, there are some very obvious connections between them. The three companies share some of the same senior executives, and 2 of the 3 companies are located in the same building address.

Desert Ordnance LLC
300 Sydney Drive #102
McCarran, NV 89434
Phone: 775-343-1330

US Ordnance Inc
300 Sydney Drive
McCarran, NV 89434
Phone: 775-343-1320

1. US Ordnance

The US Ordnance mark is on the trunnion, this is the location that the manufacturer would ordinarily be stamped on an M60 Machine Gun. From the markings on the trunnion it is apparent that US Ordnance has manufactured the trunnion.

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- Curtis Lee Debord (Jr.) is the sole owner of the US Ordnance's share of stock; he was the Incorporator and is the President.
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- Steve (Stephan) Helzer was General Manager and Previous Public Relations Director at US Ordnance.
- Chief Operations Officer Daniel Fassler

2. Desert Ordnance

- The Desert Ordnance LLC mark is on the left side of the receiver, along with a model SA M-60, which differs from the markings on the trunnion.
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- Amanda Wellesley is a Manager.
- Desert Ordnance is a registered FFL. A Federal Firearms License (FFL) is a license in the United States that enables an individual or a company to engage in a business pertaining to the manufacture or importation of firearms and ammunition, or the interstate and intrastate sale of firearms.
- <http://www.corporationwiki.com/p/2dcqzc/desert-ordnance-llc>
 - i. Desert Ordnance L.L.C. filed as a Domestic Limited-Liability Company in the State of Nevada on Tuesday, December 5, 2006 and is approximately nine years old, according to public records filed with Nevada Secretary of State.
- They distribute/market the M60 Semi Auto manufactured by US Ordnance.
- Their address is beside US Ordnance. Their telephone number is the same except the last digit of the telephone number.
- <http://www.bizapedia.com/nv/DESERT-ORDNANCE-LLC.html>

Desert Ordnance L.L.C. is a Nevada Domestic Limited-Liability Company filed on December 5, 2006. The company's filing status is listed as Revoked and its File Number is E0900482006-5.

3. American Arms Delta

- This company name is on the BATF letter that was provided with the sample.
- The instruction manual that was provided with the sample states that the M60 is **manufactured by American Arms Delta**, Reno Nevada.
- The instruction manual states that the M60 is **distributed by US Ordnance** Inc, Reno Nevada.
- Curtis Lee Debord Sr. is the owner of American Arms Delta. He has an online profile that indicates that he has worked at US Ordnance. And according to some court documents he was a senior officer at US Ordnance (drawing a million dollars in salary/benefits).
- This company was established in 1997
- This company is a "Manufacturer of Firearms Other Than Destructive Devices"
- The provided BATF letter states that the Semi-auto M60 "has been assembled using a remanufactured M60 machinegun trunnion".
- The BATF letter was dated from June 23, 1997.
- <http://www.nevadeshooters.com/showthread.php?t=24691>
"This is a semi-automatic version of the US M-60 light machinegun manufactured by A.M/Delta out of Reno, NV. This company is now known as US Ordnance and they are the only licensed manufactures of M-60's".

M60 E4

M-60 SEMI AUTO 7.62mm



U.S.
MACHINE GUN
7.62 MM M60 E4
U.S. ORDNANCE
RENTON NV

DESERT ORDNANCE LLC
McCARRAN NV 89434
M-60 SEMI AUTO 7.62mm

M60079

William Etter - M60E4 - Company Information

From: Bruce Macdonald
To: Etter, William
Date: 2015/10/05 8:57 AM
Subject: M60E4 - Company Information
Attachments: SA M60 - Relationship of 3 companies.docx

I have documented some of the relationships between:

Desert Ordnance
US Ordnance
American Arms Delta

Best regards,

Bruce Macdonald

Firearms Technician
Specialized Firearms Support Services
Firearms Investigative & Enforcement Services
Royal Canadian Mounted Police
1200 Vanier Parkway
NPS Building, RM 504
Ottawa, ON K1A 0R2
613-993-7913



Royal Canadian Mounted Police Gendarmerie royale
du Canada

The 3 companies are separate entities. However, there are some very obvious connections between them. The three companies share some of the same senior executives, and 2 of the 3 companies are located in the same building address.

Desert Ordnance LLC
300 Sydney Drive #102
Mccarran, NV 89434
Phone: 775-343-1330

Us Ordnance Inc
300 Sydney Drive
Mccarran, NV 89434
Phone: 775-343-1320

1. US Ordnance

- This company was established in 1997 and is located in Reno, Nevada
- Curtis Debord (Jr) is listed the Owner, and Chief Executive Officer
- Mary J. Debord is the President
- Steve (Stephan) Helzer was General Manager and Previous Public Relations Director.
- Curtis Debord (Sr) was/is listed as Director at one time.
- Chief Operations Officer Daniel Fassler
- The US Ordnance mark is on the trunnion, this is the location that the manufacturer would ordinarily be stamped on an M60 Machine Gun.
- From the markings on the trunnion it is apparent that US Ordnance has manufactured the trunnion.
- The U.S. Ordnance company has a licenced agreement with SACO Defense/GD (owned by General Dynamics) to produce MIL-SPEC M60 machine guns and parts. The machinery was acquired from SACO to manufacture all the parts necessary to manufacture the M60 (and spare parts) to military specifications.
- US Ordnance is currently the sole licensee to manufacture the M60
- manufactures full-automatic firearms
- Does not advertise a semi-automatic only version of the M60 on their website.
- In 2007, the US Ordnance website stated "Due to several recent large government orders US Ordnance Semi-Auto Production and Sales are on hold until further notice".
- US Ordnance did manufacture semi-auto only m60's in the past. Information about the type of receiver that was used could not be located during this research.
- In a 2009 Small Arms Defense Journal article, the General Manager of US Ordnance is quoted as stating that US Ordnance is resuming semi-auto sales, and states that these are available through Desert Ordnance. <http://www.sadefensejournal.com/images/mk43.pdf>
- US Ordnance had its export licences suspended in 2004 because of the company's association with Curtis Debord Sr., who had been indicted in 1997 for firearms import violations.
- Curtis Debord Sr. is the father of Curtis Debord Jr, who is the President , Treasurer, Secretary and sole director and owner of US Ordnance Inc.
- Curtis Debord served as a senior official of US Ordnance for at least a period.

2. Desert Ordnance

- Established in 2006 in McCarron, Nevada
- Robert Wellesley is a Manager. He is also a director at **US Ordnance**.
- Amanda Wellesley is a Manager.
- Desert Ordnance is a registered FFL. A Federal Firearms License (FFL) is a license in the United States that enables an individual or a company to engage in a business pertaining to the manufacture or importation of firearms and ammunition, or the interstate and intrastate sale of firearms.
- The Desert Ordnance LLC mark is on the left side of the receiver, along with a model SA M-60, which differs from the markings on the trunnion.
- <http://www.corporationwiki.com/p/2dcqzc/desert-ordnance-llc>
 - i. Desert Ordnance L.L.C. filed as a Domestic Limited-Liability Company in the State of Nevada on Tuesday, December 5, 2006 and is approximately nine years old, according to public records filed with Nevada Secretary of State.
- They distribute/market the M60 Semi Auto manufactured by US Ordnance.
- Their address is beside US Ordnance. Their telephone number is the same except the last digit of the telephone number.
- <http://www.bizapedia.com/nv/DESERT-ORDNANCE-LLC.html>

Desert Ordnance L.L.C. is a Nevada Domestic Limited-Liability Company filed on December 5, 2006. The company's filing status is listed as Revoked and its File Number is E0900482006-5.

3. American Arms Delta

- This company name is on the BATF letter that was provided with the sample.
- Curtis Lee Debord Sr. is the owner. He has an online profile that indicates that he has worked at US Ordnance.
- This company was established in 1997
- This company is a "Manufacturer of Firearms Other Than Destructive Devices"
- The provided BATF letter states that the Semi-auto M60 "has been assembled using a remanufactured M60 machinegun trunnion".
- The BATF letter was dated from June 23, 1997.
- The instruction manual that was provided with the sample states that the M60 is **manufactured by American Arms Delta, Reno Nevada.**
- The instruction manual states that the M60 is **distributed by US Ordnance Inc, Reno Nevada.**
- What is the relationship between US Ordnance, Desert Ordnance and American Arms Delta? Are they part of the same company, or were they part of the same company in 1997? Is the letter applicable to the sample firearm? Why was it included with the sample?
- <http://www.nevadashooters.com/showthread.php?t=24691>
"This is a semi-automatic version of the US M-60 light machinegun manufactured by A.M/Delta out of Reno, NV. This company is now known as US Ordnance and they are the only licensed manufactures of M-60's".

Proposed definition of an M60 Receiver

- (1) In the case of the US Machinegun Model M60 and any variant or modified version of it, the assembly fabricated from metal, permanently assembled with rivets and/or by welding, from the butt socket forward to and including the operating rod tube, is the receiver/frame for all purposes of the Criminal Code, Section 2 definition of "firearm".

The butt socket is the opening at the rear of the receiver composed of the rearward intersection of the joined lower receiver channel, left and right receiver rails, and receiver bridge components into which the operating rod and bolt assemblies are inserted as part of the regular assembly of the firearm.

The receiver assembly includes the following components:

- a) trunnion block;
 - b) operating rod tube;
 - c) lower receiver channel;
 - d) left and right receiver rails;
 - e) operating rod tube channel rail / lower receiver rail;
 - f) receiver bridge / top cover latch.
- (2) For regulatory purposes, when the receiver/frame is further disassembled, the trunnion block where the manufacturer information and serial number are found, is used to establish the description for the purpose of firearms registration.
- (3) The Criminal Code PART III, Section 84 para (c) definition - prohibited firearm means, "an automatic firearm, whether or not it has been altered to discharge only one projectile with one pressure of the trigger.

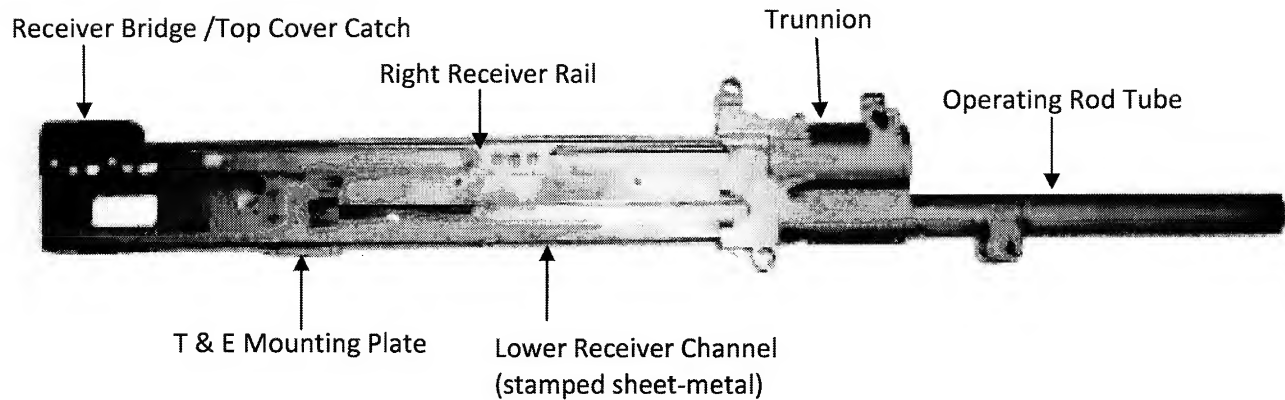
The Receiver

For the purpose of this inspection, the definition of a receiver is the following parts permanently affixed to one another to create one piece. In parts, the component that will constitute a firearm is the Trunnion, as it is serialized and has the model and manufacturer information.

- a) Trunnion block;
- b) Operating Rod Tube;
- c) Stamped sheet-metal 'Lower Receiver Channel';
- d) Left and right Receiver Rails;
- e) Operating Rod Guide Channel Rail / Lower Receiver Rail;
- f) Receiver Bridge / Top Cover Latch.

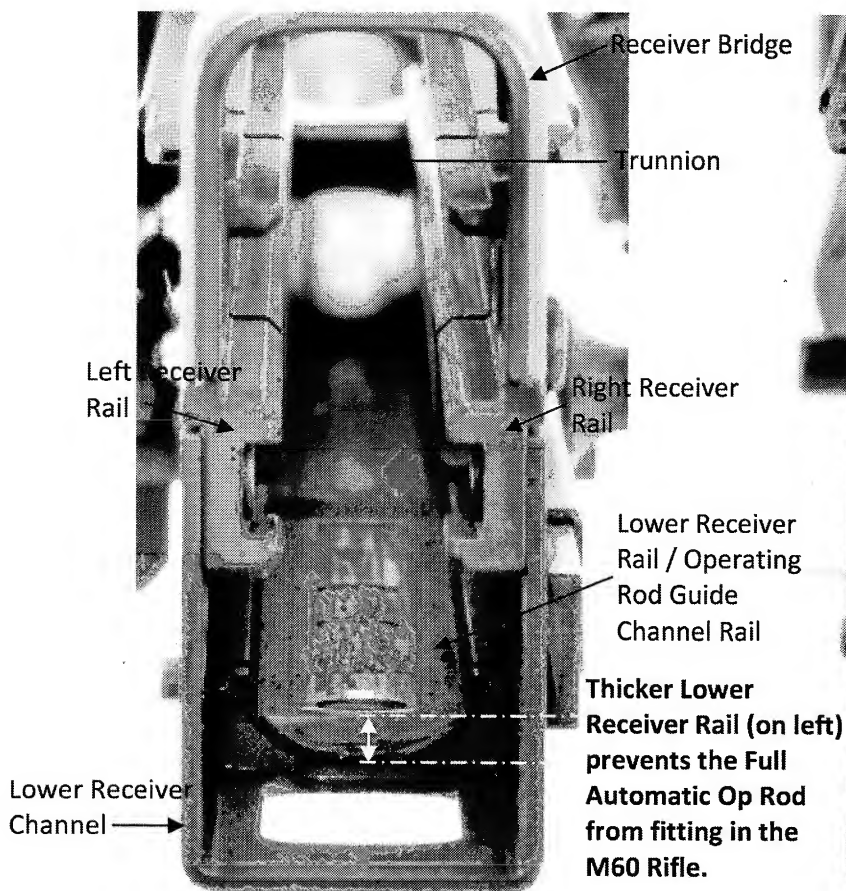
For this particular design of Semi-Automatic M60, the 3 essential receiver components that determine Semi-Automatic only fire are: the Trunnion, the lower receiver channel, and the lower receiver rail.

1. The Trunnion must have the Trigger Housing Pin Bracket ground off and a new bracket installed 13 mm rearward to prevent the use of an Automatic trigger group.
2. The Lower Receiver Channel must not have an Automatic Sear Cut-out.
3. The Lower Receiver Rail must not have an Automatic Sear Cut-out and must be thick enough to prevent the installation of an Automatic Operating Rod.

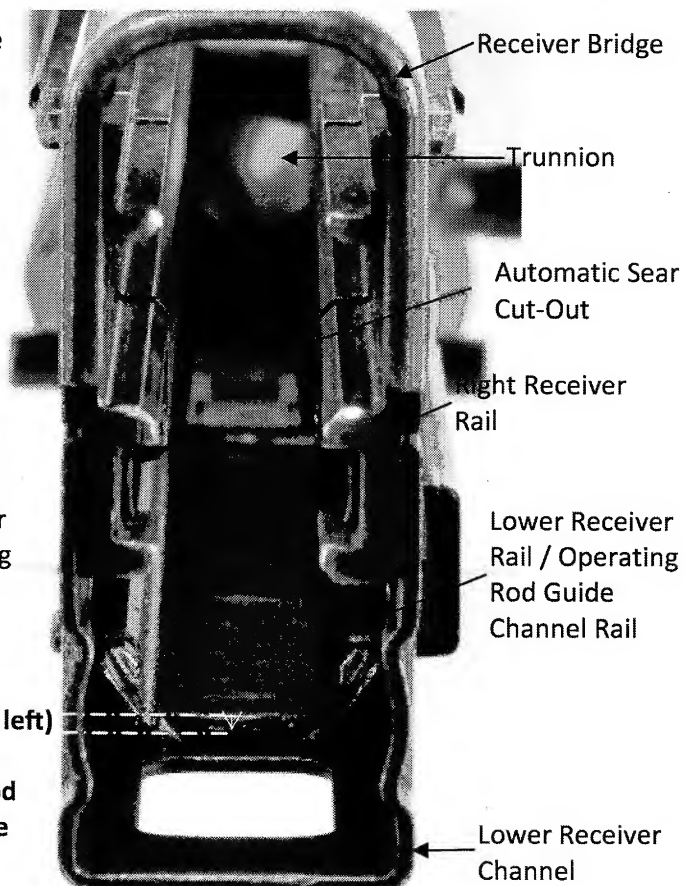


The Receiver of an M60 is not a monolithic piece of metal or plastic like many other firearm receivers. The M60 receiver is an assembly of 6 basic components permanently joined together into one piece by welding and steel rivets. The only serialized part of the receiver is the Trunnion.

M60 Rifle Receiver – Rear View



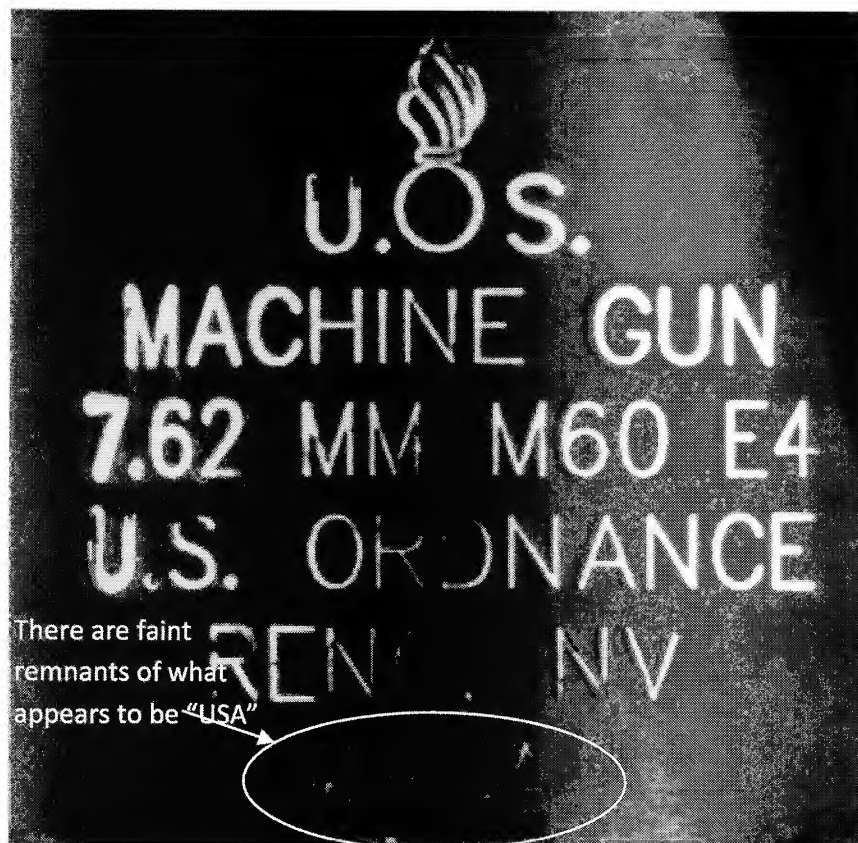
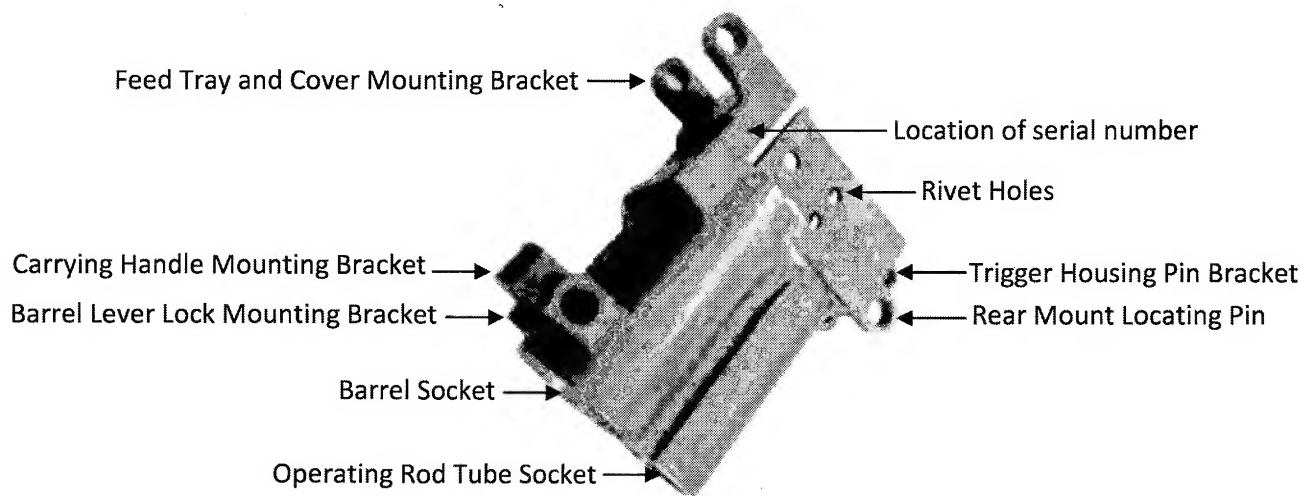
M60 Machine Gun Receiver – Rear View



1.Trunnion:

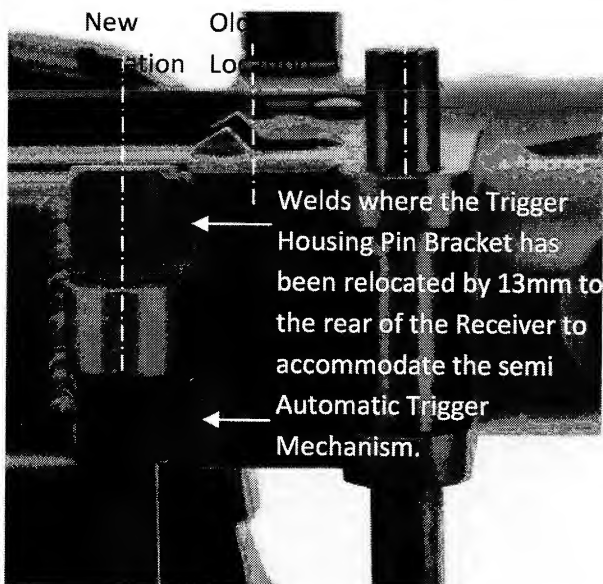
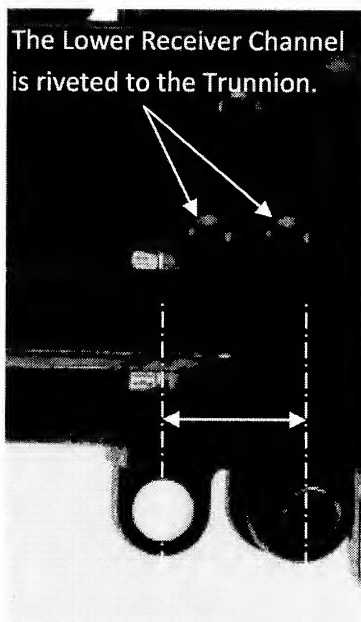
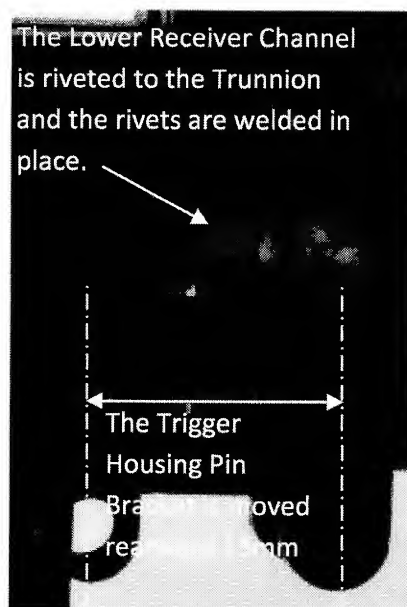
The Trunnion is a component that contributes to the Automatic or Semi-Automatic capability of this firearm.

An image of a M60 Trunnion without other receiver components permanently attached:



The Trunnion bears the markings: " U.S. MACHINE GUN", "7.62 MM M60 E4", "U.S. ORDNANCE", "RENO, NEVADA", "USA " above:

The Trunnion used in the M60 Rifle is a permanently modified version of the one used in the M60 Machine Gun. The Trigger Housing Pin Mounting Bracket is offset by 13mm towards the rear of the receiver in the rifle, compared to the machine gun. This serves two purposes: it prevents the use of a Full Automatic Trigger mechanism; and it aligns the Trigger Bar with the Striker Block Assembly.



1. **Lower Receiver Channel:**

The Lower Receiver Channel is a stamped sheet metal U-shaped channel that is riveted and/or welded to the Trunnion. **The Lower Receiver Channel is an essential component that determines the Automatic or Semi-Automatic capability of this firearm.**

The M60 Rifle Lower Receiver Channel does not have a Cut-Out to accommodate the Full Automatic Sear that exists on the M60 Machine Gun Lower Receiver Channel.

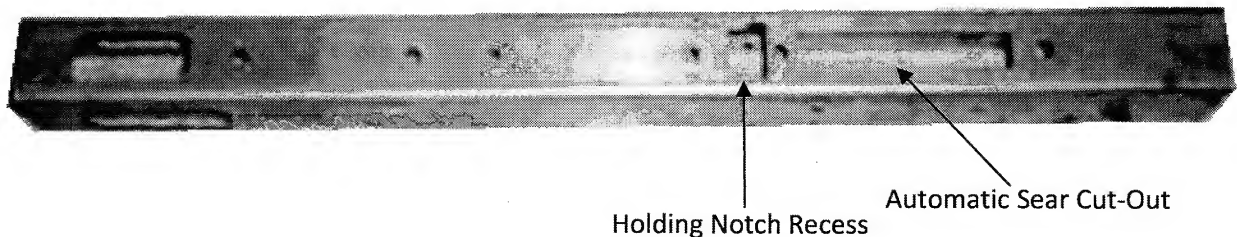
The M60 Rifle Lower Receiver Channel has a cut out on the left side of the bottom face to allow the Trigger Bar to protrude into the interior of the Receiver to interface with the Sear of the Striker Block Assembly.

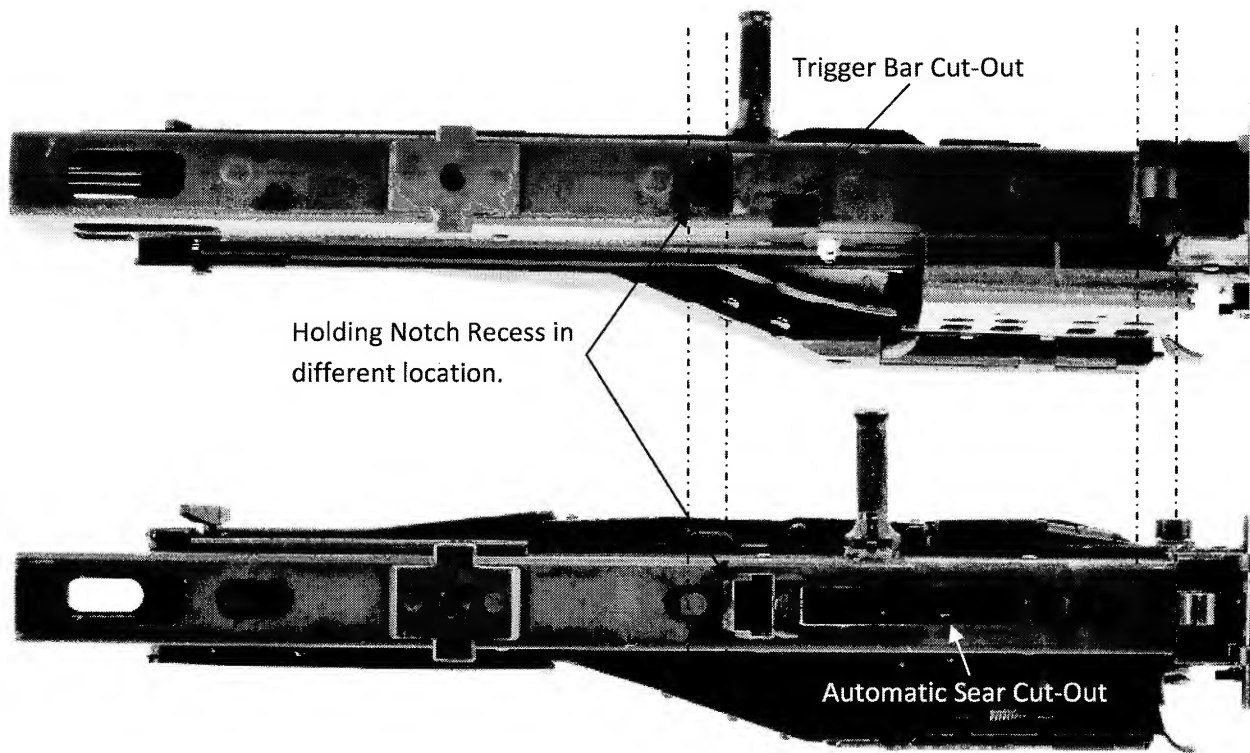
The Holding Notch Recess is an opening in the Lower Receiver Channel to accommodate the Holding Notch, a hook like feature, at the rear of the trigger mechanism. This notch has been relocated rearward by 13mm. This moves the entire Trigger Housing rearward, and aligns the Trigger Bar with the Striker Sear.

The M60 Rifle Lower Receiver Channel has been riveted to the trunnion, and then the Rivets welded. It is also welded along the bottom where it meets the bottom of the Trunnion. This measure prevents the Lower Receiver Channel from being replaced with the Full Automatic Lower Receiver Channel.

These measures prevent the receiver from functioning with a full automatic Trigger Housing and Sear.

M60 Machine Gun Full Automatic Lower Receiver Channel

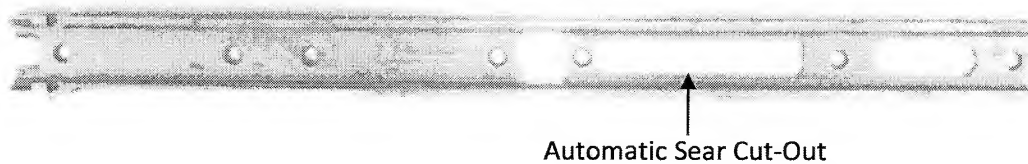




2. Lower Receiver Rail:

The Lower Receiver Rail is an essential component that determines the Automatic or Semi-Automatic capability of this firearm.

M60 Machine Gun Full Automatic Lower Receiver Rail



This component serves as a guide for the Operating Rod within the Lower Receiver Channel. It is permanently affixed along the bottom of the interior of the Lower Receiver Channel.

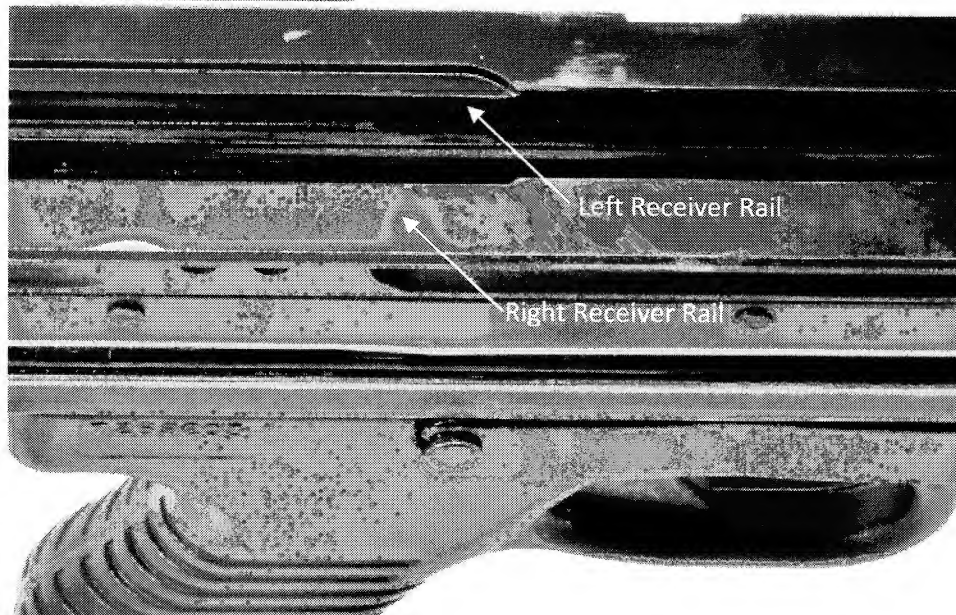
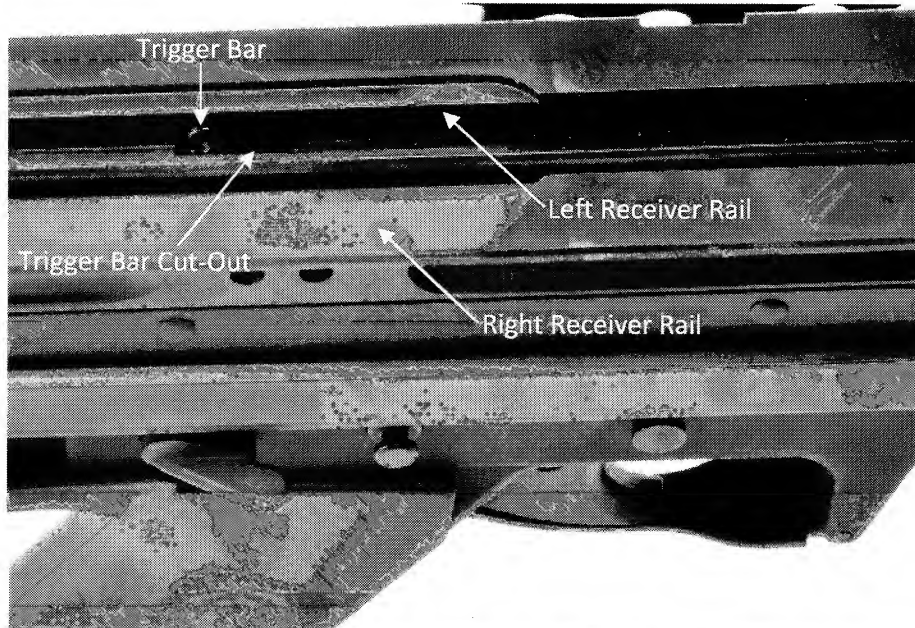
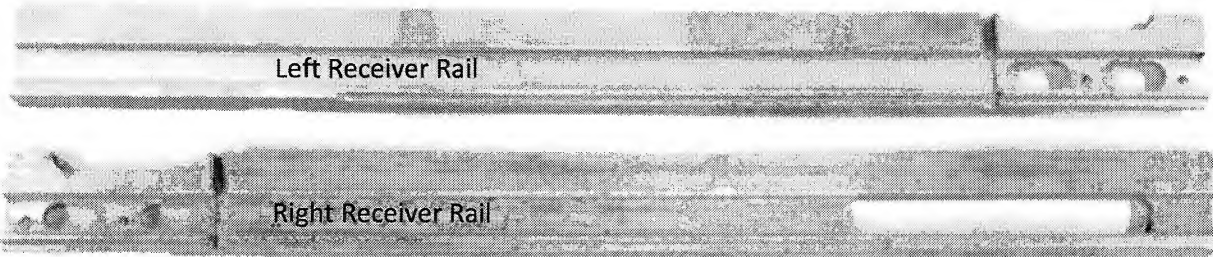
The M60 Rifle Lower Receiver Rail is thicker in dimension, creating a smaller interior in the receiver. This measure prevents the use of a Full Automatic Operating Rod. The M60 Rifle Operating Rod is machined smaller than the Machine Gun version.

The M60 Lower Receiver Rail is missing the Sear Cut-Out. This measure prevents the use of a Full-Automatic Sear.

3. Left and Right Receiver Rails:

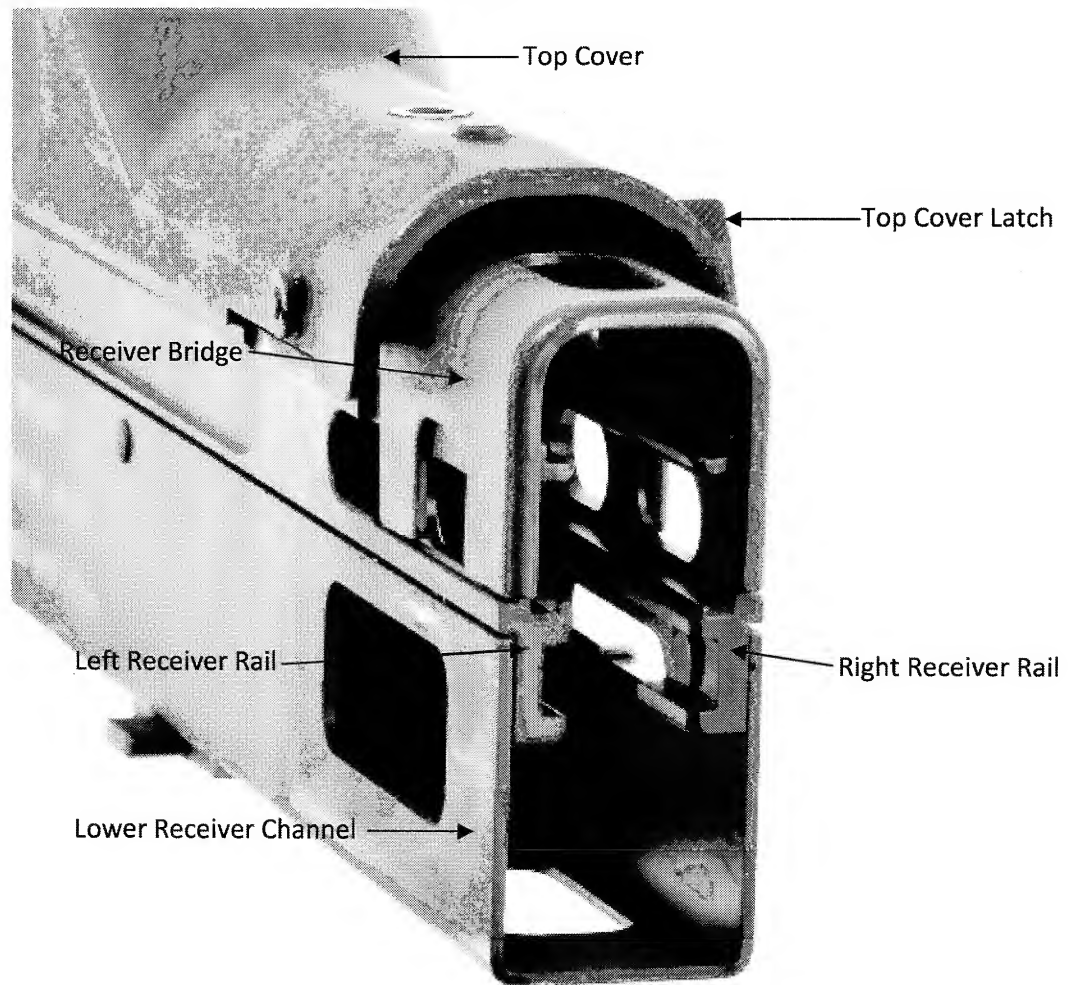
The Right Receiver Rail the same in both the M60 Rifle and the M60 Machine Gun. It is a part that is common to both the Semi-Automatic and Full Automatic version.

The Left Receiver Rail has been modified by adding a Cut-Out for the Trigger Bar. The component is otherwise the same in both the M60 Rifle and the M60 Machine Gun.



4. **Receiver Bridge:**

This component serves as a top Cover Catch and ties the two Side Rails together at the rear of the Receiver. It is permanently affixed to the receiver. This is not part of the Full Automatic mechanism and is common to both the M60 Rifle and M60 Machine Gun.



5. **Operating Rod Tube:**

This component is common to both the M60 Rifle and M60 Machine Gun. This tube functions as a guide and housing in which the Operating Rod travels during the cycling operations. This component is welded to the Trunnion block.

The T & E Mounting Plate is common to both versions of the M60. This component is welded to the bottom of the Lower Receiver Channel, but serves no function in the operation of the firearm. For this reason, it is not considered a part of the Receiver for the purpose of this inspection. This component is part of a mounting system for firing from a tripod. It connects with the Traverse and Elevation (T&E) mechanism of the tripod.

William Etter - RECEIVER DEFINITION - M60 MACHINE GUN - PROPOSED

From: Bruce Macdonald
To: Etter, William
Date: 2015/10/05 8:13 AM
Subject: RECEIVER DEFINITION - M60 MACHINE GUN - PROPOSED
CC: Brouillette, Michael
Attachments: SA M60 -Proposed Receiver Definition - Rough Draft.docx

Good morning Bill,

Please find attached my proposed definition of an M60 Machine Gun receiver.

Bruce Macdonald

Firearms Technician
Specialized Firearms Support Services
Firearms Investigative & Enforcement Services
Royal Canadian Mounted Police
1200 Vanier Parkway
NPS Building, RM 504
Ottawa, ON K1A 0R2
613-993-7913



Royal Canadian Mounted Police
Gendarmerie royale du Canada

William Etter - M60 Inspection - Discussion of what constitutes a receiver

From: Bruce Macdonald
To: Etter, William
Date: 2015/10/02 7:39 AM
Subject: M60 Inspection - Discussion of what constitutes a receiver
Attachments: SA M60 - Inspection Notes - Rough Draft.docx

Good morning Bill,

I would like to sit with you to discuss the definition of what constitutes a receiver.

I have attached a rough draft of my inspection notes.

I think you will find pages 8 and pages 13-19 relevant to the discussion.

I am still waiting to hear from US Ordnance about the origins of the receiver components. This will have a bearing on the overall legal classification of this firearm because if the Trunnion, or other receiver parts, are re-manufactured from a full automatic firearm, this firearm would be a CA.

Bruce

Bruce Macdonald

Firearms Technician
Specialized Firearms Support Services
Firearms Investigative & Enforcement Services
Royal Canadian Mounted Police
1200 Vanier Parkway
NPS Building, RM 504
Ottawa, ON K1A 0R2
613-993-7913



Royal Canadian Mounted Police
Gendarmerie royale du Canada

William Etter - Fwd: RE: Newly Manufactured Semi-Auto MG-3

From: FRT-TRAF
To: Kimberley Glass; Nadine Renaud; William Etter
Date: 2015/08/26 3:01 PM
Subject: Fwd: RE: Newly Manufactured Semi-Auto MG-3

Hi,

I am looking for guidance on a response for the first part of this email inquiry. The item arrived for inspection March 2015.

The second part of his email will need to be address by a Tech.

We will talk tomorrow.

Pam

Specialized Firearms Support Services/Services spécialisés de soutien en matière d'armes à feu
 Firearms Investigative & Enforcement Services/Services d'enquête et d'application de la loi en matière d'armes à feu
 Canadian Firearms Program/Programme canadien des armes à feu
 Royal Canadian Mounted Police/Gendarmerie royale du Canada

Fax: 613-993-2805

Email: frt-traf@rcmp-grc.gc.ca

>>>

2015/08/25 7:59 PM >>>

Hello,

I'm just inquiring about the current status/progress of this firearm. I don't suppose you are able to send a copy of the queue list at all?

I also have an additional question with regards to another potential firearm build. Is it possible for any newly manufactured open-bolt, semi-automatic firearm to be classified as restricted or non-restricted if designed/engineered properly?

Thank you for your time.

From: FRT-TRAF FRT-TRAF [mailto:frt-traf@rcmp-grc.gc.ca]
Sent: April 13, 2015 8:48 AM
To:
Cc: William Etter <William.Etter@rcmp-grc.gc.ca>
Subject: Fwd: Newly Manufactured Semi-Auto MG-3

Good morning,

Please be advised that Specialized Firearms Support Services has received your MG3-S, Serial number on March 30th, 2015 for inspection to determine the legal class of the firearm. The firearm will be placed in a queue and will be inspected on a first in-first out basis following priority and police case work. If you have any questions, please feel free to contact us at FRT-TRAF@rcmp-grc.gc.ca

Thank you,

Specialized Firearms Support Services/Services spécialisés de soutien en matière d'armes à feu
Firearms Investigative & Enforcement Services/Services d'enquête et d'application de la loi en matière d'armes à feu
Canadian Firearms Program/Programme canadien des armes à feu
Royal Canadian Mounted Police/Gendarmerie royale du Canada

Fax: 613-993-2805

Email: fri-traf@rcmp-grc.gc.ca

>>> William Etter 2014/11/03 10:39 AM >>>

Good morning]

The question you posed to the Canadian Firearms Program, Specialized Firearms Support Services Section, has been forwarded to me for a response.

Let me identify myself and my job function to you. I hold the job position of Chief Firearms Technologist, technical authority in the subject area of assigning the applicable legal class to all firearms found on the Firearms Reference Table as well as prohibited devices and prohibited ammunition.

I work in the Specialized Firearms Support Services Section (SFSS) which is a component of the Firearms Investigative and Enforcement Services Directorate, RCMP - Canadian Firearms Program.

I am authorized to speak on behalf of the Specialized Firearms Support Services Section (SFSS).

I am unable to provide legal advice. If you require legal advice I recommend you consult a lawyer.

QUESTION GENERAL

Hello,

My company is finishing the design on a newly manufactured, semi-auto only MG-3 rifle and I was hoping that you would be able to answer a few questions I have:

1. Since this would be classified as non-restricted, would a sample need to be submitted to get an FRT#?
2. What is the process for submitting a sample in order to get an FRT#?
3. What is the approximate timeline for the approval process?

4. For clarity, what parts from an existing prohibited full-auto MG-3 are allowed to be re-used on the non-restricted semi-auto only MG-3? I would like as much detail as possible, because I understand there has been some recent changes on what parts were allowed to be re-used on the non-restricted semi-auto only versions of the M1919 and M2HB.

Thank you for your time, and if you have any further questions, please don't hesitate to ask.

ANSWER 1

Definition of what comprises the receiver/frame of an MG-3

MG 42 Machine Gun receivers (and other similar guns post WW II)

- (1.) - the rectangular sheet metal pressing/fabrication, from butt socket to the muzzle booster is the receiver/frame for all purposes of the Criminal Code, Section 2 definition of "firearm".
- (2.) - for the administrative purposes of The Firearms Act, when the receiver/frame is manufactured in multiple components, the receiver/frame component which houses the firing mechanism and where the manufacturer information and serial number are found, is used to establish the description for the purpose of firearms registration.
- (3.) - the classification of this firearm (semi-automatic MG-3) as a semi-automatic firearm is based on the presumption that no part of the original receiver is reused. This is what was understood to be the meaning of the claim by the manufacturer that the firearm is a "newly manufactured semi-automatic firearm".
- (4.) - the Criminal Code PART III, Section 84 para (c) definition - prohibited firearm means, "an automatic firearm, whether or not it has been altered to discharge only one projectile with one pressure of the trigger".

QUESTION 2.

My company is finishing the design on a newly manufactured, semi-auto only MG-3 rifle and I was hoping that you would be able to answer a few questions I have:

ANSWER 2.

Generally, I would think that a semi-automatic version of a German Machine gun MG-3 would be a semi-automatic recreation of a full automatic German Machine Gun, Model MG-3 and would fall into – TYPE Commercial Version (CV) - not RIFLE.

Definition "Commercial Version" - a firearm design which is a semi-automatic version of a traditional military and police full-automatic firearm. Commercial version, type code CV describes a firearm which, as it left the manufacturer, was designed and intended to fire semi-automatic only. The type

code CV describes only those firearms that would otherwise be unclassifiable by TYPE according to the existing system when the full-automatic capability is removed during manufacture.

QUESTION 3.

Since this would be classified as non-restricted, would a sample need to be submitted to get an FRT#?

ANSWER 3.

Yes, a sample of this semi-automatic, re-creation of a full automatic machine gun needs to be submitted for inspection to get the FRT Record built to account for the existence of this firearm.

The purpose of an inspection to determine the legal class of the firearm is to... **determine the legal class of the firearm.**

QUESTION 4.

2. What is the process for submitting a sample in order to get an FRT#?

ANSWER 4.

The address for courier shipment to RCMP - SFSS for shipped firearms is as follows:

Royal Canadian Mounted Police
Firearms Investigative and Enforcement Services Directorate
Specialised Firearms Support Services Section
1200 Vanier Parkway
Ontario, CANADA. K1A 0R2
National Police Services Building - Room 504
CFP - Policing Support Services

LOADING DOCK # 1

ATTENTION CUSTODIAN

Call on arrival - (613) 993-6684
or (613) 991-1061

QUESTION 5.

What is the approximate timeline for the approval process?

ANSWER 5.

Legal classification determinations are performed on semi-automatic variants of full automatic firearms upon first importation into Canada or upon the first regulatory evaluation for the purpose of legal class determination and Firearms Reference Table record building.

Specialized Firearms Support Services Section has limited personnel resources and the demand for the free inspection service has increased exponentially over the last four years. Technical inspections are painstaking, methodical and must be accurate. The inspection reports must be written, reviewed and stand the test of a judicial review - all of which takes time.

All inspections are placed in an inspection queue and are inspected on a first-in, first-out basis with the exception of Government Agency and Police case work which takes priority. For this reason it is not possible to accurately forecast inspection completion dates. The present time from submission to completion of routine inspections is 12 – 24 months.

QUESTION 6.

For clarity, what parts from an existing prohibited full-auto MG-3 are allowed to be re-used on the non-restricted semi-auto only MG-3? I would like as much detail as possible, because I understand there has been some recent changes on what parts were allowed to be re-used on the non-restricted semi-auto only versions of the M1919 and M2HB.

ANSWER 6.

The classification of this firearm (semi-automatic MG-3) as a semi-automatic firearm is based on the presumption that no part of the original receiver was reused. This is what was understood to be the meaning of the claim by manufacturers that the firearm is a “newly manufactured semi-automatic firearm”.

Ideally no parts or components of an automatic firearm should be recycled for use in a semi-automatic version of a machine gun.

There have been no recent changes on what parts are allowed to be re-used on the non-restricted semi-auto only versions of the M1919 and M2HB. The sole addition to these records has been to define what constituted the receiver/frame of these firearms and to point out that reuse of the receiver/frame would result in a converted automatic C/A firearm.

With respect to your request “what parts from an existing prohibited full-auto MG-3 are allowed to be re-used on the non-restricted semi-auto only MG-3? I would like as much detail as possible”.

It is a conflict of interest for (SFSS) the inspection agency to counsel you how to build a semi-automatic MG-3 to this level of detail. It is assumed that a competent firearm manufacturer will have a sufficient body of knowledge to know what is required and how to build the firearms that they are about to construct and sell to the general public. The function of RCMP - Specialised Firearms Support Services is to inspect the “end-result” firearm, assign the appropriate legal class to the firearm and construct an accurate Firearms Reference Table entry.

Once again, if you require legal advice I recommend you consult a lawyer.
Regards.

William Etter

William (Bill) Etter

William Etter - Fwd: Inquiry

From: FRT-TRAF
To: William Etter
Date: 2015/10/01 9:27 AM
Subject: Fwd: Inquiry
CC: Kimberley Glass; Nadine Renaud
Attachments: Fwd: RE: Newly Manufactured Semi-Auto MG-3

Good morning,

Business inquiring about a response. We touched base on this back in August.
Pam

Specialized Firearms Support Services/Services spécialisés de soutien en matière d'armes à feu
Firearms Investigative & Enforcement Services/Services d'enquête et d'application de la loi en matière d'armes à feu
Canadian Firearms Program/Programme canadien des armes à feu
Royal Canadian Mounted Police/Gendarmerie royale du Canada

Fax: 613-993-2805

Email: frt-traf@rcmp-grc.gc.ca

>>>

2015/10/01 9:17 AM >>>

Hello,

I just want to make sure my email was forwarded, because I have not received an answer thus far.

Thank you

.....

From: FRT-TRAF FRT-TRAF [mailto:frt-traf@rcmp-grc.gc.ca]
Sent: August 26, 2015 1:05 PM
To:
Subject: RE: Newly Manufactured Semi-Auto MG-3

Good afternoon,

I have received your email and will forward your questions to the appropriate person for a response.

Thank you,

William Etter - Re: EMEI T03 & T05 Inspection suspended

From: Daniel Guay
To: Etter, William; Riley, Pamela
Date: 2015/09/30 9:38 AM
Subject: Re: EMEI T03 & T05 Inspection suspended
CC: Guay, Daniel

Pam,

This is not one of my file and I do not have any documentation on this inspection other than the CFIS registration application.

I can contact _____ to request permission but I have no information whatsoever to offer to them as to the inspection status/progress etc and this would put me in some kind of awkward position.

The business is North Sylva and the contact name we have in CFIS is I _____ his e-mail address is:

Hope this help

dan

Daniel Guay
 Senior Firearms Technician
 Technicien senior en arme à feu.
 Firearms Technology Unit-Leikin Supervisor
 Groupe de la technologie des armes à feu-Leikin Superviseur
 Specialized Firearms Support Services (SFSS)
 Services Spécialisés de soutien en matière d'armes à feu (SSSAF)
 Royal Canadian Mounted Police
 Gendarmerie royale du Canada
 613-843-6892
daniel.guay@rcmp-qrc.gc.ca

>>> Pamela Riley 2015/04/15 12:11 PM >>>

Good afternoon,

These suspended items are still in the queue to be re-inspected. My question is, do either of you have permission for images in an email for both the T03 & T05?

Pam

>>> Daniel Guay 2014/10/01 2:21 PM >>>

Bill,

In reviewing my SFSS inspection and CFIS work Q I noticed 2 outstanding applications waiting inspection result. In the summary list of inspection I found the inspection of the EMI rifle T03 serial number : & EMEI T05 serial number have been suspended.

I can't locate the copy of the report you sent to me, can you please provide such copy for both firearms and advise if the firearms are to be returned to the Business North Sylva.

I have a CFIS application for each firearm pending result of the inspection.

Thank you

dan

Daniel Guay
A/Senior Firearms Technician /Technicien senior en arme à feu.(Interim)
Royal Canadian Mounted Police
Gendarmerie royale du Canada
Specialized Firearms Support Services (SFSS)
Services Spécialisés de soutien en matière d'armes à feu (SSSAF)
Firearms Technology Unit-Leikin (FTU-L) Supervisor
Groupe de la technologie des armes à feu-Leikin (GTAF-L) Superviseur
613-843-6892
daniel.guay@rcmp-grc.gc.ca

From: Pamela Riley
To: William Etter; stacey.cherwonak@rcmp-grc.gc.ca
Date: 2015/09/25 3:05 PM
Subject: KLM AR
Attachments: E-mail a B&W PDF file_1.PDF

William Etter - RE: FAMAE, Model SG540-1 TI, S/N DX00200 - & - FAMAE, Model 543-1 TI, S/N DX00110

From:

To: "'William Etter'" <William.Etter@rcmp-grc.gc.ca>

Date: 2015/09/23 3:09 PM

Subject: RE: FAMAE, Model SG540-1 TI, S/N DX00200 - & - FAMAE, Model 543-1 TI, S/N DX00110

Hello Bill,

Thank-you, much appreciated!

Cheers,

From: William Etter [mailto:William.Etter@rcmp-grc.gc.ca]

Sent: September-22-15 8:01 AM

To: info@tacticalimports.ca

Cc: Kimberley Glass; Pamela Riley; Richard Hem

Subject: FAMAE, Model SG540-1 TI, S/N DX00200 - & - FAMAE, Model 543-1 TI, S/N DX00110

Dear

Good morning.

The Inspections for the two subject firearms is complete.

The Firearms Reference Table (FRT) Records are attached in pdf format for your perusal below.

The FRT records should be visible on the Business application of the FRT at this time.

Your firearms will be sent back you by courier as soon as possible this week.

Regards.

William Etter

William (Bill) Etter
Chief Firearms Technologist
Specialized Firearms Support Services
Firearms Investigative & Enforcement Services Directorate
RCMP – CFP
Specialized Policing Services

William Etter - Legal Classification Change (FRN 160267)

From: Nadine Renaud
To: CFR_LSU@rcmp-grc.gc.ca
Date: 2015/09/23 8:36 AM
Subject: Legal Classification Change (FRN 160267)
CC: Etter, William; Glass, Kimberley; Guay, Daniel; Renaud, Nadine

Good day,

Legal Classification change have been made to the following record:

FRN: 160267
Make: Cox, Mary Ann
Model: Solid Top Frame Double Action Folding Trigger
The Parent and Child (-1) was changed from Antique to Prohibited.

Nadine

Nadine Renaud

✉ nadine.renaud@rcmp-grc.gc.ca

RCMP/Canadian Firearms Program

GRC/ Programme canadien des armes à feu

FIESD/ Specialized Firearms Support Services (SFSS)

DSEALAF/ Services spécialisés de soutien en matière d'armes à feu (SSSAF)

✉ 1,200 Vanier Parkway, Room/pièce 504, Ottawa, Ontario K1O 0R2



William Etter - Legal Classification Change (FRN 37841)

From: Nadine Renaud
To: CFR_LSU@rcmp-grc.gc.ca
Date: 2015/09/23 8:34 AM
Subject: Legal Classification Change (FRN 37841)
CC: Etter, William; Glass, Kimberley; Guay, Daniel; Renaud, Nadine

Good day,

Legal Classification change have been made to the following record:

FRN: 37841
Make: Para Ordnance
Model: P16 40 Signature
The Child (-3) was changed from Prohibited to Restricted.

Nadine

Nadine Renaud

✉ nadine.renaud@rcmp-grc.gc.ca

RCMP/Canadian Firearms Program

GRC/ Programme canadien des armes à feu

FIESD/ Specialized Firearms Support Services (SFSS)

DSEALAF/ Services spécialisés de soutien en matière d'armes à feu (SSSAF)

✉ 1,200 Vanier Parkway, Room/pièce 504, Ottawa, Ontario K1O 0R2



William Etter - FRT Inspection Status

From:
To: William Etter <William.Etter@rcmp-grc.gc.ca>
Date: 2015/09/15 5:42 PM
Subject: FRT Inspection Status

William,

My company) submitted 1 new in the box Desert Ordnance
M60E semi-automatic rifle. Serial number On Oct 2, 2013.

It have been close to 2 years and I am checking the status of this inspection.

Thanks

WORK NOTES

CASE NUMBER: GFC-2000-7-1-148085

AUGUST 20, 2015

SUBJECT AND PURPOSE OF INSPECTION

CZ958 2P HUNTER



The purpose of this inspection was to determine the legal classification of the firearm.

The CZ958 rifle is very similar in appearance, appears to function in the same way, and appears at first glance to use many of the same parts as the VZ58. The VZ58 family of rifles are of military design, and capable of both semi-automatic and full-automatic fire. It is the full-automatic capability, the ability to discharge projectiles in rapid succession during one pressure of the trigger, that has the greatest implications on its legal classification and concern from a public safety standpoint.

The CZ958 rifle has obvious lineage to the VZ58 family of rifles. It is for this reason that this inspection was conducted. For the purpose of legal classification, it is necessary to determine if the CZ958 rifle has any full-automatic capabilities, and if it does not, how difficult it is to convert the rifle so that it may function in a full-automatic capacity.

The intention of this inspection was to answer the following questions:

1. If the CZ958 is a new receiver, or if it is a repurposed or modified VZ58 receiver.
2. If the CZ958 is a variant of an automatic firearm.
3. If the CZ958 a new design, designed for semi-automatic fire only.
4. If the CZ958 receiver is capable of being converted to full-automatic mode of fire, in a relatively short time or with relative ease.
5. If the CZ958 receiver accepts any of the full automatic fire components from a VZ58.

DESCRIPTION

The firearm as received at Specialized Firearms Support Services Section:

Make: CZ
Manufacturer: Zbrojovka Brno
Model: CZ958 2P
Caliber: 7.62X39 RUSSIAN
Barrel length: 477 mm
S/N: -----
FRT #: 148085-1
Fin: 12364008
Certificate: N/A

SCHEDULE

On July 14, 2014, Specialized Firearms Support Services (SFSS) received a parcel from

On August 19, 2015, a formal examination commenced and was completed on September 9, 2015.

Inspection images were taken on August 20, 2015.

FINDINGS

As shown in the attached images and inspection notes, as well as the explanatory letter, and documentation which was included with the test piece explaining the methodology employed to manufacture the CZ958 2P, serial number

1. The CZ958 is an original, newly manufactured receiver. The CZ958 receiver is not a repurposed or modified VZ58 receiver.
2. The CZ958 is a semi-automatic variant of a VZ58 automatic firearm. It is designed to utilize the non-full-automatic components of the sa58/VZ58/CZ858 line of rifles.
3. The CZ958 has a receiver that is designed for semi-automatic fire only.
4. The CZ958 receiver is not capable of being converted to full-automatic mode of fire in a relatively short time, or with relative ease.
5. The CZ958 receiver does not accept the critical full automatic fire components from the VZ58. (The cz958 does accept an unmodified Trigger Unit Spring)

CONCLUSION

As received at Specialized Firearms Support Services Section, the firearm is newly manufactured, designed to be semi-automatic only, and is not easily converted to full automatic fire.

The laws that are applicable to the CZ958 are the Criminal Code definition of a firearm:

"firearm" means a barrelled weapon from which any shot, bullet or other projectile can be discharged and that is capable of causing serious bodily injury or death to a person, and includes any frame or receiver of such a barrelled weapon and anything that can be adapted for use as a firearm;

There are no attributes of the CZ958 that would cause it to be classified as "prohibited". The CZ958 is not a previously manufactured Automatic Firearm that has been altered to discharge only one projectile with one pressure of the trigger, so it cannot be classified as a prohibited "Converted Automatic". The sample CZ958 is not capable of Full-Automatic fire and cannot be converted to do so in "relatively short time and with relative ease". The CZ958 is not named by regulation as "Prohibited".

The CZ958 is not named by regulation as "Restricted", the barrel on the CZ958 is over 470 mm in length and the overall length of the rifle is above 660mm, so it would not be classified as a "Restricted" Semi-Automatic centre-fire rifle.

The CZ958 meets the definition of a newly manufactured, centre-fire semi-automatic rifle that, based on the barrel length of 477mm, falls into the **Non-restricted** category.

RECOMMENDATION

None

INSPECTED BY

Bruce Macdonald
September 9, 2015

REVIEWED BY

Michael Brouillette
September 9, 2015

William Etter - CZ958 Inspection Work Notes (with some corrected key phrases)

From: Bruce Macdonald
To: Etter, William
Date: 2015/09/10 3:05 PM
Subject: CZ958 Inspection Work Notes (with some corrected key phrases)
Attachments: INSPECTION REPORT - INSPECTION - CZ958 - 1 - August 20, 2015.doc

I appreciate your feedback!

Bruce Macdonald

Firearms Technician
Specialized Firearms Support Services
Firearms Investigative & Enforcement Services
Royal Canadian Mounted Police
1200 Vanier Parkway
NPS Building, RM 504
Ottawa, ON K1A 0R2
613-993-7913



Royal Canadian Mounted Police Gendarmerie royale du Canada

William Etter - CZ958 Inspection Work Notes

From: Bruce Macdonald
To: Etter, William
Date: 2015/09/10 9:00 AM
Subject: CZ958 Inspection Work Notes
Attachments: INSPECTION REPORT - INSPECTION - CZ958 - - August 20, 2015.doc

Good morning Bill,

Please find attached the Inspection Work Notes.

Best regards,

Bruce Macdonald

Firearms Technician
Specialized Firearms Support Services
Firearms Investigative & Enforcement Services
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